Genie®
A TEREX BRAND

Service and Repair Manual

Serial Number Range

from Z4525D-4536

Z®-45/25
Z®-45/25J

This manual includes:
Repair procedures
Fault Codes
Electrical and
Hydraulic Schematics

For detailed maintenance procedures, refer to the appropriate Maintenance Manual for your machine.

Part No. 1312350GT
Rev A
July 2021

Introduction

Important

Read, understand and obey the safety rules and operating instructions in the appropriate Operator's Manual on your machine before attempting any procedure.

This manual provides troubleshooting and repair procedures for qualified service professionals.

Basic mechanical, hydraulic and electrical skills are required to perform most procedures. However, several procedures require specialized skills, tools, lifting equipment and a suitable workshop. In these instances, we strongly recommend that maintenance and repair be performed at an authorized Genie dealer service center.

Compliance

Machine Classification

Group B/Type 3 as defined by ISO 16368

Machine Design Life

Unrestricted with proper operation, inspection and scheduled maintenance.

Technical Publications

Genie has endeavored to deliver the highest degree of accuracy possible. However, continuous improvement of our products is a Genie policy. Therefore, product specifications are subject to change without notice.

Readers are encouraged to notify Genie of errors and send in suggestions for improvement. All communications will be carefully considered for future printings of this and all other manuals.

Contact Us:

Internet: www.genielift.com
E-mail: awp.techpub@terex.com

Find a Manual for this Model

Go to http://www.genielift.com

Use the links to locate Service Manuals, Maintenance Manuals, Service and Repair Manuals, Parts Manuals and Operator's Manuals.

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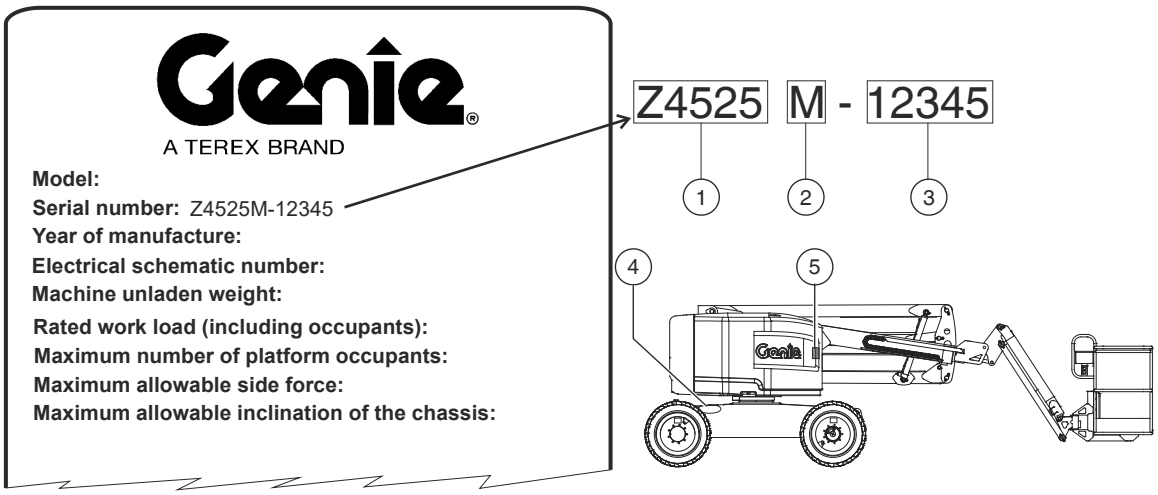
Revision History

Revision	Date	Section	Procedure / Page / Description
A	7/2021		Initial Release

Reference Examples:	**Electronic Version** Click on any content or procedure in the Table of Contents to view the update.
Section – Repair Procedure, 4-2	
Section – Fault Codes, All charts	
Section – Schematics, Legends and schematics	

Introduction

Serial Number Legend



1 Model
2 Facility code
3 Sequence number
4 Serial number (stamped on chassis)
5 Serial label (located under cover)

Safety Rules



Danger

Failure to obey the instructions and safety rules in this manual and the appropriate Operator's Manual on your machine will result in death or serious injury.

Many of the hazards identified in the operator's manual are also safety hazards when maintenance and repair procedures are performed.

Do not modify or alter a MEWP without prior written permission from the manufacturer.

Do Not Perform Maintenance Unless:

☑ You are trained and qualified to perform maintenance on this machine.

☑ You read, understand and obey:

- manufacturer's instructions and safety rules
- employer's safety rules and worksite regulations
- applicable governmental regulations

☑ You have the appropriate tools, lifting equipment and a suitable workshop.

Safety Rules

Personal Safety

Any person working on or around a machine must be aware of all known safety hazards. Personal safety and the continued safe operation of the machine should be your top priority.



Read each procedure thoroughly. This manual and the decals on the machine, use signal words to identify the following:



Safety alert symbol—used to alert personnel to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

⚠DANGER Indicates a imminently hazardous situation which, if not avoided, will result in death or serious injury.

⚠WARNING Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

⚠CAUTION Indicates a potentially hazardous situation which, if not avoided, may cause minor or moderate injury.

NOTICE Indicates a potentially hazardous situation which, if not avoided, may result in property damage.



Be sure to wear protective eye wear and other protective clothing if the situation warrants it.



Be aware of potential crushing hazards such as moving parts, free swinging or unsecured components when lifting or placing loads. Always wear approved steel-toed shoes.

Workplace Safety

Any person working on or around a machine must be aware of all known safety hazards. Personal safety and the continued safe operation of the machine should be your top priority.



Be sure to keep sparks, flames and lighted tobacco away from flammable and combustible materials like battery gases and engine fuels. Always have an approved fire extinguisher within easy reach.



Be sure that all tools and working areas are properly maintained and ready for use. Keep work surfaces clean and free of debris that could get into machine components and cause damage.



Be sure any forklift, overhead crane or other lifting or supporting device is fully capable of supporting and stabilizing the weight to be lifted. Use only chains or straps that are in good condition and of ample capacity.



Be sure that fasteners intended for one time use (i.e., cotter pins and self-locking nuts) are not reused. These components may fail if they are used a second time.



Be sure to properly dispose of old oil or other fluids. Use an approved container. Please be environmentally safe.



Be sure that your workshop or work area is properly ventilated and well lit.

Table of Contents

Introduction	**Introduction**	**ii**
	Important Information	ii
	Find a Manual for this Model	ii
	Revision History	iii
	Serial Number Legend	iv
Section 1	**Safety Rules**	**v**
	General Safety Rules	v
Section 2	**Specifications**	**1**
	Machine Specifications	1
	Machine Component Weights	2
	Performance Specifications	3
	Hydraulic Oil Specifications	3
	Hydraulic Component Specifications	7
	Deutz D2011 L03i Engine Specifications	9
	Deutz D 2.9 L4 Engine Specifications	10
	Kubota D1105-E4B Engine Specifications	11
	Machine Torque Specifications	12
	Hydraulic Hose and Fitting Torque Specifications	13
	Torque Procedure	14

Table of Contents

Section 3 **Repair Procedures 16**

Introduction 16

Platform Controls 18

1-1 ALC-500 Circuit Board 18

1-2 Joysticks 19

How to Adjust the Joystick Max-out Setting 19

How to Adjust the Joystick Ramp Rate Setting 20

How to Adjust the Joystick Threshold Setting 22

Platform Components 23

2-1 Platform Leveling Slave Cylinder 23

How to Bleed the Slave Cylinder 24

2-2 Platform Rotator 25

2-3 Platform Overload System 26

Jib Boom Components 29

3-1 Jib Boom 29

3-2 Jib Boom Lift Cylinder 30

Table of Contents

Primary Boom Components.....32
4-1 Cable Track.....32
How to Remove the Cable Track, Z-45/25.....32
How to Remove the Cable Track, Z-45/25J.....33
How to Repair the Primary Boom Cable Track.....36
4-2 Primary Boom.....36
How to Disassemble the Primary Boom.....38
4-3 Primary Boom Lift Cylinder.....39
4-4 Primary Boom Extension Cylinder.....40
4-5 Platform Leveling Master Cylinder.....41

Secondary Boom Components.....43
5-1 Secondary Boom.....44
5-2 Secondary Boom Lift Cylinders.....49

Engines.....50
6-1 RPM Adjustment - Deutz D2011L03i and Kubota D1105 Models.....50
6-2 Flex Plate.....50
How to Install the Flex Plate.....51
How to install the Pump and Bell Housing Assembly.....52
6-3 Engine Fault Codes - Deutz D 2.9 L4 Models.....53

Hydraulic Pumps.....54
7-1 Lift/Steer Pump.....54
7-2 Drive Pump.....55
How to Prime the Pump.....56

Table of Contents

Manifolds 58
8-1 Function Manifold Components 58
8-2 Valve Adjustments - Function Manifold 62
How to Adjust the System Relief Valve 62
How to Adjust the Secondary Boom Down Relief Valve 62
8-3 Jib Boom / Platform Rotate Manifold Components 63
8-4 Turntable Rotation Manifold Components 64
8-5 Directional Valve Manifold Components 65
How to Set Up the Directional Valve Linkage 66
8-6 Traction Manifold Components, 2WD 67
8-7 Valve Adjustments, 2WD Traction Manifold 69
8-8 Traction Manifold Components, 4WD 70
8-9 Valve Adjustments, 4WD Traction Manifold 72
8-10 Hydraulic Generator Manifold Components, 2.2kW 73
8-11 Valve Coils 74
How to Test a Coil Diode 74
Turntable Rotation Components 76
9-1 Turntable Rotation Assembly 76
Axle Components 77
10-1 Hub and Bearings, 2WD Models 77
How to Remove the Hub and Bearings 77
How to Install the Hub and Bearings 77
10-2 Oscillating Axle Cylinders 78

Table of Contents

Section 4 **Fault Codes....79**
Introduction....79
Control System Fault Codes....80
How to Retrieve Control System Fault Codes....80
Control System Fault Codes....81
Fault Code Display - Deutz Models....84
How to Retrieve Active Engine Fault Codes Deutz D 2.9 L4 Models....84
Fault Code Display - Flashing and Solid LED's - Deutz D 2.9 L4 Models....85
Soft Key Functions and Icons - Deutz D 2.9 L4 Models....85
Main Menu Structure - Deutz D 2.9 L4 Models....86
Deutz D 2.9 L4 Engine Fault Codes....88

Table of Contents

Section 5 **Schematics 99**

Introduction 99

Electrical Symbol Legend 100

Hydraulic Symbols Legend 101

Electrical Component and Wire Color Legends 102

Engine Relay Layout - Deutz D 2.9 L4 106

Electrical Schematics - Options 107

Electrical Schematic, Options [ALC500-2] 108

Wiring Diagram - Battery, Hydraulic Oil and Engine Oil Heater Options 109

Wiring Diagram, 2.2kW Hydraulic Generator 112

Electrical Schematics – CE Models 113

Electrical Schematic, Kubota D1105 Models 114

Functions, Electrical Schematic 115

Electrical Schematic, Deutz D2.9 Models 118

Deutz D2.9 L4 Engine Wire Harness 119

Electrical Schematic, Deutz 2011 L03i Models 122

Electrical Schematic, Deutz D436 CN3 Models 1 123

Electrical Schematic, Deutz D436 - 2 126

Hydraulic Schematics - All Models 127

Hydraulic Schematic, 2WD Models 128

Hydraulic Schematic, 4WD Models 129

Specifications

Machine Specifications

Tires and wheels	rough terrain
Tire size	315/55 D20
Tire ply rating	12
Tire and wheel weight, air filled	140 lbs 63.5 kg
foam filled (minimum)	290 lbs 131.5 kg
Overall tire diameter	32.5 in 82.5 cm
Wheel diameter	20 in 50.8 cm
Wheel width	11 in 27.9 cm
Wheel lugs	9 @ 5/8 -18
Lug nut torque, lubricated	94 ft-lbs 127.4 Nm
Lug nut torque, dry	125 ft-lbs 169.5 Nm
Tire pressure	60 psi 4.1 bar

Tires and wheels	Hi-flotation (option)
Tire size	33/16LL500
Tire ply rating	10
Overall tire diameter	33 in 84 cm
Wheel diameter	19.5 in 49.5 cm
Wheel width	14 in 35.6 cm
Wheel lugs	9 @ 5/8 -18
Lug nut torque, lubricated	94 ft-lbs 127.4 Nm
Lug nut torque, dry	125 ft-lbs 169.5 Nm
Tire pressure	38 psi 2.6 bar

For operational specifications, refer to the Operator's Manual.

Specifications

Fuel capacities	
LPG tank	33.5 pounds 15.2 kg
Fuel tank	17 gallons 64.4 liters
Hydraulic tank	22 gallons 83 liters
Hydraulic system (including tank)	30 gallons 113.6 liters
Drive hubs	24 fl oz 710 cc
Turntable rotation drive hub	25.5 fl oz 750 cc
Drive hub oil type: SAE 90 multipurpose hypoid gear oil API service classification GL5	

Machine Component Weights

Drive motor	26.7 lbs 12.1 kg
Drive hub	138.8 lbs 63 kg
Primary boom assembly	946.8 lbs 429.5 kg
Primary boom lift cylinder	98.4 lbs 44.6 kg
Primary boom extend cylinder	72.8 lbs 33 kg
Secondary boom assembly	1679.6 lbs 761.9 kg
Secondary boom lift cylinder (each)	56.2 lbs 25.5 kg
Jib boom assembly	283.4 lbs 128.5 kg
Jib boom lift cylinder	36.7 lbs 16.6 kg
Counterweight	2875 lbs 1304 kg
Turntable assembly (without counterweight)	3145 lbs 1426.5 kg
Drive chassis	4950 lbs 2245.3 kg
Platform	210.7 lbs 95.6 kg

Specifications

Performance Specifications

Drive speed, maximum	
Stowed position (Deutz D2.9L, D436, and D2011)	4.5 mph 7.2 km/h 40 ft / 6.1 sec 12.2 m / 6.1 sec
Stowed position (Kubota D1105-E4B)	3.1 mph 5 km/h 40 ft / 8.8 sec 12.2 m / 8.8 sec
Raised or extended	0.6 mph 0.98 km/h 40 ft / 45 sec 12.2 m / 45 sec
Gradeability	See Operator's Manual
Braking distance, maximum	
High range on paved surface	3 to 6 ft 0.9 to 1.8 m
Joystick function speeds, maximum from platform controls	
Primary boom up	24 to 28 seconds
Primary boom down	24 to 28 seconds
Primary boom extend	18 to 22 seconds
Primary boom retract	18 to 22 seconds
Secondary boom up	24 to 28 seconds
Secondary boom down	24 to 28 seconds
Turntable rotate, 355°	62 to 68 seconds

For operational specifications, refer to the Operator's Manual.

Specifications

Hydraulic Oil Specifications

Hydraulic Fluid Specifications	
Genie specifications require hydraulic oils which are designed to give maximum protection to hydraulic systems, have the ability to perform over a wide temperature range, and the viscosity index should exceed 140. They should provide excellent antiwear, oxidation prevention, corrosion inhibition, seal conditioning, and foam and aeration suppression properties.	
Cleanliness level, minimum	ISO 15/13
Water content, maximum	250 ppm
Recommended Hydraulic Fluid	
Hydraulic oil type	Chevron Rando HD Premium
Viscosity grade	32
Viscosity index	200
Optional Hydraulic Fluids	
Mineral based	Shell Tellus S2 V 32 Shell Tellus S2 V 46 Shell Tellus S4 VX 32 Shell Donax TG (Dexron III) Chevron 5606A
Biodegradable	Petro Canada Environ MV 46
Fire resistant	UCON Hydrolube HP-5046

Note: Genie specifications require additional equipment and special installation instructions for the approved optional fluids. Consult Genie Product Support before use.

NOTICE

Optional fluids may not have the same hydraulic lifespan and may result in component damage.

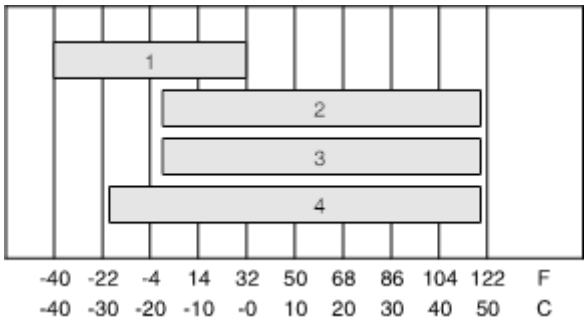
Note: Extended machine operation can cause the hydraulic fluid temperature to increase beyond its maximum allowable range. If the hydraulic fluid temperature consistently exceeds 200°F / 90°C an optional oil cooler may be required.

NOTICE

Do not top off with incompatible hydraulic fluids. Hydraulic fluids may be incompatible due to the differences in base additive chemistry. When incompatible fluids are mixed, insoluble materials may form and deposit in the hydraulic system, plugging hydraulic lines, filters, control valves and may result in component damage.

Note: Do not operate the machine when the ambient air temperature is consistently above 120°F / 49°C.

Hydraulic Fluid Temperature Range



Ambient air temperature

1 Chevron hydraulic oil 5606A
2 Petro-Canada Environ MV 46
3 UCON Hydrolube HP-5046D
4 Chevron Rando HD premium oil MV

Specifications

Chevron Rando HD Premium Oil MV Fluid Properties

ISO Grade	32
Viscosity index	200
Kinematic Viscosity cSt @ 200°F / 100°C cSt @ 104°F / 40°C	 7.5 33.5
Brookfield Viscosity cP @ -4°F / -20°C cP @ -22°F / -30°C	 1040 3310
Flash point	375°F / 190°C
Pour point	-58°F / -50°C
Maximum continuous operating temperature	171°F / 77°C

Note: A hydraulic oil heating system is recommended when the ambient temperature is consistently below 0°F / -18°C.

Note: Do not operate the machine when the ambient temperature is below -20°F / -29°C with Rando HD Premium MV.

Chevron 5606A Hydraulic Oil Fluid Properties

ISO Grade	15
Viscosity index	300
Kinematic Viscosity cSt @ 200°F / 100°C cSt @ 104°F / 40°C cSt @ -40°F / -40°C	 5.5 15.0 510
Flash point	180°F / 82°C
Pour point	-81°F / -63°C
Maximum continuous operating temperature	124°F / 51°C

Note: Use of Chevron 5606A hydraulic fluid, or equivalent, is required when ambient temperatures are consistently below 0°F / -17°C unless an oil heating system is used.

NOTICE

Continued use of Chevron 5606A hydraulic fluid, or equivalent, when ambient temperatures are consistently above 32°F / 0°C may result in component damage

Specifications

Petro-Canada Environ MV 46 Fluid Properties

ISO Grade	46
Viscosity index	154
Kinematic Viscosity cSt @ 200°F / 100°C cSt @ 104°F / 40°C	 8.0 44.4
Flash point	482°F / 250°C
Pour point	-49°F / -45°C
Maximum continuous operating temperature	180°F / 82°C

Shell Tellus S4 VX Fluid Properties

ISO Grade	32
Viscosity index	300
Kinematic Viscosity cSt @ 200°F / 100°C cSt @ 104°F / 40°C	 9 33.8
Brookfield Viscosity cSt @ -4°F / -20°C cSt @ -13°F / -25°C cSt @ -40°F / -40°C	 481 702.4 2624
Flash point	>100
Pour point	-76°F / -60°C
Maximum continuous operating temperature	103°F / 75°C

UCON Hydrolube HP-5046 Fluid Properties

ISO Grade	46
Viscosity index	192
Kinematic Viscosity cSt @ 149°F / 65°C cSt @ 104°F / 40°C cSt @ 0°F / -18°C	 22 46 1300
Flash point	None
Pour point	-81°F / -63°C
Maximum continuous operating temperature	189°F / 87°C

Hydraulic Component Specifications

Drive Pump	
Type: bi-directional variable displacement piston pump	
Flow rate @ 2500 psi / 172 bar	32 gpm 121 L/min
Drive pressure, maximum	3500 psi 241 bar

Charge Pump	
Type	gear
Displacement per revolution	0.84 cu in 13.76 cc
Flow rate @ 2500 psi / 172 bar	9.1 gpm 34.4 L/min
Charge pressure @ 2500 rpm	315 psi 21.7 bar

Function Pump	
Type	gear
Displacement per revolution	0.67 cu in 11 cc
Flow rate @ 2500 psi / 172 bar	7.25 gpm 27.4 L/min

Auxiliary Pump	
Type	gear, fixed displacement
Displacement per revolution	0.067 cu in 1.1 cc
Auxiliary pump relief pressure	3200 psi 220.6 bar

Function manifold	
System relief valve pressure, maximum	3200 psi 220.6 bar
Secondary boom down relief valve pressure	2100 psi 145 bar
Platform level relief valve pressure	2500 psi 172 bar
Steer flow regulator	2.0 gpm 7.6 L/min
Boom extend flow regulator	2 gpm 7.6 L/min
Jib boom / platform rotate flow regulator	0.4 gpm 1.5 L/min

Traction Manifold	
Hot oil relief pressure	250 psi 17.2 bar

Steer end drive motors (4WD models)	
Displacement per revolution variable	0.54 to 1.53 cu in 8.77 to 25 cc

Specifications

Non-steer end drive motors	
Displacement per revolution variable 4WD (2 speed motor)	0.54 to 1.53 cu in 8.85 to 25.1 cc
Displacement per revolution variable 2WD	0.99 to 1.83 cu in 16.2 to 30 cc

Hydraulic Filters	
High pressure filter:	Beta 3 ˆ 200
High pressure filter bypass pressure	100 psi 6.89 bar
Medium pressure filter	Beta 3 ˆ 200
Medium pressure filter bypass pressure	50 psi 3.4 bar
Hydraulic tank return filter	10 micron with 25 psi / 1.7 bar bypass

Manifold Component Specifications	
Plug torque	
SAE No. 2	36 in-lbs / 4 Nm
SAE No. 4	10 ft-lbs / 13 Nm
SAE No. 6	14 ft-lbs / 19 Nm
SAE No. 8	38 ft-lbs / 51 Nm
SAE No. 10	41 ft-lbs / 55 Nm
SAE No. 12	56 ft-lbs / 76 Nm

Specifications

Deutz D2011 L03i Engine

Displacement	142 cu in 2,33 liters
Number of cylinders	3
Bore and Stroke	3.7 x 4.4 inches 94 x 112 mm
Horsepower	48 @ 2800 rpm 36 kW @ 2800 rpm
Firing order	1 - 2 - 3
Low idle	1500 rpm 313 Hz
High idle	2500 rpm 521,7 Hz
Compression ratio	19:01
Compression pressure	362 to 435 psi 25 to 30 bar
Governor	centrifugal mechanical
Valve clearance, cold	
Intake	0.012 in 0.3 mm
Exhaust	0.020 in 0,5 mm
Lubrication system	
Oil pressure	20 to 44 psi 1,4 to 3 bar
Oil capacity (including filter)	9.5 quarts 9 liters
Oil viscosity requirements	
-22° F to 86° F/ -30° C to 30° C	5W-30 (synthetic)
-4° F to 90° F / -20° C to 32° C	10W-40
Above 23° F / -5° C	20W-50
Unit ships with 15W-40. Extreme operating temperatures may require the use of alternative engine oils. For oil requirements, refer to the Engine Operator Manual for your engine.	
Oil temperature switch	
Temperature switch point	300°F 149°C
Oil Pressure switch	
Oil pressure switch point	22 psi 1,5 bar
Fuel injection system	
Injection pump make	Bosch
Injection pump pressure, maximum	15000 psi 1034 bar
Injector opening pressure	3046 psi 210 bar
Fuel requirement	
For fuel requirements, refer to the engine Operator Manual for your engine.	
Starter motor	
Current draw, no load	90A
Brush length, new	0.72 in 18,5 mm
Brush length, minimum	0.27 in 7 mm
Battery	
Type	12V DC, Group 34/78
Quantity	1
Cold cranking ampere	900A
Reserve capacity @ 25A rate	200 minutes
Alternator output	60A @ 14V DC
Fan belt deflection	3/8 to 1/2 inch 9 to 12 mm

Specifications

Deutz D2.9 L4 Engine

Displacement	177 cu in 2,9 liters
Number of cylinders	4
Bore and Stroke	3.6 x 4.3 inches 92 x 110 mm
Horsepower	48.8 @ 2600 rpm 37 kW @ 2600 rpm
Firing order	1 - 3 - 4 - 2
Low idle	1500 rpm 313 Hz
High idle	2500 rpm 521,7 Hz
Compression ratio	18.4:1
Compression pressure	362 to 435 psi 25 to 30 bar
Governor	electronic
Lubrication system	
Oil pressure (@ 2000 rpm)	40 to 60 psi 1,4 to 3 bar
Oil capacity (including filter)	9.4 quarts 9 liters
Oil viscosity requirements	**Low ash oil required**
-22° F to 86° F/ -30° C to 30° C	5W-30 (synthetic)
-4° F to 90° F / -20° C to 32° C	10W-40
Above 23° F / -5° C	20W-50
Unit ships with 15W-40. Extreme operating temperatures may require the use of alternative engine oils. For oil requirements, refer to the Engine Operator Manual for your engine.	
Oil temperature switch	
Temperature switch point	257°F 125°C
Oil Pressure switch	
Oil pressure switch point	20 psi 1,4 bar
Engine coolant	
Capacity	10 quarts 9,4 liters
Fuel injection system	
Injection pump make	Bosch
Injection pump pressure, maximum	15000 psi 1034 bar
Injector opening pressure	3046 psi 210 bar
Fuel requirement	
For fuel requirements, refer to the engine Operator Manual for your engine.	
Starter motor	
Cranking speed	150-250 RPM
Current draw, normal load	250A to 400A
Output	3.2kW
Battery	
Type	12V DC
Quantity	1
Cold cranking ampere	1000A
Reserve capacity @ 25A rate	200 minutes
Alternator output	95A @ 14V DC
Fan belt deflection	3/8 to 1/2 inch 9 to 12 mm

Specifications

Kubota D1105-E4B Engine

Displacement	68.53 cu in 1,123 liters
Number of cylinders	3
Bore and Stroke	3.07 x 3.09 inches 78 x 78,4 mm
Horsepower, gross intermittent	24.8 @ 3000 rpm 18.5 kW @ 3000 rpm
Firing order	1 - 2 - 3
Low idle	1500 rpm 250 Hz
High idle	2700 rpm 450 Hz
Compression ratio	24:1
Compression pressure	412 to 469 psi 28,4 to 32,3 bar
Governor	centrifugal mechanical
Valve clearance, cold	0.0057 to 0.0072 in 0,145 to 0,185 mm
Lubrication system	
Oil pressure	28 to 64 psi 1,9 to 4,4 bar
Oil capacity (including filter)	5.4 quarts 5,1 liters
Oil viscosity requirements	
-22° F to 86° F/ -30° C to 30° C	5W-30 (synthetic)
-4° F to 90° F / -20° C to 32° C	10W-40
Above 23° F / -5° C	20W-50
Unit ships with 15W-40. Extreme operating temperatures may require the use of alternative engine oils. For oil requirements, refer to the Engine Operator Manual for your engine.	
Engine coolant	
Capacity	3.2 quarts 3 liters
Fuel injection system	
Injection pump make	Bosch MD
Injection pump pressure, maximum	1991 psi 137 bar
Injection timing	18° BTDC
Fuel requirement	
For fuel requirements, refer to the engine Operator Manual for your engine.	
Starter motor	
Cranking speed	200 - 300 RPM
Current draw, normal load	155A
Battery	
Type	12V DC
Group	31
Quantity	1
Ampere hour	120AH
Cold cranking ampere	1000A
Reserve capacity @ 25A rate	175 minutes
Alternator output	40A @ 12V DC
Fan belt deflection	1/4 to 3/8 inch 7 to 9 mm

Specifications

Machine Torque Specifications

Platform Rotator	
3/4 -10 center bolt, GR 8, dry Zinc plated	380 ft-lbs 515 Nm
3/4 -10 center bolt, GR 8, dry ZAG coated	265 ft-lbs 359 Nm
3/8 -16 bolts, GR 8, Dry Zinc plated	44 ft-lbs 60 Nm
3/8 -16 bolts, GR 8, dry ZAG coated	46 ft-lbs 62 Nm
Turntable rotate assembly	
Rotate bearing mounting bolts, lubricated Zinc plated	180 ft-lbs 244 Nm
Rotate bearing mounting bolts, lubricated ZAG coated	159 ft-lbs 215 Nm
Drive motor/brake mounting bolts, lubricated, Zinc plated	105 ft-lbs 142 Nm
Drive motor/brake mounting bolts, lubricated, ZAG coated	93 ft-lbs 126 Nm
Drive motors and hubs	
Drive hub mounting bolts, lubricated	180 ft-lbs 244 Nm
Drive motor mounting bolts, lubricated	55 ft-lbs 75 Nm

Hydraulic Hose and Fitting Torque Specifications

Your machine is equipped with Parker Seal-Lok™ ORFS or 37° JIC fittings and hose ends. Genie specifications require that fittings and hose ends be torqued to specification when they are removed and installed or when new hoses or fittings are installed.

Seal-Lok™ Fittings

(hose end - ORFS)

SAE Dash Size	Torque
-4	18 ft-lbs / 25 Nm
-6	30 ft-lbs / 41 Nm
-8	40 ft-lbs / 55 Nm
-10	60 ft-lbs / 81 Nm
-12	85 ft-lbs / 115 Nm
-16	110 ft-lbs / 150 Nm
-20	150 ft-lbs / 205 Nm
-24	230 ft-lbs / 315 Nm

JIC 37° Fittings

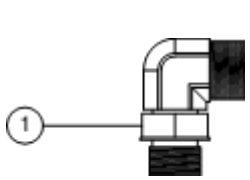
(swivel nut or hose connection)

SAE Dash Size	Thread Size	Flats
-4	7/16-20	2
-6	9/16-18	1 1/2
-8	3/4-16	1 1/2
-10	7/8-14	1 1/2
-12	1 1/16-12	1 1/4
-16	1 5/16-12	1
-20	1 5/8-12	1
-24	1 7/8-12	1

SAE O-ring Boss Port

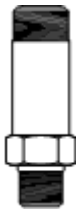
(tube fitting - installed into Aluminum)
(all types)

SAE Dash Size	Torque
-4	14 ft-lbs / 19 Nm
-6	23 ft-lbs / 31,2 Nm
-8	36 ft-lbs / 49 Nm
-10	62 ft-lbs / 84 Nm
-12	84 ft-lbs / 114 Nm
-16	125 ft-lbs / 169,5 Nm
-20	151 ft-lbs / 204,7 Nm
-24	184 ft-lbs / 249,5 Nm



Adjustable Fitting

1 jam nut



Non-adjustable fitting

SAE O-ring Boss Port

(tube fitting - installed into Steel)

SAE Dash Size		Torque
-4	ORFS / 37° (Adj) ORFS (Non-adj) 37° (Non-adj)	15 ft-lbs / 20,3 Nm 26 ft-lbs / 35,3 Nm 22 ft-lbs / 30 Nm
-6	ORFS (Adj / Non-adj) 37° (Adj / Non-adj)	35 ft-lbs / 47,5 Nm 29 ft-lbs / 39,3 Nm
-8	ORFS (Adj / Non-adj) 37° (Adj / Non-adj)	60 ft-lbs / 81,3 Nm 52 ft-lbs / 70,5 Nm
-10	ORFS (Adj / Non-adj) 37° (Adj / Non-adj)	100 ft-lbs / 135,6 Nm 85 ft-lbs / 115,3 Nm
-12	(All types)	135 ft-lbs / 183 Nm
-16	(All types)	200 ft-lbs / 271,2 Nm
-20	(All types)	250 ft-lbs / 339 Nm
-24	(All types)	305 ft-lbs / 413,5 Nm

Specifications

Torque Procedure

Seal-Lok™ fittings

1 Replace the O-ring. The O-ring must be replaced anytime the seal has been broken. The O-ring cannot be re-used if the fitting or hose end has been tightened beyond finger tight.

Note: The O-ring in Parker Seal Lok™ fittings and hose end are custom-size O-rings. They are not standard size O-rings. They are available in the O-ring field service kit (Genie part number 49612).

2 Lubricate the O-ring before installation.

3 Be sure the O-ring face seal is seated and retained properly.

4 Position the tube and nut squarely on the face seal end of the fitting, and tighten the nut finger tight.

5 Tighten the nut or fitting to the appropriate torque. Refer to the appropriate torque chart in this section.

6 Operate all machine functions and inspect the hose, fittings and related components to confirm there are no leaks.

JIC 37° fittings

1 Align the tube flare (hex nut) against the nose of the fitting body (body hex fitting) and tighten the hex nut to the body hex fitting to hand tight, approximately 30 in-lbs / 3.4 Nm.

2 Using a permanent ink marker, make a reference mark on one the flats of the hex nut and continue the mark onto the body of the hex fitting. Refer to Illustration 1.

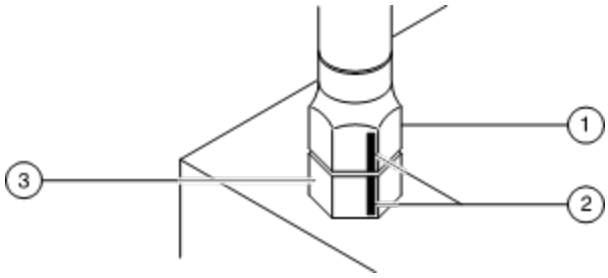


Illustration 1

1 hex nut
2 reference mark
3 body hex fitting

3 Working clockwise on the body hex fitting, make a second mark with a permanent ink marker to indicate the proper tightening position. Refer to Illustration 2.

Note: Use the JIC 37° Fitting table in this section to determine the correct number of flats, for the proper tightening position.

Note: The marks indicate the correct tightening positions have been determined. Use the second mark on the body hex fitting to properly tighten the joint after it has been loosened.

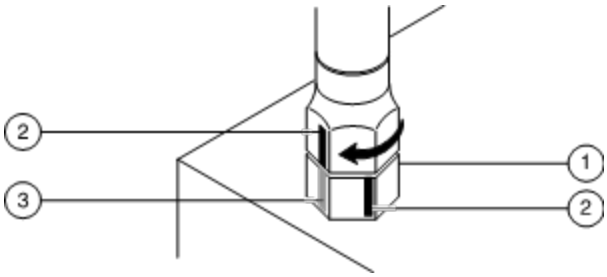


Illustration 2

1 body hex fitting
2 reference mark
3 second mark

4 Tighten the hex nut until the mark on the hex nut is aligned with the second mark on the body hex fitting.

5 Operate all machine functions and inspect the hose, fittings and related components to confirm there are no leaks.

Repair Procedures



Observe and Obey:

☑ Repair procedures shall be completed by a person trained and qualified on the repair of this machine.

☑ Immediately tag and remove from service a damaged or malfunctioning machine.

☑ Repair any machine damage or malfunction before operating the machine.

Before Repairs Start:

☑ Read, understand and obey the safety rules and operating instructions in the appropriate operator's manual on your machine.

☑ Be sure that all necessary tools and parts are available and ready for use.

☑ Use only Genie approved replacement parts.

☑ Read each procedure completely and adhere to the instructions. Attempting shortcuts may produce hazardous conditions.

Machine Configuration:

☑ Unless otherwise specified, perform each repair procedure with the machine in the following configuration:

- Machine parked on a firm, level surface
- Key switch in the off position with the key removed
- The red Emergency Stop button in the off position at both the ground and platform controls
- Wheels chocked
- All external AC power supply disconnected from the machine
- Boom in the stowed position
- Turntable secured with the turntable rotation lock

Repair Procedures

About This Section

Most of the procedures in this section should only be performed by trained service professional in a suitably equipped workshop. Select the appropriate repair procedure after troubleshooting the problem.

Perform disassembly procedures to the point where repairs can be completed. Then to re-assemble, perform the disassembly steps in reverse order.

Symbols Legend



Safety alert symbol—used to alert personnel to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

⚠ DANGER Indicates a imminently hazardous situation which, if not avoided, will result in death or serious injury.

⚠ WARNING Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

⚠ CAUTION Indicates a potentially hazardous situation which, if not avoided, may cause minor or moderate injury.

NOTICE Indicates a potentially hazardous situation which, if not avoided, may result in property damage.

⊙ Indicates that a specific result is expected after performing a series of steps.

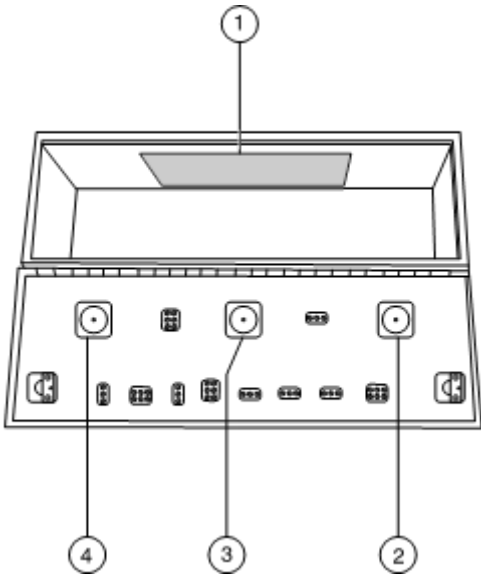
☒ Indicates that an incorrect result has occurred after performing a series of steps.

Platform Controls

Platform Controls

The platform control box contains one printed circuit board. The ALC-500 circuit board inside the platform control box controls all proportional machine functions from the platform. The joystick controllers at the platform controls utilize Hall Effect technology and require no adjustment. The operating parameters of the joysticks are stored in memory at the ECM circuit board at the platform controls. If a joystick error occurs or if a joystick is replaced, it will need to be calibrated before that particular machine function will operate. Refer to Repair Procedure, *How to Calibrate a Joystick*.

Each joystick controller should operate smoothly and provide proportional speed control over its entire range of motion.



1 ALC-500 circuit board
2 drive/steer joystick controller
3 secondary boom up/down joystick controller
4 primary boom up/down and turntable rotate left/right joystick controller

1-1 ALC-500 Circuit Board

Note: When the ALC-500 circuit board is replaced, the joystick controllers will need to be calibrated. Refer to Repair Procedure, *How to Calibrate a Joystick*.

How to Remove the ALC-500 Circuit Board

1 Push in the red Emergency Stop button to the off position at both the ground and platform controls.

2 Remove the platform control box lid retaining fasteners. Open the control box lid.

3 Locate the ALC-500 circuit board mounted to the inside of the platform control box.

⚠WARNING Electrocution/burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

4 Attach a grounded wrist strap to the ground screw inside the platform control box.

NOTICE Component damage hazard. Electrostatic discharge (ESD) can damage printed circuit board components. Maintain firm contact with a metal part of the machine that is grounded at all times when handling printed circuit boards OR use a grounded wrist strap.

5 Carefully disconnect the wire connectors from the circuit board.

6 Remove the ALC-500 circuit board mounting fasteners.

7 Carefully remove the ALC-500 circuit board from the platform control box.

1-2 Joysticks

How to Calibrate a Joystick

The joystick controllers on this machine utilize digital Hall Effect technology for proportional control. If a joystick controller is disconnected or replaced, it must be calibrated before that particular machine function will operate.

Note: The joystick must be calibrated before the threshold, max-out or ramping can be set.

Note: Perform this procedure with the engine off.

1 Open the platform control box.

2 Pull out the red Emergency Stop button to the on position at both the ground and platform controls.

3 Turn the key switch to platform control. Do not start the engine.

4 Select a joystick to calibrate.

5 Disconnect the wire harness connector from the joystick for approximately 10 seconds or until the alarm sounds. Connect the wire harness connector to the joystick.

6 Move the joystick full stroke in either direction and hold for 5 seconds.

7 Return the joystick to the neutral position, pause for a moment, then move the joystick full stroke in the opposite direction. Hold for 5 seconds and return the joystick to the neutral position.

⊙ Result: The alarm should sound indicating successful joystick calibration.

⊠ Result: The alarm does not sound. Check the electrical connections or replace the joystick.

8 Repeat this procedure for each joystick controlled machine function including the thumb rocker steer switch.

Note: No machine function should operate while performing the joystick calibration procedure.

How to Adjust the Joystick Max-out Setting

The max-out setting of a joystick controls the maximum speed of a joystick-controlled machine function. Whenever a hydraulic cylinder, drive motor or hydraulic pump is replaced, the max-out setting should be adjusted to maintain optimum performance. The max-out settings on the joystick can be changed to compensate for hydraulic pump wear to maintain peak performance from the machine.

Note: Perform this procedure with the boom in the stowed position.

1 Pull out the red Emergency Stop button to the on position at both the ground and platform controls.

2 Turn the key switch to platform control. Do not start the engine.

3 Push in the platform controls red Emergency Stop button to the off position.

4 Do not press down the foot switch.

5 Move and hold the drive enable toggle switch in the right position and pull out the red Emergency Stop button to the on position.

6 When the alarm sounds, release the drive enable toggle switch.

7 Momentarily activate the drive enable toggle switch in the right direction 4 times.

⊙ Result: There should be a pause and the alarm should sound 4 times indicating that the machine is in max-out calibration mode.

⊠ Result: The alarm does not sound. Repeat steps 3 through 7.

Platform Controls

8 Start the engine from the platform controls and press down the foot switch.

9 Start a timer and activate the machine function that needs to be adjusted. Record the time it takes for that function to complete a full cycle (ie; boom up).

10 Compare the machine function time with the function times listed in Refer to Specifications, *Performance Specifications*. Determine whether the function time needs to increase or decrease.

11 While the joystick is activated, adjust the max-out setting to achieve the proper function cycle time. Momentarily move the drive enable toggle switch in the right direction to increase the function speed or momentarily move the drive enable toggle switch in the left direction to decrease the function speed.

Note: Each time the drive enable toggle switch is momentarily moved, the function speed will change in 2% increments from a default of 100%, with a minimum of 60% and a maximum of 120%.

12 Repeat steps 9 through 11 for each joystick controlled machine function.

13 Return the joystick to the neutral position and wait for approximately 10 seconds to allow the settings to be saved.

⊙ Result: The alarm should sound indicating that the settings have been saved in memory.

Note: Do not operate any machine function during the 10 second waiting time.

How to Adjust the Joystick Ramp Rate Setting

The ramp rate setting of a joystick controls the time at which it takes for the joystick to reach maximum output, when moved out of the neutral position. The ramp rate settings of a joystick can be changed to compensate for hydraulic pump wear to maintain peak performance from the machine.

Note: Perform this procedure with the boom in the stowed position.

1 Pull out the red Emergency Stop button to the on position at both the ground and platform controls.

2 Turn the key switch to platform control. Do not start the engine.

3 Push in the platform controls red Emergency Stop button to the off position.

4 Do not press down the foot switch.

5 Move and hold the drive enable toggle switch in the right position and pull out the red Emergency Stop button to the on position.

6 When the alarm sounds, release the drive enable toggle switch.

7 Momentarily activate the drive enable toggle switch in the right direction 6 times.

⊙ Result: There should be a pause and the alarm should sound 6 times indicating that the machine is in ramp rate calibration mode.

8 Start the engine from the platform controls and press down the foot switch.

9 Start a timer and simultaneously move the joystick in either direction full stroke. Note how long it takes the function to reach maximum speed. This is the ramp rate.

10 Compare the function ramp rate time with the table below and determine whether the ramp rate time needs to increase or decrease.

11 While the joystick is activated, set the ramp rate. Momentarily move the drive enable toggle switch in the right direction to increase the time or momentarily move the drive enable toggle switch in the left direction to decrease the time.

Note: Each time the drive enable toggle switch is momentarily moved, the time will change in 10% increments.

12 Repeat steps 9 through 11 for each joystick controlled machine function.

13 Return the joystick to the neutral position and wait for approximately 10 seconds to allow the settings to be saved.

⊙ Result: The alarm should sound indicating that the settings have been saved in memory.

Note: Do not operate any machine function during the 10 second waiting time.

Ramp rate (factory settings)	
Primary boom up/down	
accelerate	4 seconds
decelerate	0.5 second
Secondary boom up/down	
accelerate	2 seconds
decelerate	0.5 second
Turntable rotate	
accelerate	2 seconds
decelerate	0.5 second
Drive	
accelerate	3 seconds
decelerate to neutral	0.5 second
decelerate, change of direction	0.5 second
decelerate, coasting	0.75 second
decelerate, braking	1 second
decelerate, shift from low to high speed	1 seconds
decelerate, shift from high to low speed	2 seconds

Platform Controls

How to Adjust the Joystick Threshold Setting

The threshold setting of a joystick is the minimum output at which a function proportional valve can open and allow the function to operate.

Note: Perform this procedure with the boom in the stowed position.

1 Pull out the red Emergency Stop button to the on position at both the ground and platform controls.

2 Turn the key switch to platform control. Do not start the engine.

3 Push in the platform controls red Emergency Stop button to the off position.

4 Do not press down the foot switch.

5 Move and hold the drive enable toggle switch in the right position and pull out the red Emergency Stop button to the on position.

6 When the alarm sounds, release the drive enable toggle switch.

7 Momentarily activate the drive enable toggle switch in the right direction 8 times.

⊙ Result: There should be a pause and the alarm should sound 8 times indicating that the machine is in threshold calibration mode.

⊠ Result: The alarm does not sound. Repeat steps 3 through 7.

8 Start the engine from the platform controls and press down the foot switch.

9 Select a boom function joystick to set the threshold.

10 Slowly move the joystick off center in either direction just until the function begins to move.

11 Slowly move the joystick back towards the neutral position. Just before the function stops moving, move the drive enable toggle switch to either side to set the threshold.

⊙ Result: The alarm should sound indicating a successful calibration.

Note: For each joystick axis, the threshold must be set for both directions.

12 Repeat steps 9 through 11 for each direction of boom joystick controlled machine function (boom up/down, boom extend/retract and turntable rotate left/right).

13 Return the joystick to the neutral position and wait for approximately 10 seconds to allow the settings to be saved.

⊙ Result: The alarm should sound indicating that the settings have been saved in memory.

Note: Do not operate any machine function during the 10 second waiting time.

14 Cycle the red Emergency Stop button off, then back on.

2-1
Platform Leveling Slave Cylinder

The slave cylinder and the rotator pivot are the two primary supports for the platform. The slave cylinder keeps the platform level through the entire range of boom motion. It operates in a closed-circuit hydraulic loop with the master cylinder. The slave cylinder is equipped with counterbalance valves to prevent movement in the event of a hydraulic line failure.

How to Remove the Platform Leveling Slave Cylinder

Note: Before cylinder removal is considered, bleed the slave cylinder to be sure there is no air in the closed loop.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications.*

1 **Z-45/25J:** Extend the primary boom until the slave cylinder barrel-end pivot pin is accessible.

2 Raise the primary boom slightly and place blocks under the platform for support.

3 Lower the primary boom until the platform is resting on the blocks just enough to support the platform.

Note: Do not rest the entire weight of the boom on the blocks.

4 Tag, disconnect and plug the hydraulic hoses from the slave cylinder at the unions and connect them together using a connector. Connect the hoses from the cylinder together using a connector.

⚠WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

5 Remove the pin retaining fastener from the slave cylinder rod-end pivot pin. Do not remove the pin.

6 **Z-45/25J:** Remove the external snap rings from the slave cylinder barrel-end pivot pin. Do not remove the pin.

Z-45/25: Remove the pin retaining fastener from the slave cylinder barrel-end pivot pin. Do not remove the pin.

7 Place a block under the slave cylinder for support. Protect the cylinder rod from damage.

8 **Z-45/25:** Support the platform rotator with a suitable lifting device.

Platform Components

9 Use a soft metal drift to drive the rod-end pivot pin out.

⚠WARNING Crushing hazard. The platform could fall when the slave cylinder rod-end pivot pin is removed if not properly supported.

NOTICE Component damage hazard. The slave cylinder rod may become damaged if it is allowed to fall if not properly supported by the lifting device.

10 Use a soft metal drift and drive the barrel-end pin out.

11 Carefully pull the cylinder out of the primary boom.

How to Bleed the Slave Cylinder

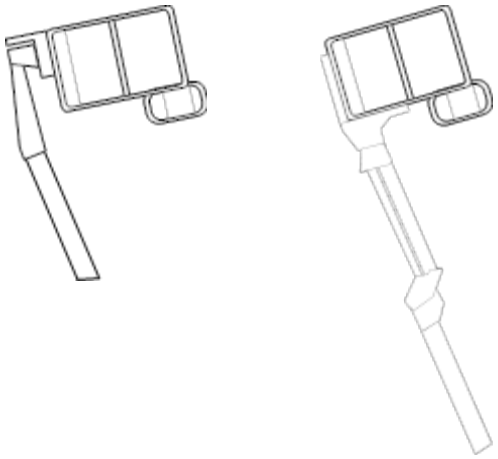
Note: This procedure will have to be preformed outside.

1 **Z45/25J**: Raise the jib to a horizontal postion and raise the secondary boom 3 feet.

Z45/25: Raise the secondary boom 4 feet.

2 Move the function enable toggle switch to either side. Simultaneously activate and hold the primary boom up and platform level up toggle switches until the primary boom is fully raised.

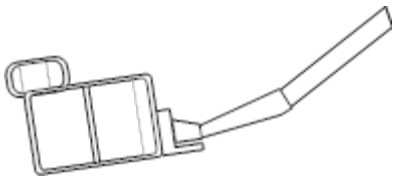
⊙ The platform should be facing in an upward position. As shown.



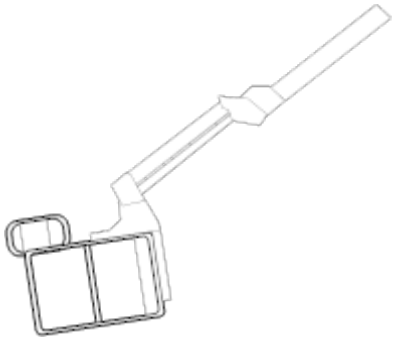
Z45/25 **Z45/25J**

3 While still holding the function enable toggle switch, simultaneously activate the primary boom down and platform level down toggle switches until the primary boom is fully lowered.

⊙ The platform should be facing in a down position. As shown.



Z45/25



Z45/25J

2-2 Platform Rotator

How to Bleed the Platform Rotator

Note: This procedure will require two people. Do not start the engine. Use auxiliary power for this procedure.

1 Move the function enable toggle switch to either side and activate the platform rotate toggle switch to the right then the left through two platform rotation cycles, then hold the switch to the right position until the platform is fully rotated to the right.

2 Place a suitable container underneath the platform rotator.

3 Open the top bleed screw on the rotator, but do not remove it.

⚠WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

4 Move the function enable toggle switch to either side and hold the platform rotate toggle switch to the left position until the platform is fully rotated to the left. Continue holding the toggle switch until air stops coming out of the bleed screw. Close the bleed screw.

⚠WARNING Crushing hazard. Keep clear of the platform during rotation.

5 Open the bottom bleed screw on the rotator, but do not remove it.

⚠WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

Platform Components

6 Move the function enable toggle switch to either side and hold the platform rotate toggle switch to the right position until the platform is fully rotated to the right. Continue holding the toggle switch until air stops coming out of the bleed screw. Close the bleed screw.

⚠WARNING Crushing hazard. Keep clear of the platform during rotation.

7 Clean up any oil that may have spilled. Properly discard the used oil.

8 Rotate the platform fully in both directions and inspect the bleed screws for leaks.

2-3 Platform Overload System

How to Calibrate the Platform Overload System

Calibration of the platform overload system is essential to safe machine operation. Continued use of an improperly calibrated platform overload system could result in the system failing to sense an overloaded platform. The stability of the machine is compromised and it could tip over.

Note: Perform this procedure with the machine on a firm, level surface.

1 Turn the key switch to platform control. Start the engine and level the platform.

2 Determine the maximum platform capacity. Refer to the machine serial plate.

3 Remove all weight, tools and accessories from the platform.

Note: Failure to remove all weight, tools and accessories from the platform will result in an incorrect calibration.

4 Using a suitable lifting device, place a test weight equal to the maximum platform capacity at the center of the platform floor.

5 Move the platform up and down by hand, so it bounces approximately 2.5 to 5 cm / 1 to 2 inches. Allow the platform to settle.

⊙ Result: The overload indicator lights are off and the alarm does not sound. Proceed to step 6.

⊠ Result: The overload indicator lights are flashing at the platform and ground controls, and the alarm is sounding. Slowly tighten the load spring adjustment nut in a clockwise direction in 10° increments until the overload indicator light turns off, and the alarm does not sound. Proceed to step 8.

Note: The platform will need to be moved up and down and allowed to settle between each adjustment.

Note: There may be a 2 second delay before the platform overload indicator light and alarm responds.

6 Move the platform up and down by hand, so it bounces approximately 2.5 to 5 cm / 1 to 2 inches. Allow the platform to settle.

⊙ Result: The overload indicator lights are off at the platform and ground controls, and the alarm does not sound. Slowly loosen the load spring adjustment nut in a counterclockwise direction in 10° increments until the overload indicator light flashes at both the platform and ground controls, and the alarm sounds. Proceed to step 7.

⊠ Result: The overload indicator lights are flashing at the platform and ground controls, and the alarm is sounding. Repeat this procedure beginning with step 5.

Note: The platform will need to be moved up and down and allowed to settle between each adjustment.

Note: There may be a 2 second delay before the platform overload indicator lights and alarm responds.

7 Move the platform up and down by hand, so it bounces approximately 2.5 to 5 cm / 1 to 2 inches. Allow the platform to settle.

⊙ Result: The overload indicator lights are off and the alarm does not sound. Proceed to step 8.

⊠ Result: The overload indicator lights are flashing at the platform and ground controls, and the alarm is sounding. Repeat this procedure beginning with step 5.

Note: There may be a 2 second delay before the platform overload indicator light and alarm responds.

8 Add an additional 10 lb / 4.5 kg test weight to the platform.

⊙ Result: The overload indicator light is flashing at both the ground and platform controls, and the alarm is sounding. Proceed to step 9.

⊠ Result: The overload indicator light is off at both the ground and platform controls, and the alarm does not sound. Remove the additional 10 lb / 4.5 kg test weight. Repeat this procedure beginning with step 6.

Note: There may be a 2 second delay before the platform overload indicator light and alarm responds.

Platform Components

9 Test all machine functions from the platform controls.

⊙ Result: All platform control functions should not operate.

10 Turn the key switch to ground control.

11 Test all machine functions from the ground controls.

⊙ Result: All ground control functions should not operate.

12 Using a suitable lifting device, lift the test weight off the platform floor.

⊙ Result: The platform overload indicator light should be off at both the ground and platform controls and the alarm should not sound.

Note: There may be a 2 second delay before the overload indicator lights and alarm turn off.

13 Test all machine functions from the ground controls.

⊙ Result: All ground control functions should operate normally.

14 Turn the key switch to platform control.

15 Test all machine functions from the platform controls.

⊙ Result: All platform control functions should operate normally.

3-1
Jib Boom

How to Remove the Jib Boom

Note: Perform this procedure with the boom in the stowed position.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications.*

1 Remove the platform.

2 Disconnect the electrical connector from the jib boom/platform rotate select valve manifold mounted to the platform support.

3 Tag, disconnect and plug all of the hydraulic hoses from the jib boom/platform rotate select valve manifold. Cap the fittings on the manifold and pull the hoses out through the platform rotator.

⚠WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

4 Remove the platform mounting weldment.

5 Attach a lifting strap from an suitable lifting device to the platform rotator for support.

6 Remove the pin retaining fastener from the jib boom lift cylinder rod-end pivot pin. Do not remove the pin.

7 Remove the pin retaining fasteners from both platform rotator pivot pins. Do not remove the pins.

8 Use a soft metal drift to remove the leveling arm pivot pin and let the leveling arms hang down.

9 Use a soft metal drift to remove the platform rotator pivot pin and remove the platform rotator from the machine.

10 Slide both of the jib boom leveling arms off of the jib boom cylinder rod-end pivot pin.

11 Remove the hose and cable cover from the side of the jib boom. Remove the hose and cable separators.

12 Attach a lifting strap from an suitable lifting device to the jib boom.

13 Support the barrel end of the jib boom lift cylinder with a suitable lifting device.

14 Tag, disconnect and plug the jib boom lift cylinder hydraulic hoses. Cap the fittings on the cylinder.

⚠WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

15 Remove the pin retaining fastener from the jib boom lift cylinder barrel-end pivot pin.

16 Use a soft metal drift to remove the pin and let the cylinder hang down.

⚠WARNING Crushing hazard. The jib boom could fall when the barrel-end pivot pin is removed if not properly supported by the lifting device.

17 Remove the pin retaining fastener from the jib boom pivot pin. Use a soft metal drift to remove the pin, then remove the jib boom from the bellcrank.

⚠WARNING Crushing hazard. The jib boom may become unbalanced and fall when it is removed from the machine if it is not properly supported by the overhead lifting device.

Jib Boom Components

18 Attach a lifting strap from an suitable lifting device to the lug on the rod end of the jib boom lift cylinder.

19 Use a soft metal drift to remove the jib boom lift cylinder rod-end pivot pin, then remove the jib boom lift cylinder from the bellcrank.

⚠WARNING Crushing hazard. The jib boom lift cylinder may become unbalanced and fall when it is removed from the machine if it is not properly supported by the lifting device.

3-2
Jib Boom Lift Cylinder

How to Remove the Jib Boom Lift Cylinder

Note: Perform this procedure with the boom in the stowed position.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications.*

1 Raise the jib boom slightly and place blocks under the platform mounting weldment. Then lower the jib boom until the platform is resting on the blocks just enough to support the platform.

Note: Do not rest the entire weight of the boom on the blocks.

2 Tag, disconnect and plug the jib boom lift cylinder hydraulic hoses. Cap the fittings on the cylinder.

⚠WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

3 Remove the pin retaining fasteners from the jib boom lift cylinder rod-end pivot pin. Do not remove the pin.

4 Use a soft metal drift to tap the jib boom lift cylinder rod-end pivot pin half way out. Then lower one of the leveling arms to the ground. Tap the pin the other direction and lower the opposite leveling arm. Do not remove the pin.

5 Support the jib boom lift cylinder with a suitable lifting device.

6 Remove the pin retaining fastener from the jib boom lift cylinder barrel-end pivot pin. Use a soft metal drift to remove the barrel-end pin and let the cylinder hang down.

⚠WARNING Crushing hazard. The jib boom may become unbalanced and fall when it is removed from the machine if it is not properly supported by the overhead lifting device.

7 Attach a lifting strap from an suitable lifting device to the lug on the rod end of the jib boom lift cylinder.

8 Use a soft metal drift to remove the jib boom lift cylinder rod-end pin. Remove the jib boom lift cylinder from the machine.

⚠WARNING Crushing hazard. The jib boom lift cylinder may become unbalanced and fall when it is removed from the machine if it is not properly supported by the lifting device.

Primary Boom Components

4-1
Cable Track

The primary boom cable track guides the cables and hoses running up the boom. It can be repaired link by link without removing the cables and hoses that run through it. Removing the entire primary boom cable track is only necessary when performing major repairs that involve removing the primary boom.

How to Remove the Cable Track, Z-45/25

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications.*

1 Locate the cables from the primary boom cable track to the platform control box. Number each cable and its entry location at the platform control box.

2 Disconnect the cables from the platform control box.

3 Pull all of the electrical cables out of the plastic cable track. Do not pull out the hydraulic hoses.

4 Raise the primary boom to a horizontal position.

5 Tag, disconnect and plug the platform rotator hydraulic hoses at the union located above the primary boom lift cylinder. Cap the fittings on the unions.

⚠WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

6 Tag, disconnect and plug the hydraulic hoses from the "PR1" and "PR2" ports on the counterbalance valve manifold located on the platform rotator. Cap the fittings on the manifold.

⚠WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

7 Tag, disconnect and plug the hydraulic hoses from the platform leveling master cylinder. Cap the fittings on the cylinder.

⚠WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

8 Tag and disconnect the hydraulic hoses from the platform leveling slave cylinder and connect them together using a connector. Cap the fittings on the cylinder.

⚠WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

9 Pull the four hydraulic hoses toward the platform to clear the rod end of the primary boom lift cylinder.

Primary Boom Components

10 Place blocks in between the upper and lower cable tracks and secure the upper and lower tracks together.

⚠WARNING Crushing hazard. If the upper and lower cable tracks are not properly secured together, the cable track could become unbalanced and fall when removed from the machine.

11 Remove all hose and cable clamps from the underside of the primary boom.

12 Attach a strap from an lifting device to the cable track.

13 Remove the mounting fasteners from the upper cable track at the platform end of the extension boom.

14 Remove the cable track mounting fasteners that attach the lower cable track to the primary boom.

15 Remove the cable track from the machine and place it on a structure capable of supporting it.

⚠WARNING Crushing hazard. The cable track could become unbalanced and fall if not properly attached to the lifting device.

NOTICE Component damage hazard. Cables and hoses can be damaged if they are kinked or pinched.

How to Remove the Cable Track, Z-45/25J

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications.*

1 Locate the cables from the primary boom cable track to the platform control box. Number each cable and its entry location at the platform control box.

2 Disconnect the cables from the platform control box.

3 Remove the hose and cable cover from the side of the jib boom. Remove the hose and cable separators.

4 Remove the hose clamp on the primary boom bellcrank.

5 Pull all of the electrical cables out of the plastic cable track. Do not pull out the hydraulic hoses.

6 Tag, disconnect and plug the hydraulic hoses from the "V1" and "V2" ports on the counterbalance valve manifold located on the platform rotator. Cap the fittings on the manifold.

⚠WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

Primary Boom Components

7 Tag and disconnect the hydraulic hoses from the platform leveling slave cylinder at the union and connect them together using a connector. Connect the hoses from the cylinder together using a connector.

⚠WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

8 Tag, disconnect and plug the hydraulic hoses from the jib boom/platform rotate manifold. Cap the fittings on the manifold.

⚠WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

9 Tag, disconnect and plug the platform rotator hydraulic hoses at the union located above the primary boom lift cylinder. Cap the fittings on the unions.

⚠WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

10 Tag, disconnect and plug the hydraulic hoses from the platform leveling master cylinder. Cap the fittings on the cylinder.

⚠WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

11 Raise the boom to a horizontal position.

12 Place blocks between the upper and lower cable tracks and secure the upper and lower tracks together.

⚠WARNING Crushing hazard. If the upper and lower cable tracks are not properly secured together, the cable track could become unbalanced and fall when removed from the machine.

13 Attach a lifting strap from an overhead 5 ton / 5,000 kg capacity suitable device to the platform end of the primary boom for support. Do not lift it.

14 Remove all hose and cable clamps from the underside of the primary boom.

15 Support the rod end of the primary boom lift cylinder with a suitable lifting device.

16 Remove the pin retaining fasteners from the primary boom lift cylinder rod-end pivot pin. Do not remove the pin.

Primary Boom Components

17 Raise the primary boom slightly with the suitable lifting device to relieve the pressure on the primary boom lift cylinder rod-end pivot pin.

18 Use a soft metal drift to remove the primary boom lift cylinder rod-end pivot pin.

⚠WARNING Crushing hazard. The primary boom lift cylinder could become unbalanced and fall if not properly supported by the lifting device.

19 Lower the rod end of the primary boom lift cylinder approximately 12 inches / 30 cm.

20 Pull all of the hoses and cables out and away from the mounting ears for the rod end of the primary boom lift cylinder.

21 Raise the rod end of the primary boom lift cylinder back into position and install the rod-end pivot pin. Install the pin retaining fasteners.

22 Attach a strap from an suitable lifting device to the cable track.

23 Remove the mounting fasteners from the upper cable track at the platform end of the extension boom.

24 Remove the cable track mounting fasteners that attach the lower cable track to the primary boom.

25 Remove the cable track from the machine and place it on a structure capable of supporting it.

⚠WARNING Crushing hazard. The cable track could become unbalanced and fall if not properly attached to the lifting device.

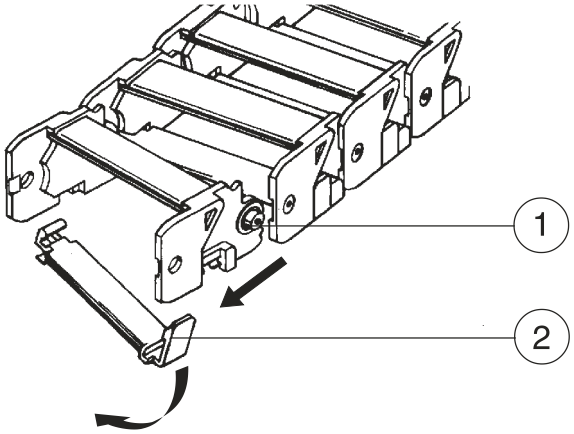
NOTICE Component damage hazard. Cables and hoses can be damaged if they are kinked or pinched.

Primary Boom Components

How to Repair the Primary Boom Cable Track

NOTICE Component damage hazard. The boom cable track can be damaged if it is twisted.

Note: A 7 link repair section of cable track is available through the Genie Service Parts Department.



1 link separation point
2 lower clip

1 Use a slotted screwdriver to pry down on the lower clip.

2 To remove a single link, open the lower clip and then use a screw driver to pry the link to the side.

3 Repeat steps 1 and 2 for each link.

4-2 Primary Boom

How to Remove the Primary Boom

⚠WARNING Bodily injury hazard. This procedure requires specific repair skills, lifting equipment and a suitable workshop. Attempting this procedure without these skills and tools could result in death or serious injury and significant component damage. Dealer service is strongly recommended.

Note: Perform this procedure with the boom in the stowed position.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications.*

1 Remove the platform.

2 **Z-45/25:** Remove the platform rotator and platform mounting weldment.

Z-45/25J: Remove the jib boom. Refer to Repair Procedure, *How to Remove the Jib Boom.*

3 Remove the cable track. Refer to Repair Procedure, *How to Remove the Cable Track*.

4 Raise the primary boom to a horizontal position.

5 Remove the hose and cable cover from the upper pivot.

Primary Boom Components

6 Remove the pin retaining fastener from the master cylinder barrel-end pivot pin. Use a soft metal drift to remove the pin. Then lower the cylinder and let it hang down.

NOTICE Component damage hazard. When lowering the master cylinder down, be sure not to damage the master cylinder hoses or fittings.

7 Locate the primary boom drive speed limit switch inside of the upper pivot.

8 Remove the primary boom drive speed limit switch mounting fasteners. Do not disconnect the wiring.

9 Locate the primary extension boom drive speed limit switch inside of the extension boom.

10 Remove the primary extension boom drive speed limit switch mounting fasteners. Do not disconnect the wiring.

11 Pull the limit switch and the wiring out of the extension tube and move it out of the way.

12 Tag, disconnect and plug the primary boom extension cylinder hydraulic hoses. Cap the fittings on the cylinder.

⚠ WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

13 Remove the hose clamp at the pivot end of the boom.

14 Attach a 5 ton / 5,000 kg capacity suitable lifting device to the center point of the primary boom.

15 Attach a similar lifting device to the primary boom lift cylinder.

16 Place support blocks under the primary boom lift cylinder.

17 Remove the pin retaining fasteners from the primary boom lift cylinder rod-end pivot pin. Use a soft metal drift to remove the pin.

⚠ WARNING Crushing hazard. The boom lift cylinder and primary boom will fall if not properly supported.

18 Lower the rod end of the primary boom lift cylinder onto support blocks. Protect the cylinder rod from damage.

19 Remove the pin retaining fasteners from the primary boom pivot pin.

20 Remove the primary boom pivot pin with a soft metal drift, then carefully remove the primary boom from the machine and place it on a structure capable of supporting it.

⚠ WARNING Crushing hazard. The primary boom could become unbalanced and fall when removed from the machine if not properly attached to the suitable lifting device.

Primary Boom Components

How to Disassemble the Primary Boom

Complete disassembly of the boom is only necessary if the outer or inner boom tube must be replaced. The extension cylinder can be removed without completely disassembling the boom. Refer to Repair Procedure, *How to Remove the Primary Boom Extension Cylinder*.

1 Remove the primary boom. Refer to Repair Procedure, *How to Remove the Primary Boom*.

2 Place blocks under the barrel end of the primary boom extension cylinder for support.

3 Remove the pin retaining fastener from the extension cylinder barrel-end pivot pin at the pivot end of the primary boom. Use a soft metal drift to remove the pin.

4 Remove and label the location of the wear pads from the platform end of the primary boom.

Note: Pay careful attention to the location and amount of shims used with each wear pad.

5 Support and slide the extension tube and extension cylinder assembly out of the boom tube.

⚠WARNING Crushing hazard. The primary boom extension tube could become unbalanced and fall when removed from the primary boom tube if not properly supported.

Note: During removal, the lifting device strap will need to be adjusted for proper balancing.

6 Remove the external snap rings from the extension cylinder rod-end pivot pin at the platform end of the extension tube. Use a soft metal drift to remove the pin.

7 Support and slide the extension cylinder out of the base end of the extension tube. Place the extension cylinder on blocks for support.

⚠WARNING Crushing hazard. The extension cylinder could become unbalanced and fall when removed from primary boom extension tube if not properly supported.

Note: During removal, the lifting device strap will need to be adjusted for proper balancing.

Primary Boom Components

4-3
Primary Boom Lift Cylinder

The primary boom lift cylinder raises and lowers the primary boom. The primary boom lift cylinder is equipped with a counterbalance valve to prevent movement in the event of a hydraulic line failure.

How to Remove the Primary Boom Lift Cylinder

⚠WARNING Bodily injury hazard. This procedure requires specific repair skills, lifting equipment and a suitable workshop. Attempting this procedure without these skills and tools could result in death or serious injury and significant component damage. Dealer service is strongly recommended.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications.*

1 Raise the primary boom to a horizontal position.

2 Raise the secondary boom until the primary boom lift cylinder barrel-end pivot pin is above the turntable covers.

3 Attach a 5 ton / 5000 kg capacity suitable lifting device to the primary boom for support.

4 Raise the primary boom with a suitable lifting device slightly to take the pressure off the primary boom lift cylinder pivot pins.

5 Support the rod end and the barrel end of the primary boom lift cylinder with a second overhead lifting device.

6 Tag, disconnect and plug the primary boom lift cylinder hydraulic hoses. Cap the fittings on the cylinder.

⚠WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

7 Remove the pin retaining fasteners from the primary boom lift cylinder rod-end pivot pin. Use a soft metal drift to remove the pin.

⚠WARNING Crushing hazard. The primary boom will fall if not properly supported when the primary boom rod-end pivot pin is removed.

8 Place a support block across both turntable covers under the primary boom lift cylinder.

Primary Boom Components

9 Lower the rod end of the lift cylinder onto the block. Protect the cylinder rod from damage.

⚠WARNING Crushing hazard. The primary boom lift cylinder could become unbalanced and fall if not properly supported by the lifting device.

10 Remove the primary boom lift cylinder barrel-end pivot pin retaining fasteners. Do not remove the pin.

11 Use a slide hammer to remove the barrel-end pivot pin. Carefully remove the primary boom lift cylinder from the machine.

⚠WARNING Crushing hazard. The lift cylinder could become unbalanced and fall if not properly supported and secured to the lifting device.

4-4 Primary Boom Extension Cylinder

The primary boom extension cylinder extends and retracts the primary boom extension tube.The primary boom extension cylinder is equipped with counterbalance valves to prevent movement in the event of a hydraulic line failure.

How to Remove the Primary Boom Extension Cylinder

⚠WARNING Bodily injury hazard. This procedure requires specific repair skills, lifting equipment and a suitable workshop. Attempting this procedure without these skills and tools could result in death or serious injury and significant component damage. Dealer service is strongly recommended.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications.*

1 Raise the primary boom to a horizontal position.

2 Extend the primary boom until the primary boom extension cylinder rod-end pivot pin is accessible in the primary boom extension tube.

3 Remove the hose and cable guard from the upper pivot.

Primary Boom Components

4 Tag, disconnect and plug the primary boom extension cylinder hydraulic hoses. Cap the fittings on the cylinder.

⚠WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

5 At the platform end of the boom, remove the external snap rings from the extension cylinder rod-end pivot pin. Use a soft metal drift to remove the pin.

6 Remove the barrel-end pivot pin retaining fasteners.

7 Place a rod through the barrel-end pivot pin and twist to remove the pin.

8 Support and slide the extension cylinder out of the upper pivot.

⚠WARNING Crushing hazard. The extension cylinder could fall when removed from the extension boom if not properly supported.

NOTICE Component damage hazard. Be careful not to damage the counterbalance valves on the primary boom extension cylinder when removing the cylinder from the primary boom.

NOTICE Component damage hazard. Hoses and cables can be damaged if the primary boom extension cylinder is dragged across them.

Note: Note the length of the cylinder after removal. The cylinder must be at the same length for installation.

4-5 Platform Leveling Master Cylinder

The master cylinder acts as a pump for the slave cylinder. It's part of the closed circuit hydraulic loop that keeps the platform level through the entire range of boom motion. The master cylinder is located at the base of the primary boom.

How to Remove the Platform Leveling Master Cylinder

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications.*

1 Raise the secondary boom until both the rod-end and barrel-end pivot pins on the master cylinder are accessible.

2 Tag, disconnect and plug the master cylinder hydraulic hoses. Cap the fittings on the cylinder.

⚠WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

3 Attach a suitable lifting device to the master cylinder.

4 Remove the pin retaining fasteners from the master cylinder barrel-end pivot pin.

Primary Boom Components

5 Place a rod through the barrel-end pivot pin and twist to remove the pin.

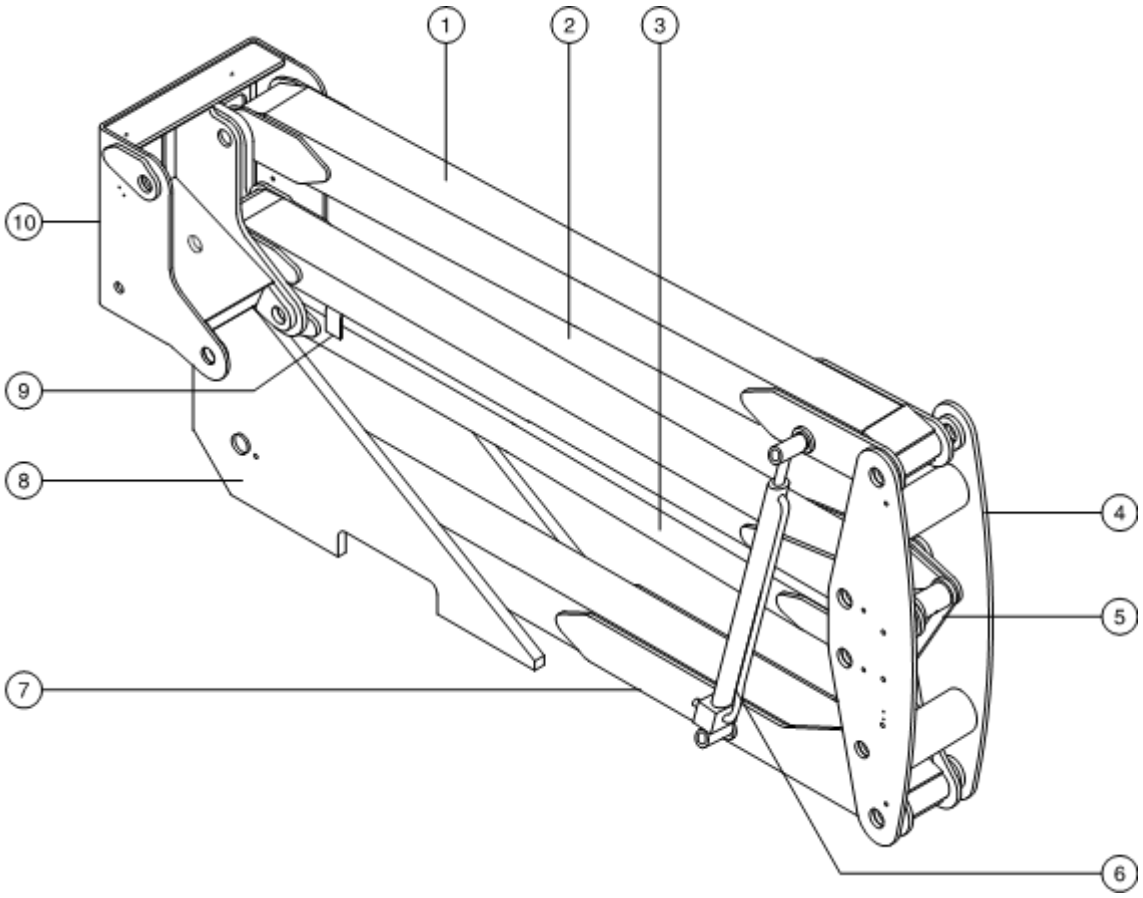
6 Remove the pin retaining fastener from the rod-end pivot pin.

7 Place a rod through the rod-end pivot pin and twist to remove the pin.

8 Remove the master cylinder from the machine.

⚠WARNING Crushing hazard. The master cylinder could become unbalanced and fall if not properly attached to the lifting device.

Secondary Boom Components



Secondary Boom components

1 upper secondary boom (number 1 arm)
2 upper tension link (number 2 arm)
3 lower tension link (number 3 arm)
4 mid-pivot
5 compression link
6 secondary boom lift cylinder (2)
7 lower secondary boom (number 4 arm)
8 turntable pivot
9 boom rest
10 upper pivot

Secondary Boom Components

5-1
Secondary Boom

How to Disassemble the Secondary Boom

⚠WARNING Bodily injury hazard. This procedure requires specific repair skills, lifting equipment and a suitable workshop. Attempting this procedure without these skills and tools could result in death or serious injury and significant component damage. Dealer service is strongly recommended.

Follow the disassembly steps to the point required to complete the repair. Then re-assemble the secondary boom by following the disassembly steps in reverse order.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications.*

1 Remove the platform.

2 **Z-45/25J:** Remove the jib boom. Refer to Repair Procedure, *How to Remove the Jib Boom.*

3 Remove the primary boom. Refer to Repair Procedure, *How to Remove the Primary Boom*.

4 Remove the master cylinder. Refer to Repair Procedure, *How to Remove the Master Cylinder*.

5 Attach a lifting strap from an suitable lifting device to the lug on the rod end of the primary boom lift cylinder. Then raise the primary boom lift cylinder with the crane, to a vertical position.

6 Tag, disconnect and plug the hydraulic hoses at the primary boom lift cylinder. Cap the fittings on the cylinder.

⚠WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

7 Remove the pin retaining fastener from the primary boom lift cylinder barrel-end pivot pin.

8 Use a slide hammer to remove the pin. Remove the primary boom lift cylinder from the machine.

⚠WARNING Crushing hazard. The primary boom lift cylinder could become unbalanced and fall if not properly supported by the lifting device.

9 Tag, disconnect and plug the hydraulic hoses on both of the secondary boom lift cylinders. Cap the fittings on the cylinders.

⚠WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

Secondary Boom Components

10 Remove the pin retaining fasteners from both sides of the secondary boom lift cylinder rod-end pivot pin and barrel-end pivot pin. Do not remove the pins.

11 Attach a strap from an suitable lifting device to the lug on the rod end of one of the secondary boom lift cylinders for support. Do not apply any lifting pressure.

12 Use a soft metal drift to drive the barrel-end pivot pin half way out. Lower the barrel end of the secondary boom lift cylinder and let it hang down.

13 Use a soft metal drift to drive the rod-end pivot pin half way out.

14 Remove the secondary boom lift cylinder from the machine.

15 Repeat steps 11 through 14 for the other secondary boom lift cylinder.

⚠WARNING Crushing hazard. The secondary boom lift cylinder could become unbalanced and fall when removed from the machine if not properly attached to the suitable lifting device.

NOTICE Component damage hazard. When removing a secondary boom lift cylinder from the machine, be careful not to damage the counterbalance valve at the barrel end of the cylinder.

16 Attach a lifting strap from an suitable lifting device to the upper pivot for support. Do not lift it.

17 Attach a lifting strap from a second suitable lifting device to the number 1 arm at the mid-point between the upper pivot and mid-pivot.

18 Remove the pin retaining fasteners from the number 1 arm pivot pins at the mid-pivot and the upper pivot. Do not remove the pins.

19 Use a soft metal drift to drive both pins out.

20 Remove the number 1 arm from the machine.

⚠WARNING Crushing hazard. The number 1 arm could become unbalanced and fall when removed from the machine if not properly attached to the suitable lifting device.

⚠WARNING Crushing hazard. The upper pivot could fall when the number 1 arm is removed from the machine if not properly supported by the suitable lifting device.

21 Using a suitable lifting device attached to the upper pivot, raise the secondary boom assembly approximately 30 inches / 76 cm.

22 Insert a 4 x 4 x 11 inch / 10 x 10 x 28 cm block between the number 2 arm and the boom rest. Then lower the secondary boom assembly onto the block.

⚠WARNING Crushing hazard. The secondary boom assembly could fall if not properly supported by the 4 x 4 x 11 inch / 10 x 10 x 28 cm block.

Secondary Boom Components

23 Pull all of the cables and hoses out through the upper pivot.

NOTICE Component damage hazard. Cables and hoses can be damaged if they are kinked or pinched.

24 Remove the hose and cable covers from the top of the number 2 arm.

25 Pull all of the hoses and cables out of the upper pivot and out through the mid-pivot. Lay the hoses and cables on the ground.

NOTICE Component damage hazard. Cables and hoses can be damaged if they are kinked or pinched.

26 Remove the pin retaining fastener from the number 2 arm pivot pin at the upper pivot. Use a soft metal drift to remove the pin.

27 Remove the upper pivot from the machine.

⚠ WARNING Crushing hazard. The upper pivot could become unbalanced and fall when removed from the machine if not properly attached to the suitable lifting device.

28 Attach the lifting strap from an suitable lifting device to the number 2 arm at the upper pivot end.

29 Raise the number 2 arm slightly and remove the 4 x 4 x 11 inch / 10 x 10 x 28 cm block.

30 Lower the number 2 arm onto the boom rest pad.

31 Insert a 4 x 4 x 8 1/2 inch / 10 x 10 x 22 cm block between the number 3 arm and the number 4 arm at the mid-pivot end.

32 Attach a lifting strap from a suitable lifting device to the mid-pivot for support. Do not lift it.

33 Remove the pin retaining fasteners from the number 2, 3 and 4 arm pivot pins at the mid-pivot. Do not remove the pins.

34 Use a soft metal drift to drive each pin out. Then remove the mid-pivot from the secondary boom assembly.

⚠ WARNING Crushing hazard. The mid-pivot could become unbalanced and fall when removed from the secondary boom assembly if not properly supported by the suitable lifting device.

35 Attach the lifting strap from an suitable lifting device to the center point of the number 2 arm for support. Do not lift it.

36 Remove the pin retaining fasteners from both compression link pivot pins. Do not remove the pins.

37 Use a soft metal drift to remove the lower compression link pivot pin at the number 3 arm.

38 Support the compression link with an suitable lifting device.

Secondary Boom Components

39 Use a soft metal drift to remove the upper compression link pivot pin from the number 2 arm. Remove the compression link from the machine.

⚠WARNING Crushing hazard. The number 2 arm could fall when the compression link is disconnected from the number 2 arm if not properly supported by the suitable lifting device.

⚠WARNING Crushing hazard. The compression link may fall if not properly supported when removed from the secondary boom assembly.

40 Remove the number 2 arm from the machine.

⚠WARNING Crushing hazard. The number 2 arm could become unbalanced and fall when removed from the secondary boom assembly if not properly supported by the lifting device.

41 Remove the upper and lower hose and cable covers from the number 3 arm.

42 Pull all of the cables and hoses from the number 3 arm and lay them over the turntable counterweight.

NOTICE Component damage hazard. Cables and hoses can be damaged if they are kinked or pinched.

43 Open the ground controls side turntable cover.

44 Remove the fuel tank filler cap.

45 Using an approved hand-operated pump, drain the fuel tank into a container of suitable capacity. Refer to Specifications, *Machine Specifications*.

⚠DANGER Explosion and fire hazard. Engine fuels are combustible. Perform this procedure in an open, well-ventilated area away from heaters, sparks, flames and lighted tobacco. Always have an approved fire extinguisher within easy reach.

⚠DANGER Explosion and fire hazard. When transferring fuel, connect a grounding wire between the machine and pump or container.

Note: Be sure to only use a hand-operated pump suitable for use with gasoline and diesel fuel.

46 Tag, disconnect and plug the fuel hoses from the fuel tank. Clean up any fuel that may have spilled.

47 Remove the fuel tank mounting fasteners. Carefully remove the fuel tank from the machine.

NOTICE Component damage hazard. The fuel tank is plastic and may become damaged if allowed to fall.

Note: Clean the fuel tank and inspect for cracks and other damage before installing it onto the machine.

Secondary Boom Components

48 Remove the retaining fastener from the ground control box and function manifold pivot plate.

49 Lower the ground control box and function manifold pivot plate to access the number 3 arm pivot pin.

50 Attach a lifting strap from the lifting device to the centerpoint of the number 3 arm for support. Do not lift it.

51 Remove the mounting fasteners from the cover located in the boom storage area to access the number 3 and number 4 arm pivot pin retaining fasteners at the turntable riser.

52 Remove the pin retaining fasteners from the number 3 arm at the turntable riser. Do not remove the pin.

53 Use a slide hammer to remove the number 3 arm pivot pin from the turntable pivot through the access hole behind the ground control box.

54 Remove the number 3 arm from the machine.

⚠WARNING Crushing hazard. The number 3 arm could become unbalanced and fall when removed from the machine if not properly supported by the lifting device.

55 Remove the upper and lower hose and cable covers from the number 3 arm.

56 Remove the secondary boom drive speed limit switch mounting fasteners from the number 4 arm at the mid-pivot end. Do not disconnect the wiring.

57 Remove the pin retaining fasteners from the number 4 arm at the turntable riser. Do not remove the pin.

58 Attach a lifting strap from the lifting device to the center point of the number 4 arm. Do not lift it.

59 Use a slide hammer to remove the number 4 arm from the turntable riser through the ground controls side bulkhead.

60 Remove the number 4 arm from the machine.

⚠WARNING Crushing hazard. The number 4 arm could become unbalanced and fall when removed from the machine if not properly supported by the lifting device.

5-2
Secondary Boom Lift Cylinder

There are two secondary boom lift cylinders incorporated in the structure of the secondary boom assembly. These cylinders operate in parallel and require hydraulic pressure to extend and retract. Each secondary boom lift cylinder is equipped with a counterbalance valve to prevent movement in the event of a hydraulic line failure.

How to Remove the Secondary Boom Lift Cylinder

⚠WARNING Bodily injury hazard. This procedure requires specific repair skills, lifting equipment and a suitable workshop. Attempting this procedure without these skills and tools could result in death or serious injury and significant component damage. Dealer service is strongly recommended.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications.*

1 Lower the secondary boom to the stowed position.

2 Raise the primary boom so that it is above the secondary boom lift cylinder rod-end pivot pin.

3 Tag, disconnect and plug the hydraulic hoses on the secondary boom lift cylinder.

⚠WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

4 Remove the pin retaining fasteners from the secondary boom lift cylinder rod-end pivot pin and barrel-end pivot pin. Do not remove the pins.

5 Attach a strap from an suitable lifting device to the lug on the rod end of the secondary boom lift cylinder for support. Do not apply any lifting pressure.

6 Use a soft metal drift to drive the barrel-end pivot pin half way out. Lower the barrel end of the secondary boom lift cylinder and let it hang down.

7 Use a soft metal drift to drive the rod-end pivot pin half way out.

8 Remove the secondary boom lift cylinder from the machine.

⚠WARNING Crushing hazard. The secondary boom lift cylinder could become unbalanced and fall when removed from the machine if not properly attached to the suitable lifting device.

NOTICE Component damage hazard. When removing a secondary boom lift cylinder from the machine, be careful not to damage the counterbalance valve at the barrel end of the cylinder.

Engines

6-1 RPM Adjustment - Deutz D2011L03i and Kubota D1105 Models

Refer to Maintenance Procedure in the appropriate Service or Maintenance Manual for your machine, *Check and Adjust the Engine RPM*.

6-2 Flex Plate

The flex plate acts as a coupler between the engine and the pump. It is bolted to the engine flywheel and has a splined center to drive the pump.

How to Remove the Flex Plate

Deutz models:

1 Remove the tailpipe bracket mounting fasteners from the engine bell housing.

2 Support the drive pump assembly with an appropriate lifting device.

3 Remove all of the engine bell housing fasteners.

4 Carefully pull the pump and bell housing assembly away from the engine and secure it from moving.

NOTICE Component damage hazard. Hoses can be damaged if they are kinked or pinched.

5 Remove the flex plate mounting fasteners, then remove the flex plate from the engine flywheel.

Kubota models:

1 Support the drive pump with an appropriate lifting device. Then remove all of the pump mounting plate to engine bell housing bolts.

2 Carefully pull the pump away from the engine and secure it from moving.

3 Remove the flex plate mounting fasteners, then remove the flex plate from the engine flywheel.

How to Install the Flex Plate

1 Install the flex plate onto the engine flywheel with the rubber vibration isolators towards the pump.

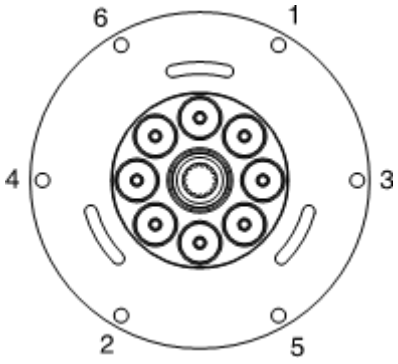
2 Apply Loctite® removable thread sealant to the flex plate fasteners and loosely install the fasteners.

3 **Deutz models:** Torque the flex plate mounting bolts in sequence to 28 ft-lbs / 38 Nm. Then torque the flex plate mounting bolts in sequence to 40 ft-lbs / 54 Nm.

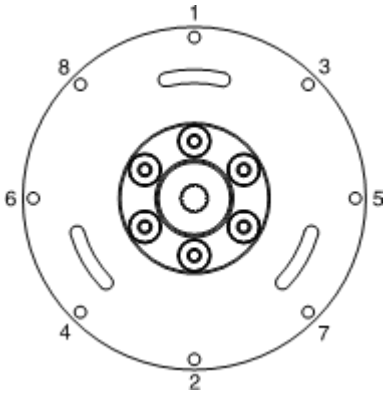
Kubota models: Pre-torque to 13 ft-lbs / 17,5 Nm. Then torque the flex plate mounting fasteners in sequence to 36 ft-lbs / 49 Nm.

4 Apply a high viscosity coupling grease (Genie part number 128025) to the splines of the pump shaft and flex plate.

Grease Specification
Shell Alvania® Grease CG, NLGI 0/1 or equivalent.



Deutz Models



Kubota Models

Engines

How to Install the Pump and Bell Housing Assembly

1 Install the pump and bell housing assembly.

Deutz models: Torque the bell housing mounting bolts labeled "C" in sequence to 28 ft-lbs / 38 Nm. Then torque the bell housing mounting bolts labeled "C" in sequence to 40 ft-lbs / 54 Nm.

Kubota models: Pre-torque the bell housing mounting fasteners labeled "A" in sequence to 5 ft-lbs / 7 Nm. Pre-torque the bell housing mounting fasteners labeled "B" in sequence to 10 ft-lbs / 13 Nm.

Then torque the bell housing mounting fasteners labeled "A" in sequence to 15 ft-lbs / 20 Nm.

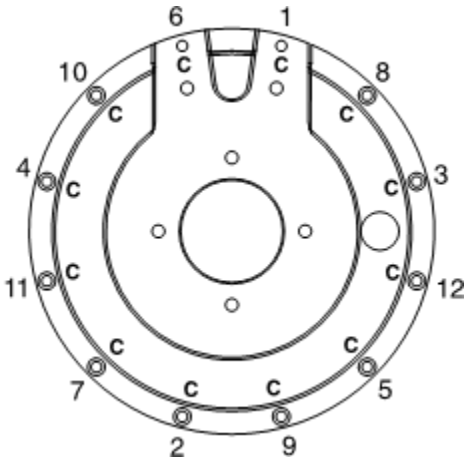
Then torque the bell housing mounting fasteners labeled "B" in sequence to 29 ft-lbs / 40 Nm.

NOTICE

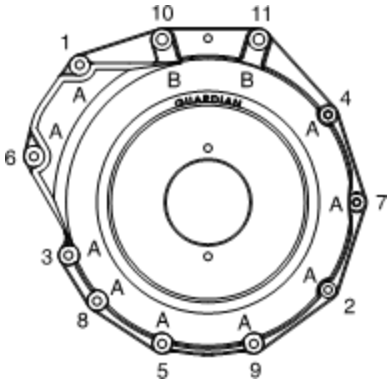
Component damage hazard. When installing the pump, do not force the pump coupler into the flexplate or damage to the pump shaft seal may occur.

NOTICE

Component damage hazard. Do not force the drive pump during installation or the flex plate teeth may become damaged.



Deutz Models



Kubota Models

6-3
Engine Fault Codes - Deutz D 2.9 L4 Models

How to Retrieve Engine Fault Codes

The ECM constantly monitors the engine by the use of sensors on the engine. The ECM also uses signals from the sensors to initiate sequential fuel injection and make constant and instantaneous changes to ignition timing, fuel delivery and throttle position to maintain the engine's running condition at its highest efficiency while at the same time keeping exhaust emissions to a minimum. When a sensor fails or returns signals that are outside of set parameters, the ECM will store a fault code in memory that relates to the appropriate sensor. One or more fault LED's will illuminate on the display located at the ground control box. The active fault code will also be displayed on the LCD screen.

If a fault occurs that does not result in an engine shutdown, the engine rpm will go into limp home mode resulting in the loss of high rpm.

Refer to Fault Codes Procedure, *How to Retrieve Engine Fault Codes* for your specific model of engine. Use the Fault Code Chart within the section to aid in identifying the fault.

Hydraulic Pumps

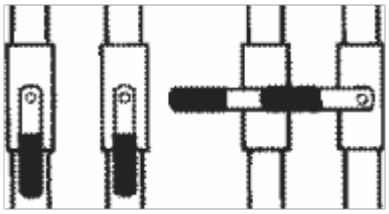
7-1 Lift/Steer Pump

How to Remove the Lift/Steer Pump

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications.*

1 Locate the two hydraulic tank valves at the hydraulic tank through the access hole underneath the turntable. Close the valves.

NOTICE Component damage hazard. The engine must not be started with the hydraulic tank shut-off valves in the closed position or component damage will occur. If the tank valves are closed, remove the key from the key switch and tag the machine to inform personnel of the condition.



open closed

2 Tag, disconnect and plug the lift/steer pump hydraulic hoses. Cap the fittings on the pump.

⚠WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

3 Remove the pump mounting bolts. Carefully remove the pump.

NOTICE Component damage hazard. Be sure to open the two hydraulic tank valves and prime the pump after installing the pump.

7-2 Drive Pump

The drive pump is a bi-directional variable displacement piston pump. The pump output is controlled by the electro-proportional controller, located on the pump. The only adjustment that can be made to the pump is the neutral or null adjustment. Any internal service to the pump should only be performed at an authorized Eaton Hydraulics center. Call Genie Service Department to locate your local authorized service center.

How to Remove the Drive Pump

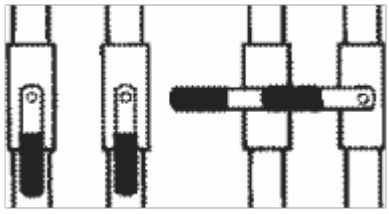
NOTICE Component damage hazard. The work area and surfaces where this procedure will be performed must be clean and free of debris that could get into the hydraulic system and cause severe component damage. Dealer service is recommended.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications.*

1 Disconnect the electrical connectors at the electrical proportional controller located on the drive pump.

2 Locate the two hydraulic tank valves at the hydraulic tank through the access hole underneath the turntable. Close the valves.

NOTICE Component damage hazard. The engine must not be started with the hydraulic tank shut-off valves in the closed position or component damage will occur. If the tank valves are closed, remove the key from the key switch and tag the machine to inform personnel of the condition.



open closed

3 Tag and disconnect and plug the hydraulic hoses from the drive and lift/steer pumps. Cap the fittings on the pumps.

⚠WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

4 Support the pump with a lifting device and remove the two drive pump mounting fasteners.

Hydraulic Pumps

5 Carefully pull the drive pump out until the pump coupler separates from the flex plate.

6 Remove the drive pump from the machine.

NOTICE Component damage hazard. The pump(s) may become unbalanced and fall if not properly supported.

NOTICE Component damage hazard. When installing the pump, do not force the pump coupler into the flexplate or damage to the pump shaft seal may occur.

NOTICE Component damage hazard. Be sure to open the two hydraulic tank valves and prime the pump after installing the pump.

How to Prime the Pump

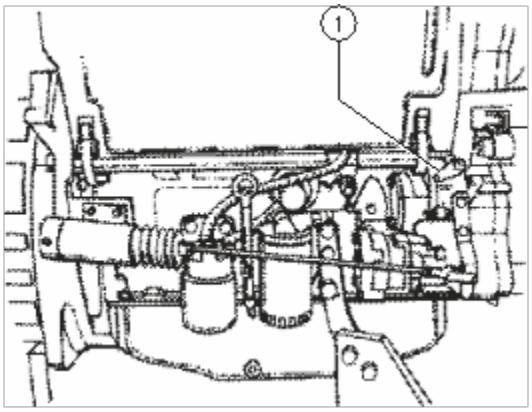
1 Connect a 0 to 600 psi / 0 to 41 bar pressure gauge to the test port on the drive pump.

2 Remove the safety pin from the engine pivot plate latch.

Note: The engine pivot plate latch is located under the engine turntable pivot plate at the counterweight end of the machine.

3 Open the engine pivot plate latch and swing the engine pivot plate out and away from the machine.

4 **Deutz and Kubota models:** Hold the manual fuel shutoff valve clockwise to the closed position.



1 manual fuel shutoff valve

5 Have another person crank the engine with the starter motor for 15 seconds, wait 15 seconds, then crank the engine an additional 15 seconds or until the pressure reaches 320 psi / 22 bar.

6 **Deutz and Kubota models:** Release the manual fuel shutoff valve.

7 Start the engine from the ground controls and check for hydraulic leaks.

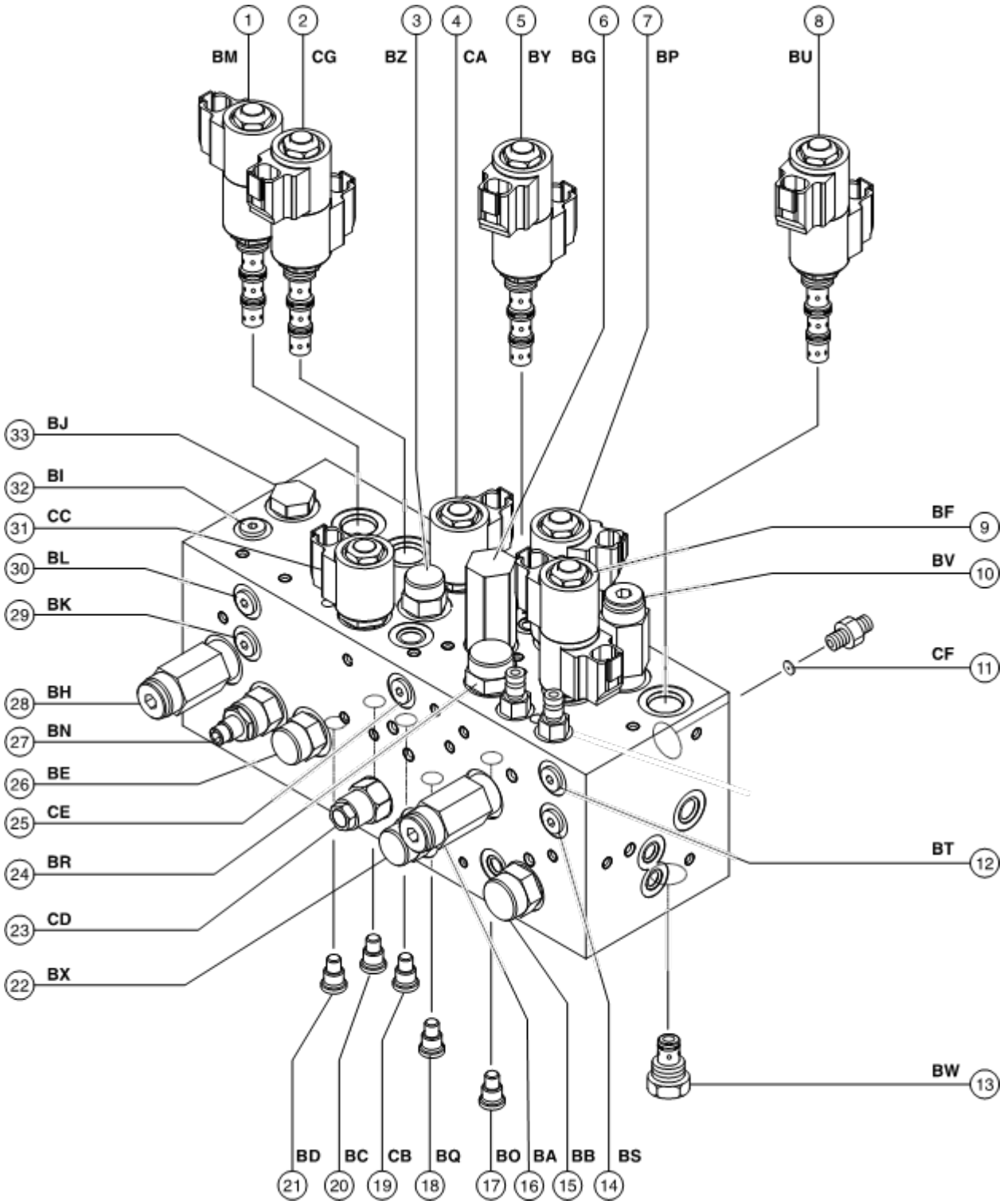
Manifolds

8-1 Function Manifold Components

The function manifold is located next to the hydraulic tank underneath the ground controls side cover.

Index No.	Description	Schematic Item	Function	Torque
1	Solenoid valve, 3 position 4 way	BM	Platform level up/down	25 ft-lbs / 34 Nm
2	Solenoid valve, 3 position 4 way	CG	Platform rotate left/right and jib boom up/down	25 ft-lbs / 34 Nm
3	Flow regulator valve, 2 gpm / 7.6 L/min	BZ	Boom extend/retract circuit	20 ft-lbs / 27 Nm
4	Solenoid valve, 2 position 3 way	CA	Primary boom extend	20 ft-lbs / 27 Nm
5	Proportional directional solenoid valve, 3 position 4 way	BY	Primary boom up/down	16-20 ft-lbs / 22-27 Nm
6	Differential sensing valve 160 psi / 11 bar	BG	Meters flow to functions	25 ft-lbs / 34 Nm
7	Proportional directional solenoid valve, 3 position 4 way	BP	Turntable rotate left/right	16-20 ft-lbs / 22-27 Nm
8	Proportional directional solenoid valve, 3 position 4 way	BU	Secondary boom up/down	16-20 ft-lbs / 22-27 Nm
9	Solenoid valve, 3 position 4 way	BF	Steer left/right	25 ft-lbs / 34 Nm
10	Relief valve, 2100 psi / 145 bar	BV	Secondary boom down	20 ft-lbs / 27 Nm
11	Orifice, 0.046 inch / 1.17 mm	CF	Secondary boom down circuit	
12	Check valve, 5 psi / 0.3 bar	BT	Differential sensing circuit, secondary boom down	12-14 ft-lbs / 16-19 Nm
13	Check valve, 5 psi / 0.3 bar	BW	Secondary boom circuit	25 ft-lbs / 34 Nm
14	Check valve, 5 psi / 0.3 bar	BS	Differential sensing circuit, secondary boom up	12-14 ft-lbs / 16-19 Nm
15	Priority flow regulator valve, 2.0 gpm / 7.6 L/min	BB	Steer circuit	25 ft-lbs / 34 Nm
16	Relief valve, 3200 psi / 221 bar	BA	System relief	20 ft-lbs / 27 Nm
17	Shuttle valve	BO	Turntable rotate circuit	12-14 ft-lbs / 16-19 Nm

Manifolds

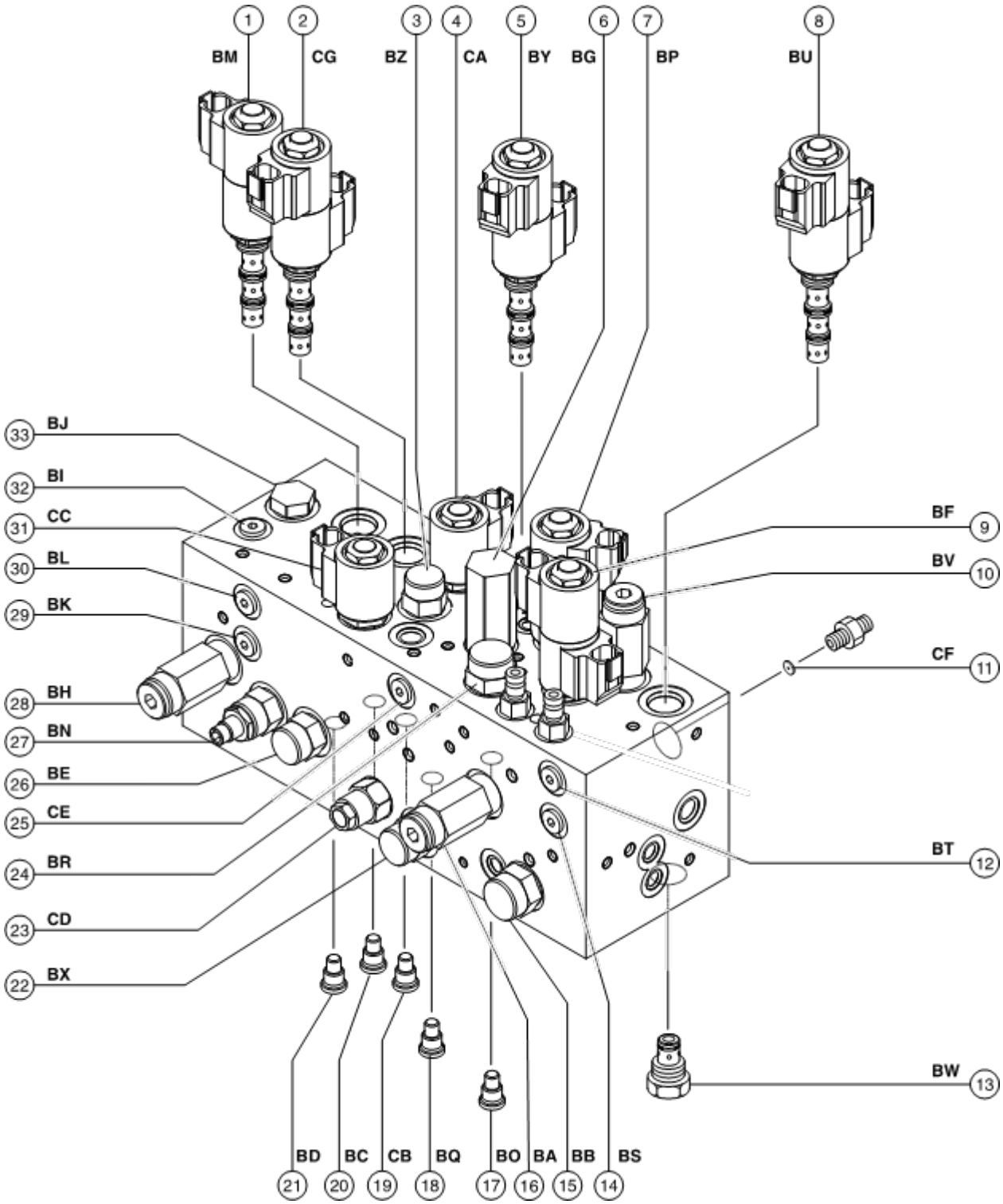

1 BM
2 CG
3 BZ
4 CA
5 BY
6 BG
7 BP
8 BU
33 BJ
32 BI
31 CC
30 BL
29 BK
28 BH
27 BN
26 BE
25 CE
24 BR
23 CD
22 BX
BF 9
BV 10
CF 11
BT 12
BW 13
21 BD
20 BC
19 CB
18 BQ
17 BO
16 BA
15 BB
14 BS

Manifolds

Function Manifold Components, continued

Index No.	Description	Schematic Item	Function	Torque
18	Check valve, 5 psi / 0.3 bar	BQ	Differential sensing circuit, turntable rotate	12-14 ft-lbs / 16-19 Nm
19	Check valve, 5 psi / 0.3 bar	CB	Differential sensing circuit, primary boom retract	12-14 ft-lbs / 16-19 Nm
20	Check valve, 5 psi / 0.3 bar	BC	Differential sensing circuit, platform rotate left and jib boom up	25 ft-lbs / 34 Nm
21	Check valve, 5 psi / 0.3 bar	BD	Differential sensing circuit, platform rotate right and jib boom down	25 ft-lbs / 34 Nm
22	Flow regulator valve, 0.1 gpm / 0.38 L/min	BX	Primary boom load sense circuit	20 ft-lbs / 27 Nm
23	Counterbalance valve, 3000 psi / 207 bar	CD	Primary boom down circuit	30-35 ft-lbs / 45-50 Nm
24	Pressure compensator valve, 80 psi / 5.5 bar	BR	Turntable rotate circuit	25 ft-lbs / 34 Nm
25	Shuttle valve	CE	Differential sensing circuit, primary boom up/down	12-14 ft-lbs / 16-19 Nm
26	Flow regulator valve, 0.4 gpm / 1.5 L/min	BE	Jib boom and platform rotate circuit	20 ft-lbs / 27 Nm
27	Needle valve	BN	Platform level flow control	20 ft-lbs / 27 Nm
28	Relief valve, 2500 psi / 172 bar	BH	Platform level circuit	20 ft-lbs / 27 Nm
29	Check valve, 5 psi / 0.3 bar	BK	Differential sensing circuit, platform level up	12-14 ft-lbs / 16-19 Nm
30	Check valve, 5 psi / 0.3 bar	BL	Differential sensing circuit, platform level down	12-14 ft-lbs / 16-19 Nm
31	Solenoid valve, 2 position 3 way	CC	Primary boom retract	20 ft-lbs / 27 Nm
32	Shuttle valve	BI	Platform level circuit	12-14 ft-lbs / 16-19 Nm
33	Check valve, dual pilot operated, 135 psi / 9.3 bar	BJ	Platform level circuit	20 ft-lbs / 27 Nm

Manifolds


1 BM
2 CG
3 BZ
4 CA
5 BY
6 BG
7 BP
8 BU
33 BJ
32 BI
31 CC
30 BL
29 BK
28 BH
27 BN
26 BE
25 CE
24 BR
23 CD
22 BX
9 BF
10 BV
11 CF
12 BT
13 BW
21 BD
20 BC
19 CB
18 BQ
17 BO
16 BA
15 BB
14 BS

Manifolds

8-2 Valve Adjustments - Function Manifold

How to Adjust the System Relief Valve

Note: Perform this procedure with the boom in the stowed position.

Note: Refer to Function Manifold Component list to locate the system relief valve.

1 Connect a 0 to 5000 psi / 0 to 350 bar pressure gauge to the test1 port on the function manifold.

2 Start the engine from the ground controls.

3 Hold the function enable switch to the high rpm position and activate and hold the primary boom retract switch with the boom fully retracted.

4 Observe the pressure reading on the pressure gauge. Refer to Specifications, *Hydraulic Specifications*.

5 Turn the engine off. Use a wrench to hold the relief valve and remove the cap.

6 Adjust the internal hex socket. Turn it clockwise to increase the pressure or counterclockwise to decrease the pressure. Install the relief valve cap.

⚠WARNING Tip-over hazard. Do not adjust the relief valve higher than specified.

7 Repeat steps 2 through 5 and recheck relief valve pressure.

8 Remove the pressure gauge.

How to Adjust the Secondary Boom Down Relief Valve

Note: Perform this procedure with the boom in the stowed position.

Note: Refer to Function Manifold Component list to locate the secondary boom down relief valve.

1 Connect a 0 to 5000 psi / 0 to 350 bar pressure gauge to the test1 port on the function manifold.

2 Start the engine from the ground controls.

3 Hold the function enable switch to the high rpm position and activate and hold the secondary boom down switch with the secondary boom fully lowered.

4 Observe the pressure reading on the pressure gauge. Refer to Specifications, *Hydraulic Specifications*.

5 Turn the engine off. Use a wrench to hold the relief valve and remove the cap.

6 Adjust the internal hex socket. Turn it clockwise to increase the pressure or counterclockwise to decrease the pressure. Install the relief valve cap.

⚠WARNING Tip-over hazard. Do not adjust the relief valve higher than specified.

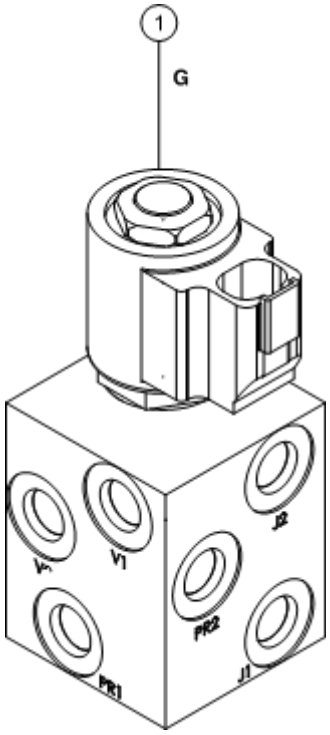
7 Repeat steps 2 through 5 and recheck relief valve pressure.

8 Remove the pressure gauge.

8-3
Jib Boom / Platform Rotate Manifold Components

The jib boom / platform rotate manifold is mounted to the platform support.

Index No.	Description	Schematic Item	Function	Torque
1	Solenoid valve, 2 position 3 way	G	Platform rotate/jib boom select	8-10 ft-lbs / 11-14 Nm

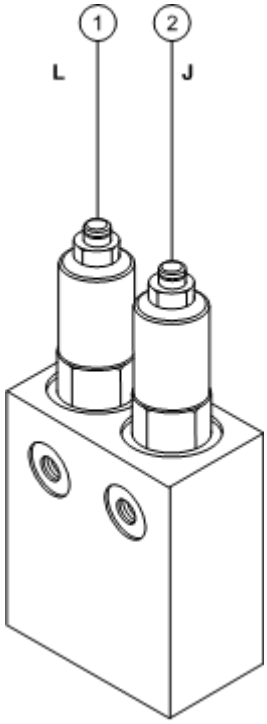


Manifolds

8-4
Turntable Rotation Manifold Components

The turntable rotation manifold is mounted to the turntable rotation motor located in the boom storage compartment.

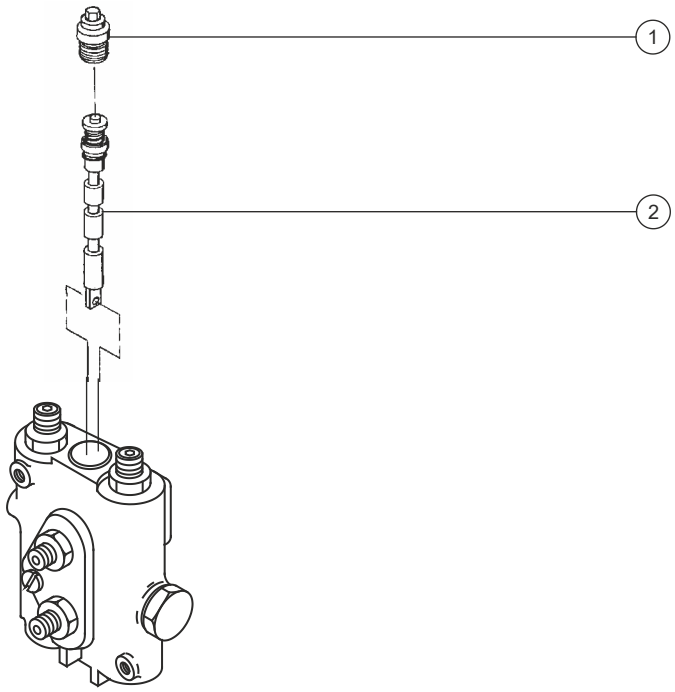
Index No.	Description	Schematic Item	Function
1	Counterbalance valve	L	Turntable rotate right
2	Counterbalance valve	J	Turntable rotate left



8-5
Directional Valve Manifold Components

The directional valve manifold is mounted inside the drive chassis at the non-steer end.

Index No.	Description	Schematic Item	Function	Torque
1	Cap		Breather	20-25 ft-lbs / 27-33 Nm
2	Spool valve	CH	Directional control	



Manifolds

How to Set Up the Directional Valve Linkage

Note: Adjustment of the oscillate directional valve linkage is only necessary when the linkage or valve has been replaced.

1 Lower the boom to the stowed position.

2 Use a "bubble type" level to be sure the floor is completely level.

⚠WARNING Tip-over hazard. Failure to perform this procedure on a level floor could compromise the stability of the machine resulting in the machine tipping over.

3 Check the tire pressure in all four tires and add air if needed to meet specification.

Note: The tires on some machines are foam-filled and do not need air added to them.

4 Remove the drive chassis cover and the non-steer axle covers.

5 Place a "bubble type" level across the drive chassis non-steer end. Check to be sure the drive chassis is completely level.

6 Remove the ball joint retaining fastener from the bracket.

7 To level the drive chassis, start the engine and push up or pull down on the threaded rod until the machine is completely level.

8 Verify that the ground and drive chassis are completely level.

9 Adjust the ball joint until the hole lines up with the retaining fastener hole in the bracket.

10 Install the ball joint to the axle and tighten the jam nut.

11 Check to be sure the drive chassis is completely level.

12 Measure the distance between the drive chassis and the non-steer axle on both sides (from the inside of the drive chassis).

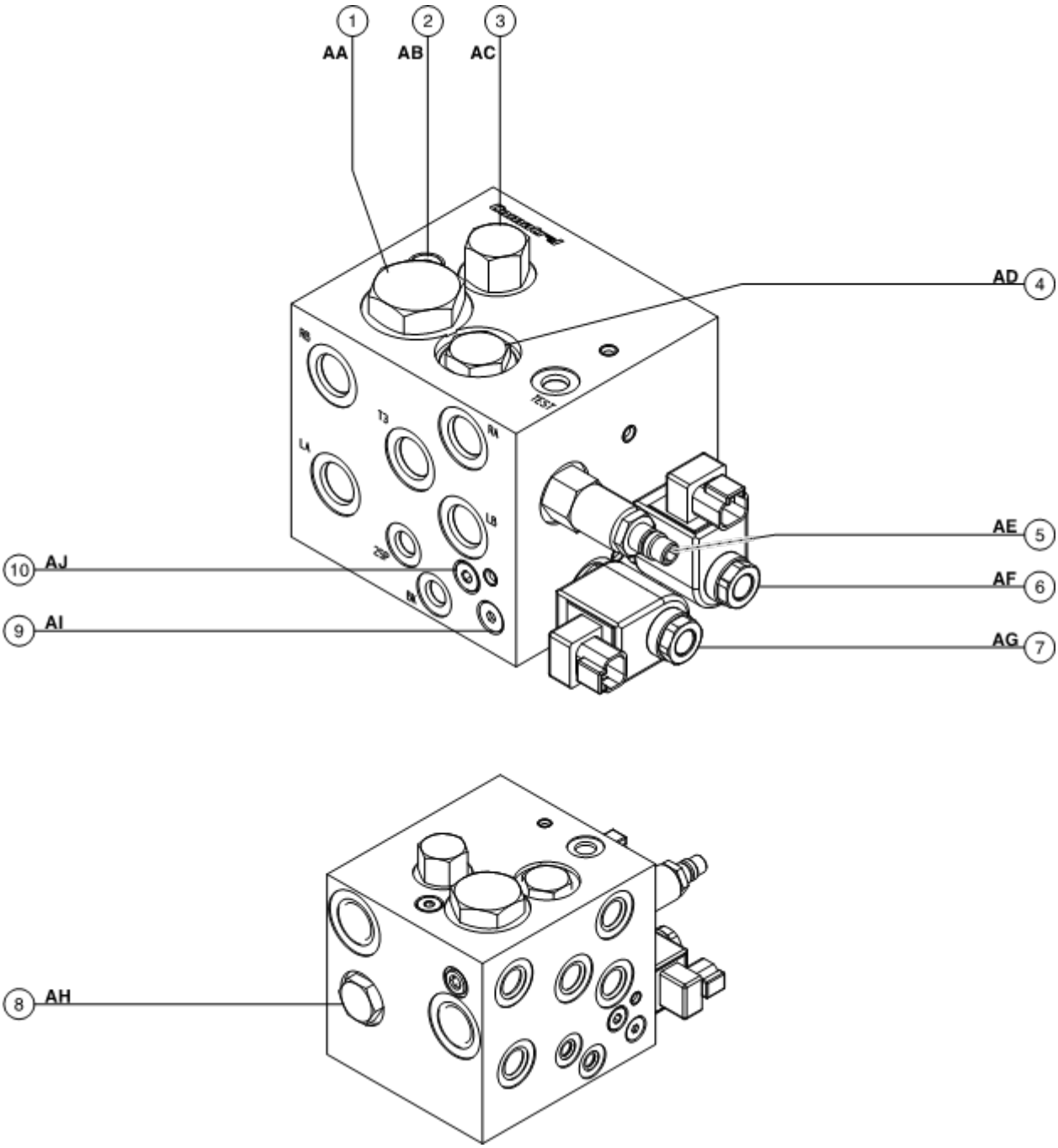
Note: If the distance is not equal and the adjustment to the linkage was completed with the ground and drive chassis level, repeat steps 6 through 11 OR consult Genie Product Support.

8-6
Traction Manifold Components, 2WD

The traction manifold is mounted inside the drive chassis at the non-steer end of the machine.

Index No.	Description	Schematic Item	Function	Torque
1	Flow divider/combiner valve	AA	Controls flow to drive motors in forward and reverse	25-30 ft-lbs / 34-41 Nm
2	Orifice, 0.067 in / 1.70 mm	AB	Drive circuit	
3	Shuttle valve, 3 position 3 way	AC	Charge pressure circuit that directs hot oil out of low pressure side of drive pump and allows low pressure flow path for brake release and 2-speed motor shift	15-18 ft-lbs / 20-24 Nm
4	Check valve	AD	Drive circuit	25-30 ft-lbs / 34-41 Nm
5	Relief valve, 250 psi / 17.2 bar	AE	Charge pressure circuit	10-12 ft-lbs / 14-16 Nm
6	Solenoid valve, 2 position 3 way	AF	2-speed motor shift	10-12 ft-lbs / 14-16 Nm
7	Solenoid valve, 2 position 3 way	AG	Braking	10-12 ft-lbs / 14-16 Nm
8	Check valve	AH	Drive circuit	25-30 ft-lbs / 34-41 Nm
9	Check valve	AI	2-speed motor shift circuit	25-30 ft-lbs / 34-41 Nm
10	Orifice, 0.030 in / 0.76 mm	AJ	Brake circuit	

Manifolds



8-7
Valve Adjustments, 2WD Traction Manifold

How to Adjust the Charge Pressure Relief Valve

Note: Refer to 2WD Traction Manifold Component list to locate the charge pressure relief valve.

1 Connect a 0 to 600 psi / 0 to 50 bar pressure gauge to the test port on the drive pump.

2 Hold the charge pressure relief valve and remove the cap.

3 Turn the internal hex socket clockwise fully until it stops. Install the cap.

4 Start the engine and move and hold the function enable/rpm select toggle switch to the high rpm (rabbit symbol) position. Note the reading on the pressure gauge.

5 Turn the engine off.

6 Remove the pressure gauge from the drive pump. Connect the gauge to the test port located on the traction manifold.

7 Hold the charge pressure relief valve and remove the cap.

8 Start the engine and move and hold the function enable/rpm select toggle switch to the high rpm (rabbit symbol) position.

9 Adjust the internal hex socket until the pressure reading on the gauge is 40 psi / 2.8 bar less than the pressure reading on the pump. Turn it clockwise to increase the pressure or counterclockwise to decrease the pressure. Install the valve cap.

10 Turn the engine off and remove the pressure gauge.

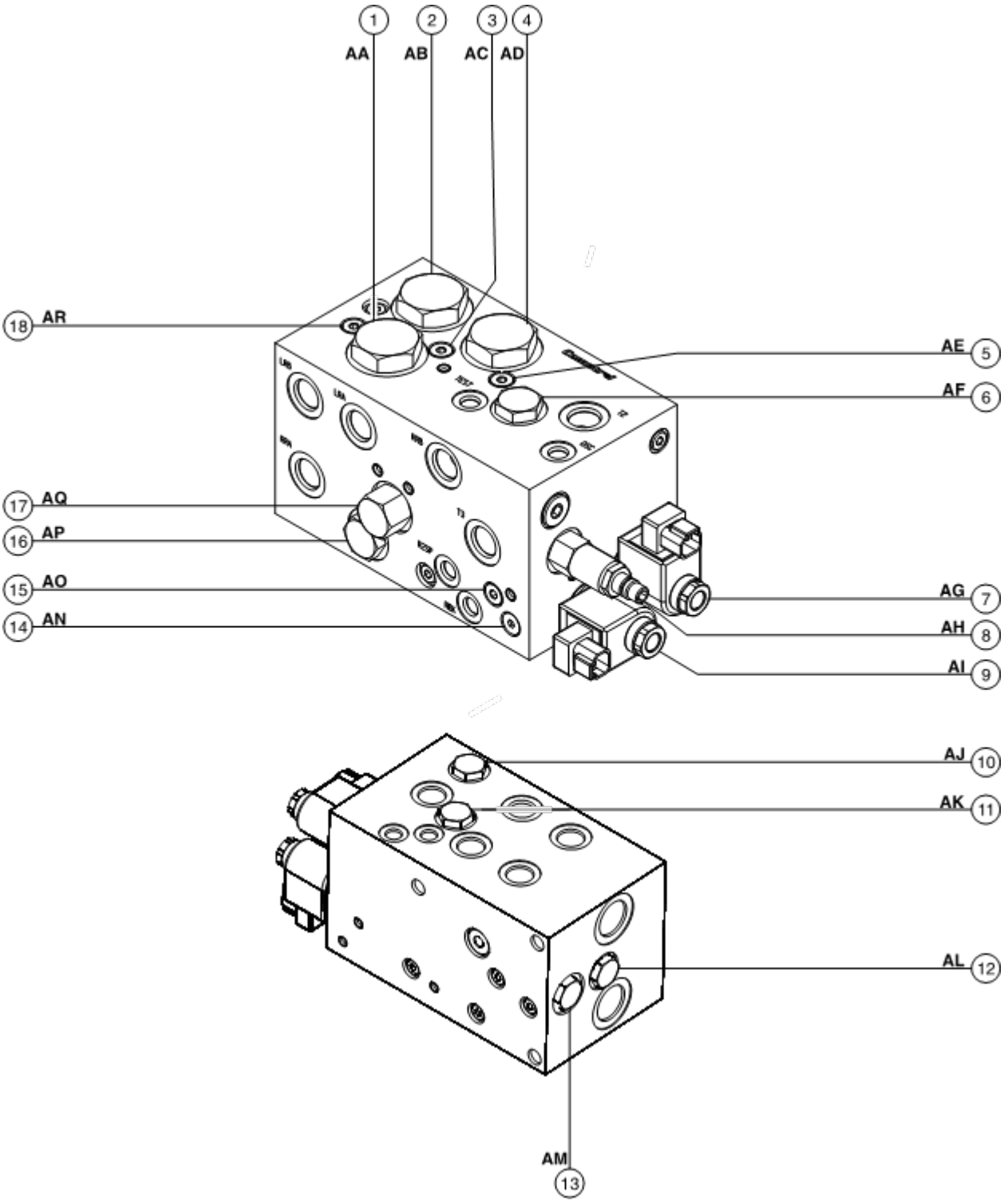
Manifolds

8-8
Traction Manifold Components, 4WD

The traction manifold is mounted inside the drive chassis at the non-steer end.

Index No.	Description	Schematic Item	Function	Torque
1	Flow divider/combiner valve	AA	Controls flow to flow divider/combiner valves 2 and 4	25-30 ft-lbs / 34-41 Nm
2	Flow divider/combiner valve	AB	Controls flow to non-steer end drive motors in forward and reverse	25-30 ft-lbs / 34-41 Nm
3	Orifice, 0.047 in / 1.2 mm	AC	Drive circuit	
4	Flow divider/combiner valve	AD	Controls flow to steer end drive motors in forward and reverse	25-30 ft-lbs / 34-41 Nm
5	Orifice, 0.040 in / 1.02 mm	AE	Drive circuit	
6	Check valve	AF	Non-steer end drive motor circuit	10-12 ft-lbs / 14-16 Nm
7	Solenoid valve, 2 position 3 way	AG	Braking	10-12 ft-lbs / 14-16 Nm
8	Relief valve, 250 psi / 17.2 bar	AH	Charge pressure circuit	10-12 ft-lbs / 14-16 Nm
9	Solenoid valve, 2 position 3 way	AI	2-speed motor shift	10-12 ft-lbs / 14-16 Nm
10	Check valve	AJ	Steer end drive motor circuit	10-12 ft-lbs / 14-16 Nm
11	Check valve	AK	Steer end drive motor circuit	10-12 ft-lbs / 14-16 Nm
12	Check valve	AL	Non-steer end drive motor circuit	10-12 ft-lbs / 14-16 Nm
13	Check valve	AM	Non-steer end drive motor circuit	10-12 ft-lbs / 14-16 Nm
14	Check valve	AN	2 speed motor shift circuit	10-12 ft-lbs / 14-16 Nm
15	Orifice, 0.030 inch / 0.76 mm	AO	Brake circuit	
16	Check valve	AP	Steer end drive motor circuit	10-12 ft-lbs / 14-16 Nm
17	Shuttle valve, 3 position 3 way	AQ	Charge pressure circuit that directs hot oil out of low pressure side of drive pump and allows low pressure flow path for brake release and 2-speed motor shift	15-18 ft-lbs / 20-24 Nm
18	Orifice, 0.040 in / 1.01 mm	AR	Drive circuit	

Manifolds


1
2
3
4
AA
AB
AC
AD
18 AR
AE 5
AF 6
17 AQ
16 AP
15 AO
14 AN
AG 7
AH 8
AI 9
AJ 10
AK 11
AL 12
AM
13

Manifolds

8-9
Valve Adjustments, 4WD Traction Manifold

How to Adjust the Charge Pressure Relief Valve

Note: Refer to 4WD Traction Manifold Component list to locate the charge pressure relief valve.

1 Connect a 0 to 600 psi / 0 to 50 bar pressure gauge to the test port on the drive pump.

2 Hold the charge pressure relief valve and remove the cap.

3 Turn the internal hex socket clockwise fully until it stops. Install the cap.

4 Start the engine and move and hold the function enable/rpm select toggle switch to the high rpm (rabbit symbol) position. Note the reading on the pressure gauge.

5 Turn the engine off.

6 Remove the pressure gauge from the drive pump. Connect the gauge to the test port located on the traction manifold.

7 Hold the charge pressure relief valve and remove the cap.

8 Start the engine and move and hold the function enable/rpm select toggle switch to the high rpm (rabbit symbol) position.

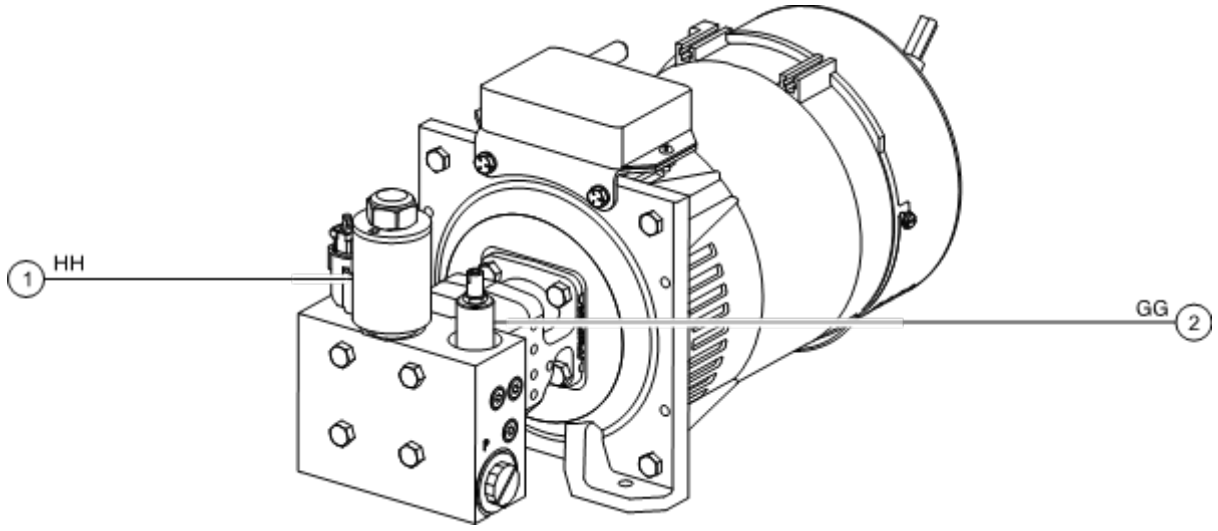
9 Adjust the internal hex socket until the pressure reading on the gauge is 40 psi / 2.8 bar less than the pressure reading on the pump. Turn it clockwise to increase the pressure or counterclockwise to decrease the pressure. Install the valve cap.

10 Turn the engine off and remove the pressure gauge.

8-10 Hydraulic Generator Manifold Components, 2.2kW

The generator manifold is mounted to the hydraulic generator located in the engine compartment.

Index No.	Description	Schematic Item	Function	Torque
1	Proportional solenoid valve	HH	Generator speed	33-37 ft-lbs / 45-50 Nm
2	Relief valve, 3000 psi / 207 bar	GG	Generator circuit	20-25 ft-lbs / 27-34 Nm



Manifolds

8-11 Valve Coils

How to Test a Coil

A properly functioning coil provides an electromotive force which operates the solenoid valve. Critical to normal operation is continuity within the coil that provides this force field.

⚠WARNING Electrocution/burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

1 Tag and disconnect the wiring from the coil to be tested.

2 Test the coil resistance.

⊙ Result: The resistance should be within specification, plus or minus 30%.

⊙ Result: If the resistance is not within specification, plus or minus 30%, replace the coil.

Valve Coil Resistance Specification	
Proportional directional solenoid valve, 10V DC (schematic items BP, BU and BY)	6 to 8Ω
3 position 4 way directional valve, 10V DC (schematic items BF, BM and CG)	6 to 8Ω
2 position 3 way solenoid valve, 10V DC (schematic items CA, CC, AF, AG and AI)	6 to 8Ω

How to Test a Coil Diode

Properly functioning coil diodes protect the electrical circuit by suppressing voltage spikes. Voltage spikes naturally occur within a function circuit following the interruption of electrical current to a coil. Faulty diodes can fail to protect the electrical system, resulting in a tripped circuit breaker or component damage.

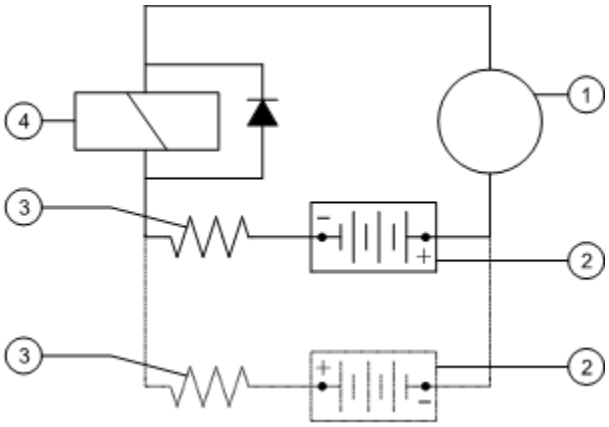
⚠WARNING Electrocution/burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

1 Test the coil for resistance. Refer to Repair Procedure, *How to Test a Coil*.

2 Connect a 10W resistor to the negative terminal of a known good 9V DC battery. Connect the other end of the resistor to a terminal on the coil.

Resistor 10Ω
Genie part number 27287

Note: The battery should read 9V DC or more when measured across the terminals.



1 multimeter
2 9v DC battery
3 10Ω resistor
4 coil

Note: Dotted lines in illustration indicate a reversed connection as specified in step 6.

3 Set a multimeter to read DC current.

Note: The multimeter, when set to read DC current, should be capable of reading up to 800 mA.

4 Connect the negative lead to the other terminal on the coil.

5 Momentarily connect the positive lead from the multimeter to the positive terminal on the 9V DC battery. Note and record the current reading.

6 At the battery or coil terminals, reverse the connections. Note and record the current reading.

⊙ Result: Both current readings are greater than 0 mA and are different by a minimum of 20%. The coil is good.

⊠ Result: If one or both of the current readings are 0 mA, or if the two current readings do not differ by a minimum of 20%, the coil and/or its internal diode are faulty and the coil should be replaced.

Turntable Rotation Components

9-1
Turntable Rotation Assembly

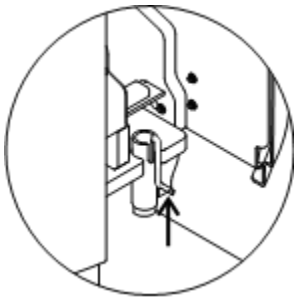
How to Remove the Turntable Rotation Assembly

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications.*

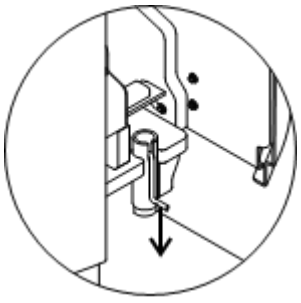
1 Raise the secondary boom until the upper pivot is above the turntable covers. Turn the machine off.

2 Secure the turntable from rotating with the turntable rotation lock.

⚠ DANGER Tip-over hazard. The machine could tip over when the turntable rotation assembly is removed if the turntable rotation lock is not in the locked position.



Unlocked position



Locked position

3 Remove the safety pin from the engine pivot plate latch.

Note: The engine pivot plate latch is located under the engine turntable pivot plate at the counterweight end of the machine.

4 Remove the center turntable cover retaining fasteners. Remove the center turntable cover from the machine.

5 Open the engine pivot plate latch and swing the engine pivot plate out and away from the machine.

6 Tag, disconnect and plug the hydraulic hoses from the turntable rotation motor manifold. Cap the fittings on the manifold.

⚠ WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

7 Attach a lifting strap from an suitable lifting device to the turntable rotator assembly.

8 Remove the turntable rotation assembly mounting fasteners.

9 Carefully remove the turntable rotation assembly from the machine.

⚠ DANGER Tip-over hazard. The machine could tip over when the turntable rotation assembly is removed if the turntable rotation lock is not in the locked position.

⚠ WARNING Crushing hazard. The turntable rotation assembly could become unbalanced and fall when removed from the machine if not properly supported by the lifting device.

10-1
Hub and Bearings, 2WD Models

How to Remove the Hub and Bearings, 2WD Models

1 Loosen the wheel lug nuts. Do not remove them.

2 Block the non-steer wheels and place a lifting jack of ample capacity under the steer axle.

3 Raise the machine 6 inches / 15 cm and place blocks under the chassis for support.

⚠ CAUTION Crushing hazard. The machine may fall if not properly supported.

4 Remove the lug nuts. Remove the tire and wheel assembly.

5 Remove the dust cap, cotter pin and castle nut.

Note: Always use a new cotter pin when installing a castle nut.

6 Pull the hub off the spindle. The washer and outer bearing should fall loose from the hub.

7 Place the hub on a flat surface and gently pry the bearing seal out of the hub.

8 Remove the rear bearing.

How to Install the Hub and Bearings, 2WD Models

Note: When replacing a wheel bearing, both the inner and outer bearings including the pressed-in races must be replaced.

1 Be sure that both bearings are packed with clean, fresh grease.

2 Place the large inner bearing into the rear of the hub.

3 Press the bearing seal evenly into the hub until it is flush.

4 Slide the hub onto the yoke spindle.

NOTICE Component damage hazard. Do not apply excessive force or damage to the lip of the seal may occur.

5 Place the outer bearing into the hub.

6 Install the washer and castle nut.

7 Tighten the castle nut to 35 ft-lbs / 47 Nm to seat the bearing.

8 Fully loosen the castle nut, then re-tighten to 8 ft-lbs / 11 Nm.

9 Install a new cotter pin. Bend the cotter pin to secure the castle nut.

Note: Always use a new cotter pin when installing a castle nut.

10 Install the dust cap, then the tire and wheel assembly. Torque the wheel lug nuts to specification. Refer to Specifications, *Machine Torque Specifications*.

Axle Components

10-2 Oscillating Axle Cylinders

The oscillating axle cylinders extend and retract between the drive chassis and the oscillating axle. The cylinders are equipped with counterbalance valves to prevent movement in the event of a hydraulic line failure. The valves are not adjustable.

How to Remove an Oscillating Axle Cylinder

Note: Perform this procedure on a firm, level surface with the boom in the stowed position.

Note: When removing a hose assembly or fitting, the O-ring (if equipped) on the fitting and/or hose end must be replaced. All connections must be torqued to specification during installation. Refer to Specifications, *Hydraulic Hose and Fitting Torque Specifications.*

1 Tag, disconnect and plug the oscillating axle cylinder hydraulic hoses. Cap the fittings on the oscillate cylinder.

⚠ WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

2 Remove the pin retaining fasteners from the rod-end pivot pin. Use a soft metal drift to remove the pin.

3 Attach a lifting strap from an suitable lifting device to the barrel end of the oscillating cylinder.

4 Remove the pin retaining fasteners from the barrel-end pivot pin. Use a soft metal drift to remove the pin.

⚠ CAUTION Crushing hazard. The oscillate cylinder may become unbalanced and fall when removed from the machine if not properly attached to the lifting device.

5 Remove the oscillate cylinder from the machine.

Fault Codes



Observe and Obey:

- ☑ Troubleshooting and repair procedures shall be completed by a person trained and qualified on the repair of this machine
- ☑ Immediately tag and remove from service a damaged or malfunctioning machine.
- ☑ Repair any machine damage or malfunction before operating the machine.
- ☑ Unless otherwise specified, perform each procedure with the machine in the following configuration:
  - Machine parked on a firm, level surface
  - Key switch in the off position with the key removed
  - The red Emergency Stop button in the off position at both the ground and platform controls
  - Wheels chocked
  - All external AC power supply disconnected from the machine
  - Boom in the stowed position
  - Turntable secured with the turntable rotation lock
  - Welder disconnected from the machine (if equipped with the weld cable to platform option)

Before Troubleshooting:

- ☑ Read, understand and obey the safety rules and operating instructions in the appropriate operator's manual on your machine.
- ☑ Be sure that all necessary tools and test equipment are available and ready for use.
- ☑ Read each appropriate fault code thoroughly. Attempting short cuts may produce hazardous conditions.
- ☑ Be aware of the following hazards and follow generally accepted safe workshop practices.

⚠WARNING Electrocution/burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

Note: Two persons will be required to safely perform some troubleshooting procedures.

Control System Fault Codes

Control System

How to Retrieve Control System Fault Codes

At least one fault code is present when the alarm at the platform controls produces two short beeps every 30 seconds for 10 minutes.

Perform this procedure with the engine off, the key switch turned to platform controls and the red Emergency Stop button pulled out to the on position at both the ground and platform controls.

1 Open the platform control box lid.

⚠WARNING Electrocution/burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

2 Locate the red and yellow fault LEDs on the ALC-500 circuit board inside the platform control box. Do not touch the circuit board.

NOTICE Component damage hazard. Electrostatic discharge (ESD) can damage printed circuit board components. Maintain firm contact with a metal part of the machine that is grounded at all times when handling printed circuit boards OR use a grounded wrist strap.

3 **Determine the error source:** The red LED indicates the error source and will flash two separate codes. The first code will indicate the first digit of the two digit code, flashing once per second. It will then pause for 1.5 seconds and flash the second digit once per 0.5 second.

Note: When the red LED is flashing the code, the yellow LED will be on solid.

4 **Determine the error type:** The yellow LED indicates the error type and will flash two separate codes. The first code will indicate the first digit of the two digit code, flashing once per second. It will then pause for 1.5 seconds and flash the second digit once per 0.5 second.

Note: When the yellow LED is flashing the code, the red LED will be on solid.

5 Use the fault code table on the following pages to aid in troubleshooting the machine by pinpointing the area or component affected.

Control System Fault Codes

Error Source		Error Type		Condition	Solution
ID	Name	ID	Name		
21	Primary Up / Down Joystick	11	Value at 5.0 V	Limited Speed and Direction frozen at zero and neutral, Alarm sounds.	Power up controller with problem corrected.
		12	Value too high		
		15	Value too low		
		16	Value at 0 V		
		17	Not Calibrated	Joystick Speed and Direction frozen at zero and neutral.	Calibrate Joystick.
		18	Just calibrated	Initiate 1 second beep of Alarm.	Self-clearing (transient)
22	Primary Up / Down Directional Valves	21	Fault	Limited Speed and Direction frozen at zero and neutral, Alarm sounds.	Power up controller with problem corrected.
23	Primary Up / Down Flow Valve	12	Value too high	Limited Speed and Direction frozen at zero and neutral, Alarm sounds.	Power up controller with problem corrected.
		15	Value too low		
		17	Not Calibrated	Normal function except threshold for one or both directions is zero.	Calibrate valve threshold.
		18	Just calibrated	Initiate 1 second beep of Alarm.	Self-clearing (transient)
24	Angle sensor	11	Value at 5.0 V	Reduced function speed	Retract before lowering required. Dual capacity models.
		12	Value too high		
		15	Value too low		Power up controller with problem corrected.
		16	Value at 0 V		
		17	Not Calibrated		Calibrate angle sensor.
		31	Invalid setup	Initiate 1 second beep of Alarm.	Retract before lowering required. Dual capacity models. Calibrate angle sensor.
26	Angle sensor cross check	19	Out of Range	Reduced function speed	Retract before lowering required. Dual capacity models. Power up controller with problem corrected.
31	Secondary Up / Down. Joystick	11	Value at 5.0 V	Limited Speed and Direction frozen at zero and neutral, Alarm sounds.	Power up controller with problem corrected.
		12	Value too high		
		15	Value too low		
		16	Value at 0 V		
		17	Not Calibrated	Joystick Speed and Direction frozen at zero and neutral.	Calibrate Joystick.
		18	Just calibrated	Initiate 1 second beep of Alarm.	Self-clearing (transient)

Control System Fault Codes

Error Source		Error Type		Condition	Solution
ID	Name	ID	Name		
32	Secondary Up / Down. Directional Valves	21	Fault	Limited Speed and Direction frozen at zero and neutral, Alarm sounds.	Power up controller with problem corrected.
33	Secondary Up / Down Flow Valve	12	Value too high	Limited Speed and Direction frozen at zero and neutral, Alarm sounds.	Power up controller with problem corrected.
		15	Value too low		
		17	Not Calibrated	Normal function except threshold for one or both directions is zero.	Calibrate valve threshold.
		18	Just calibrated	Initiate 1 second beep of Alarm.	Self-clearing (transient)
34	primary Boom Extend / Retract Limit Switches	31	Invalid setup	Initiate 1 second beep of Alarm. 1000lb. Mode: Required retract into FULLY RETRACTED state before lowering. 500lb. Mode: Operates normally. Dual capacity models.	Fully retract, then lower boom. Check and service ext/ret and fully stowed switches.
41	Turntable Rotate Joystick	11	Value at 5.0 V	Limited Speed and Direction frozen at zero and neutral, Alarm sounds.	Power up controller with problem corrected.
		12	Value too high		
		15	Value too low		
		16	Value at 0 V		
		17	Not Calibrated	Initiate 1 second beep of Alarm.	Calibrate Joystick.
		18	Just calibrated	Initiate 1 second beep of Alarm.	Self-clearing (transient)
42	Turntable Rotate Directional Valves	21	Fault	Limited Speed and Direction frozen at zero and neutral, Alarm sounds.	Power up controller with problem corrected.
43	Turntable Rotate Flow Valve	12	Value too high	Limited Speed and Direction frozen at zero and neutral, Alarm sounds.	Power up controller with problem corrected.
		15	Value too low		
		17	Not Calibrated	Normal function except threshold for one or the other direction is zero. Display message on LCD.	Calibrate valve threshold.
		18	Just calibrated	Initiate 1 second beep of Alarm.	Self-clearing (transient)
44	Drive Enable Override Switch	21	Fault	Drive enable override direction is frozen at neutral.	Power up controller with problem corrected.
45	Platform Level Switch	21	Fault	Platform level frozen at neutral.	Power up controller with problem corrected.
46	Primary Extend / Retract Switch	21	Fault	Platform Extend / Retract frozen at neutral.	Power up controller with problem corrected.

Control System Fault Codes

Error Source		Error Type		Condition	Solution
ID	Name	ID	Name		
51	Drive Joystick	11	Value at 5.0 V	Limited Speed and Direction frozen at zero and neutral, Alarm sounds.	Power up controller with problem corrected.
		12	Value too high		
		15	Value too low		
		16	Value at 0 V		
		17	Not Calibrated	Joystick Speed and Direction frozen at zero and neutral.	Calibrate Joystick.
		18	Just calibrated	Initiate 1 second beep of Alarm.	Self-clearing (transient)
53	Drive Flow Valve (EDC)	12	Value too high	Limited Speed and Direction frozen at zero and neutral, Alarm sounds.	Power up controller with problem corrected.
		15	Value too low		
		17	Not Calibrated	Normal function except threshold for one or both directions is zero.	Calibrate valve threshold.
		18	Just calibrated	Initiate 1 second beep of Alarm.	Self-clearing (transient)
54	Propel Brake Valve	21	Fault	Limited Speed and Direction frozen at zero and neutral, Alarm sounds.	Power up controller with problem corrected.
55	Propel High Motor Speed Valve	21	Fault	Motor speed frozen in the low state.	Power up controller with problem corrected.
56	Platform Level Valve	21	Fault	Direction frozen at zero and neutral.	Power up controller with problem corrected.
57	Foot switch / ECU Power Crosscheck	12	Value too high	Direction frozen at zero and neutral.	Power up controller with problem corrected.
		15	Value too low		
61	Steer Joystick	11	Value at 5.0 V	Limited Speed and Direction frozen at zero and neutral, Alarm sounds.	Power up controller with problem corrected.
		12	Value too high		
		15	Value too low		
		16	Value at 0 V		
		17	Not Calibrated	Joystick Speed and Direction frozen at zero and neutral.	Calibrate Joystick.
		18	Just calibrated	Initiate 1 second beep of Alarm.	Self-clearing (transient)
62	Steer Direction Valves	21	Fault	Limited Speed and Direction frozen at zero and neutral, Alarm sounds.	Power up controller with problem corrected.
81	Platform Load Sense Overload	21	Fault	Limited Speed and Direction frozen at zero and neutral, Alarm sounds.	Self-clearing (transient)
82	Load Sense Overload Recovery	21	Fault	Limited Primary Up, Secondary Up and Primary extend and 5 seconds timeout.	Self-clearing after timeout.

Fault Code Display - Deutz Models

How to Retrieve Active Engine Fault Codes - Deutz D 2.9 L4

The ECM constantly monitors the engine by the use of sensors on the engine. The ECM also uses signals from the sensors to initiate sequential fuel injection and make constant and instantaneous changes to ignition timing, fuel delivery and throttle position to maintain the engine's running condition at its highest efficiency while at the same time keeping exhaust emissions to a minimum. When a sensor fails or returns signals that are outside of set parameters, the ECM will store a fault code in memory that relates to the appropriate sensor. One or more fault LED's will illuminate on the display located at the ground control box. The active fault code will also be displayed on the LCD screen.

If an engine fault occurs that does not result in an engine shutdown, the engine rpm will go into limp home mode resulting in the loss of high rpm.

When operating from the platform, if the red Emergency Stop button is pushed in, the active fault code(s) will be erased from the display.

Start the engine from the ground control box and operate various boom functions to verify that an active engine fault occurs and is shown on the display.

Note: All faults are stored in the Previous Fault history menu. These faults will not be erased when corrective action has been completed.

With an active fault and the engine running: (preferred method)

1 At the ground controls, activate the auxiliary pump toggle switch to shut the engine off.

Note: Do not push in the red Emergency Stop button or turn the key switch to the off position.

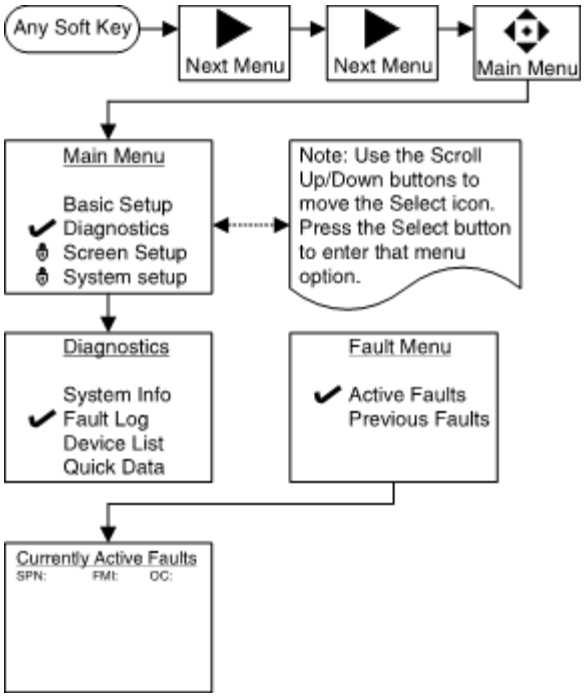
2 Press any soft key below the display.

3 Use the scroll up / down keys to check for multiple engine fault codes.

With the engine not running:

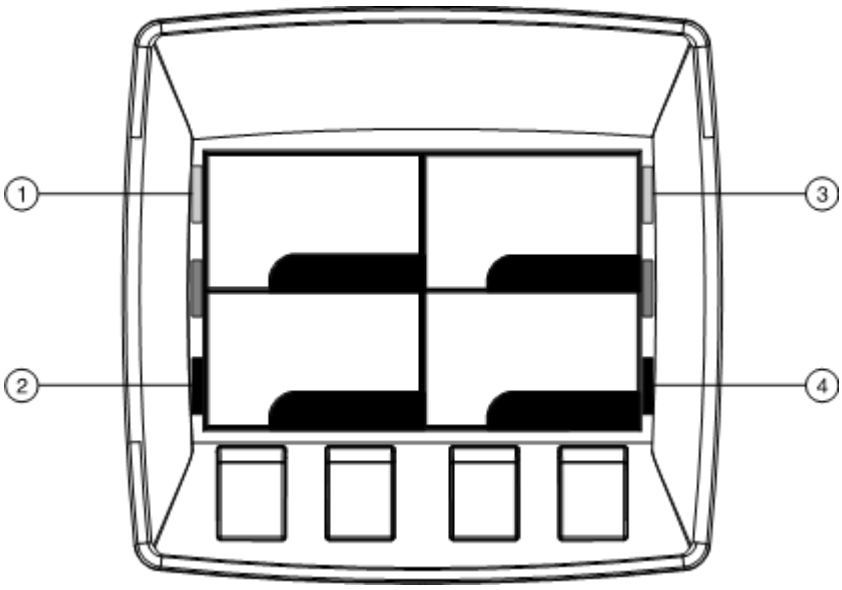
1 At the ground controls, turn the key switch to ground controls and pull out the red Emergency Stop button.

2 Navigate to the Active Fault Menu and use the scroll up / down keys to check for multiple engine fault codes.



Fault Code Display - Deutz Models

Flashing and Solid LED's - Deutz D 2.9 L4 Models



1 Left green LED:
Flashing, engine fault detected. Contact service.
Solid, fault acknowledged. Contact service.

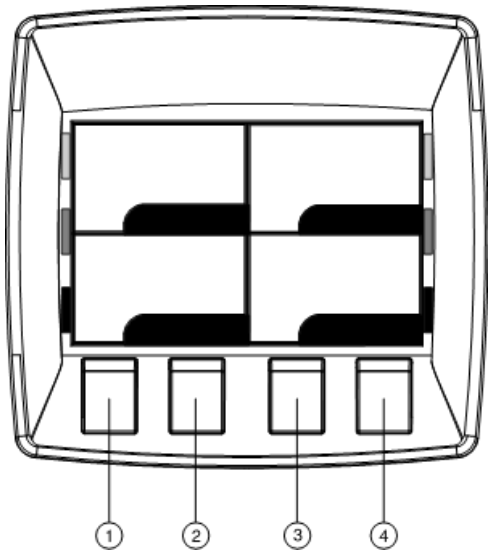
2 Left red LED:
Flashing, engine fault detected. Contact service.
Flashing with right flashing amber LED, engine soot level over 140%. Engine shut down. Contact service.

3 Right green LED:
Flashing, engine fault detected. Contact service.
Solid, fault acknowledged. Contact service.

4 Right red LED:
Flashing, engine fault detected. Contact service.
Flashing with right flashing amber LED, engine soot level over 140%. Engine shut down. Contact service.

Fault Code Display - Deutz Models

Soft Key Functions and Icons - Deutz D 2.9 L4 Models



1 Next menu • Exit / Back one screen • Decrease brightness (-)

2 Brightness / Contrast • Scroll up • Increase • Increase brightness (+)

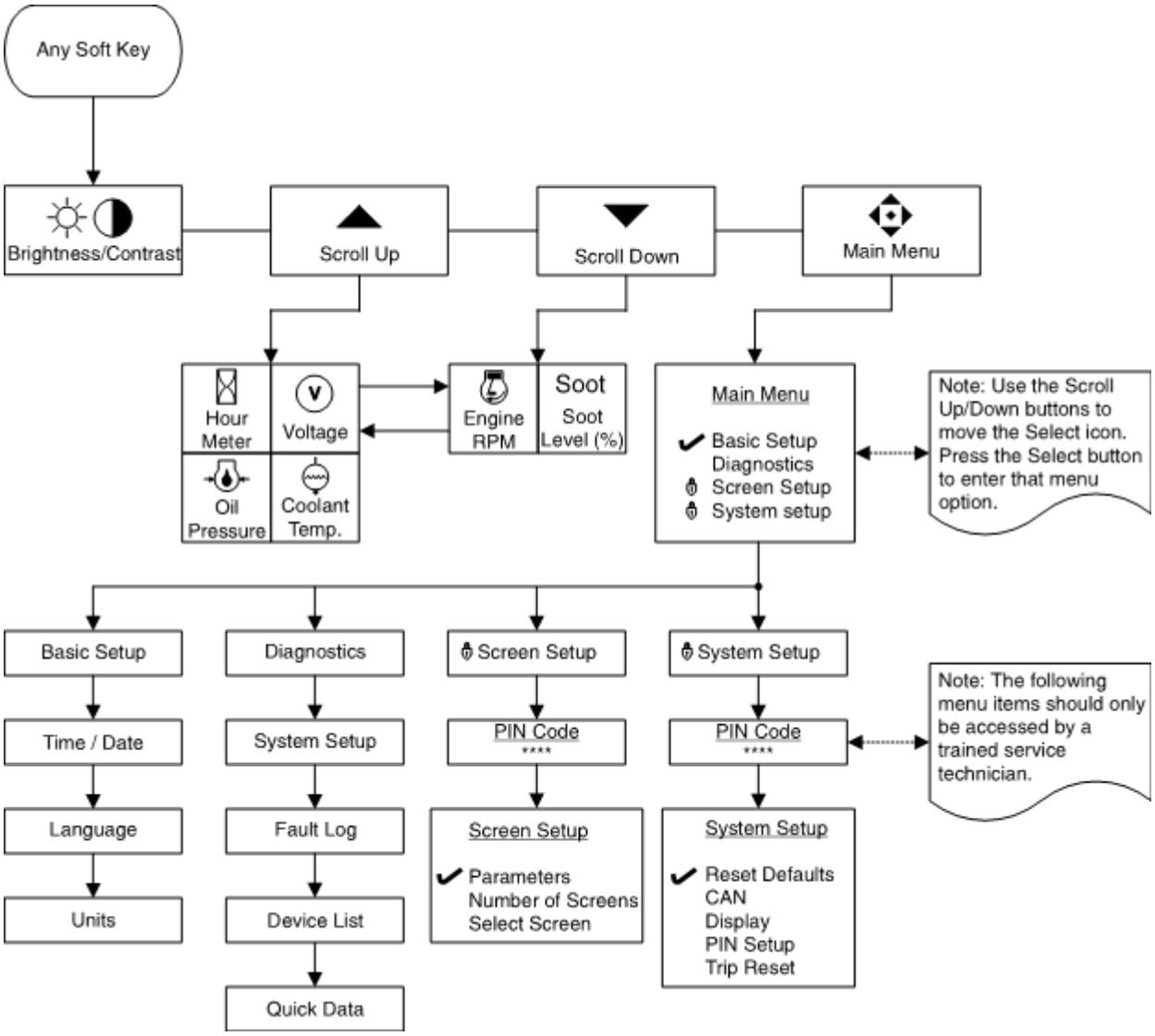
3 Scroll down • Decrease • Decrease contrast (-)

4 Select / Next • Main menu • Increase contrast (+)

Next Menu	Brightness/ Contrast		
Exit / Back One Screen	Scroll Up	Scroll Down	Select
Main Menu	Hour Meter	Oil Pressure	Coolant Temp.
Engine RPM	Soot Soot Level Percent (%)	Voltage	Pin # Protected

Fault Code Display - Deutz Models

Main Menu Structure - Deutz D 2.9 L4 Models



Deutz D 2.9 L4 Engine Fault Codes

SPN = Suspect Parameter Number
FMI = Failure Mode Identifier
KWP = Keyword Protocol

SPN	FMI	KWP	Description
51	3	1019	EGR-Valve, short circuit to battery
51	3	1024	Position sensor error of actuator EGR-Valve; signal range check high
51	3	1226	EGR-Valve; short circuit to battery (A02)
51	3	1227	EGR-Valve; short circuit to battery (A67)
51	4	1020	EGR-Valve; short circuit to ground
51	4	1025	Position sensor error actuator EGR-Valve; signal range check low
51	4	1228	EGR-Valve; short circuit to ground (A02)
51	4	1229	EGR-Valve; short circuit to ground (A67)
1	4	1232	Actuator error EGR-Valve; Voltage below threshold
51	5	1015	Actuator error EGR-Valve; signal range check low
51	5	1017	Actuator EGR-Valve; open load
51	5	1023	Actuator error EGR-Valve; signal range check low
51	5	1223	Actuator EGR-Valve; open load
51	6	1014	Actuator error EGR-Valve; signal range check high
51	6	1022	Actuator error EGR-Valve; signal range check high
51	6	1224	Actuator EGR-Valve; over current
51	6	1230	Actuator error EGR-Valve; Overload by short-circuit
51	7	1016	Actuator position for EGR-Valve not plausible
51	11	1231	Actuator error EGR-Valve; Power stage over temp due to high current
51	12	1018	Actuator EGR-Valve; powerstage over temperature
51	12	1021	Mechanical actuator defect EGR-Valve
51	12	1225	Actuator EGR-Valve; over temperature
94	1	474	Low fuel pressure; warning threshold exceeded
94	1	475	Low fuel pressure; shut off threshold exceeded
94	3	472	Sensor error low fuel pressure; signal range check high
94	4	473	Sensor error low fuel pressure; signal range check low
97	3	464	Sensor error water in fuel; signal range check high
97	4	465	Sensor error water in fuel; signal range check low
97	12	1157	Water in fuel level prefilter; maximum value exceeded
100	0	734	High oil pressure; warning threshold exceeded
100	0	735	High oil pressure; shut off threshold exceeded
100	1	736	Low oil pressure; warning threshold exceeded
100	1	737	Low oil pressure; shut off threshold exceeded
100	3	732	Sensor error oil pressure; signal range check high
100	4	733	Sensor error oil pressure sensor; signal range check low
102	2	88	Charged air pressure above warning threshold
102	2	89	Charged air pressure above shut off threshold
102	4	777	Sensor error charged air press.; signal range check low

Deutz D 2.9 L4 Engine Fault Codes

SPN = Suspect Parameter Number
FMI = Failure Mode Identifier
KWP = Keyword Protocol

SPN	FMI	KWP	Description
105	0	996	High charged air cooler temperature; warning threshold exceeded
105	0	997	High charged air cooler temperature; shut off threshold exceeded
105	3	994	Sensor error charged air temperature; signal range check high
105	4	995	Sensor error charged air temperature; signal range check low
108	3	412	Sensor error ambient air press.; signal range check high
108	4	413	Sensor error ambient air press.; signal range check low
110	0	98	High coolant temperature; warning threshold exceeded
110	0	99	High coolant temperature; shut off threshold exceeded
110	3	96	Sensor error coolant temp.; signal range check high
110	4	97	Sensor error coolant temp.; signal range check low
111	1	101	Coolant level too low
132	11	1	Air flow sensor load correction factor exceeding the maximum drift limit; plausibility error
132	11	2	Air flow sensor load correction factor exceeding drift limit; plausibility error
132	11	3	Air flow sensor low idle correction factor exceeding the maximum drift limit
132	11	4	Air flow sensor load correction factor exceeding the maximum drift limit
157	3	877	Sensor error rail pressure; signal range check high
157	4	878	Sensor error rail pressure; signal range check low
168	0	1180	Physical range check high for battery voltage
168	1	1181	Physical range check low for battery voltage
168	2	47	High battery voltage; warning threshold exceeded
168	2	48	Low battery voltage; warning threshold exceeded
168	3	45	Sensor error battery voltage; signal range check high
168	4	46	Sensor error battery voltage; signal range check low
171	3	417	Sensor error environment temperature; signal range check high
171	4	418	Sensor error environment temperature; signal range check low
172	0	1182	Physical range check high for intake air temperature
172	1	1183	Physical range check low for intake air temperature
172	2	9	Sensor ambient air temperature; plausibility error
172	2	983	Intake air sensor; plausibility error
172	3	981	Sensor error intake air; signal range check high
172	4	982	Sensor error intake air sensor; signal range check low
174	0	481	High low fuel temperature; warning threshold exceeded
174	0	482	High Low fuel temperature; shut off threshold exceeded
175	0	740	Physical range check high for oil temperature
175	0	745	High oil temperature; warning threshold exceeded
175	0	746	High oil temperature; shut off threshold exceeded
175	1	741	Physical range check low for oil temperature

Deutz D 2.9 L4 Engine Fault Codes

SPN = Suspect Parameter Number
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KWP = Keyword Protocol

SPN	FMI	KWP	Description
175	2	738	Sensor oil temperature; plausibility error
175	2	739	Sensor oil temperature; plausibility error oil temperature too high
175	3	743	Sensor error oil temperature; signal range check high
175	4	744	Sensor error oil temperature; signal range check low
190	0	389	Engine speed above warning threshold (FOC-Level 1)
190	2	421	Offset angle between crank- and camshaft sensor is too large
190	8	419	Sensor camshaft speed; disturbed signal
190	8	422	Sensor crankshaft speed; disturbed signal
190	11	390	Engine speed above warning threshold (FOC-Level 2)
190	12	420	Sensor camshaft speed; no signal
190	12	423	Sensor crankshaft speed; no signal
190	14	391	Engine speed above warning threshold (Overrun Mode)
190	14	1222	Camshaft- and Crankshaft speed sensor signal not available on CAN
411	0	791	Physical range check high for differential pressure Venturiunit (EGR)
411	1	792	Physical range check low for differential pressure Venturiunit (EGR)
411	3	795	Sensor error differential pressure Venturiunit (EGR); signal range check high
411	4	381	Physical range check low for EGR differential pressure
411	4	796	Sensor error differential pressure Venturiunit (EGR); signal range check low
412	3	1007	Sensor error EGR cooler downstream temperature; signal range check high
412	4	1008	Sensor error EGR cooler downstream temperature; signal range check low
520	9	306	Timeout Error of CAN-Receive-Frame TSC1TR; Setpoint
597	2	49	Break lever mainswitch and break lever redundancy switch status not plausible
624	3	971	SVS lamp; short circuit to batt.
624	4	972	SVS lamp; short circuit to grd.
624	5	969	SVS lamp; open load
624	12	970	SVS lamp; powerstage over temperature
630	12	376	Access error EEPROM memory (delete)
630	12	377	Access error EEPROM memory (read)
630	12	378	Access error EEPROM memory (write)
639	14	84	CAN-Bus 0 "BusOff-Status"
651	3	580	Injector 1 (in firing order); short circuit
651	4	586	High side to low side short circuit in the injector 1 (in firing order)
651	5	568	Injector 1 (in firing order); interruption of electric connection
652	3	581	Injector 2 (in firing order); short circuit
652	4	587	High side to low side short circuit in the injector 2 (in firing order)
652	5	569	Injector 2 (in firing order); interruption of electric connection
653	3	582	Injector 3 (in firing order); short circuit
653	4	588	High side to low side short circuit in the injector 3 (in firing order)
653	5	570	Injector 3 (in firing order); interruption of electric connection

Deutz D 2.9 L4 Engine Fault Codes

SPN = Suspect Parameter Number
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SPN	FMI	KWP	Description
654	3	583	Injector 4 (in firing order); short circuit
654	4	589	High side to low side short circuit in the injector 4 (in firing order)
654	5	571	Injector 4 (in firing order); interruption of electric connection
676	11	543	Cold start aid relay error.
676	11	544	Cold start aid relay open load
677	3	956	Starter relay high side; short circuit to battery
677	3	960	Starter relay low side; short circuit to battery
677	4	957	Starter relay high side; short circuit to ground
677	4	961	Starter relay low side; short circuit to ground
677	5	958	Starter relay; no load error
677	12	959	Starter relay; powerstage over temperature
703	3	426	Engine running lamp; short circuit to battery
703	4	427	Engine running lamp; short circuit to ground
703	5	424	Engine running lamp; open load
703	12	425	Engine running lamp; powerstage over temperature
729	5	545	Cold start aid relay open load
729	12	547	Cold start aid relay; over temperature error
898	9	305	Timeout Error of CAN-Receive-Frame TSC1TE; Setpoint
1079	13	946	Sensor supply voltage monitor 1 error (ECU)
1080	13	947	Sensor supply voltage monitor 2 error (ECU)
1109	2	121	Engine shut off demand ignored
1136	0	1398	Physikal range check high for ECU temperature
1136	1	1399	Physikal range check low for ECU temperature
1136	3	1400	Sensor error ECU temperature; signal range check high
1136	4	1401	Sensor error ECU temperature; signal range check low
1176	3	849	Sensor error pressure sensor upstream turbine; signal range check high
1176	4	850	Sensor error pressure sensor downstream turbine; signal range check high
1180	0	1193	Physical range check high for exhaust gas temperature upstream turbine
1180	0	1460	Turbocharger Wastegate CAN feedback; warning threshold exceeded
1180	0	1462	Exhaust gas temperature upstream turbine; warning threshold exceeded
1180	1	1194	Physical range check low for exhaust gas temperature upstream turbine
1180	1	1461	Turbocharger Wastegate CAN feedback; shut off threshold exceeded
1180	1	1463	Exhaust gas temperature upstream turbine; shut off threshold exceeded
1180	3	1067	Sensor error exhaust gas temperature upstream turbine; signal range check high
1180	11	1066	Sensor exhaust gas temperature upstream turbine; plausibility error
1188	2	1414	Wastegate; status message from ECU missing

Deutz D 2.9 L4 Engine Fault Codes

SPN = Suspect Parameter Number
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SPN	FMI	KWP	Description
1188	7	1415	Wastegate actuator; blocked
1188	11	1411	Wastegate actuator; internal error
1188	11	1412	Wastegate actuator; EOL calibration not performed correctly
1188	11	1416	Wastegate actuator; over temperature (> 145øC)
1188	11	1417	Wastegate actuator; over temperature (> 135øC)
1188	11	1418	Wastegate actuator; operating voltage error
1188	13	1413	Wastegate actuator calibration deviation too large, recalibration required
1231	14	85	CAN-Bus 1 "BusOff-Status"
1235	14	86	CAN-Bus 2 "BusOff-Status"
1237	2	747	Override switch; plausibility error
1322	12	610	Too many recognized misfires in more than one cylinder
1323	12	604	Too many recognized misfires in cylinder 1 (in firing order)
1324	12	605	Too many recognized misfires in cylinder 2 (in firing order)
1325	12	606	Too many recognized misfires in cylinder 3 (in firing order)
1326	12	607	Too many recognized misfires in cylinder 4 (in firing order)
2659	0	1524	Physical range check high for EGR exhaust gas mass flow
2659	1	1525	Physical range check low for EGR exhaust gas mass flow
2659	2	1523	Exhaust gas recirculation AGS sensor; plausibility error
2659	2	1527	AGS sensor temperature exhaust gas mass flow; plausibility error
2659	12	1526	Exhaust gas recirculation; AGS sensor has "burn off" not performed
2797	4	1337	Injector diagnostics; timeout error of short circuit to ground measurement cyl. Bank 0
2798	4	1338	Injector diagnostics; timeout error of short circuit to ground measurement cyl. Bank 1
2798	4	1339	Injector diagnostics; short circuit to ground monitoring Test in Cyl. Bank 0
2798	4	1340	Injector diagnostics; short circuit to ground monitoring Test in Cyl. Bank 1
3224	2	127	DLC Error of CAN-Receive-Frame AT1IG1 NOX Sensor (SCR-system upstream cat; DPF-system downstream cat); length of frame incorrect
3224	9	128	Timeout Error of CAN-Receive-Frame AT1IG1; NOX sensor upstream
3248	4	1047	Sensor error particle filter downstream temperature; signal range check low
3699	2	1616	DPF differential pressure sensor and a further sensor or actuator CRT system defective
3699	2	1617	Temperature sensor us. and ds. DOC simultaneously defect
3699	14	1615	Maximum stand-still-duration reached; oil exchange required
4765	0	1039	Physical range check high for exhaust gas temperature upstream (DOC)
4765	1	1042	Physical range check low for exhaust gas temperature upstream (DOC)

Deutz D 2.9 L4 Engine Fault Codes

SPN = Suspect Parameter Number
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SPN	FMI	KWP	Description
4766	0	1029	Physical range check high for exhaust gas temperature downstream (DOC)
4766	1	1032	Physical range check low for exhaust gas temperature downstream (DOC)
4768	2	1036	Sensor exhaust gas temperature upstream (DOC); plausibility error
4768	3	1044	Sensor error exhaust gas temperature upstream (DOC); signal range check high
4768	4	1045	Sensor error exhaust gas temperature upstream (DOC) signal range check low
4769	2	1026	Sensor exhaust gas temperature downstream (DOC); plausibility error
4769	3	1034	Sensor error exhaust gas temperature downstream (DOC); signal range check high
4769	4	1035	Sensor error exhaust gas temperature downstream (DOC); signal range check low
523006	3	34	Controller mode switch; short circuit to battery
523006	4	35	Controller mode switch; short circuit to ground
523008	1	648	Manipulation control was triggered
523008	2	649	Timeout error in Manipulation control
523009	9	825	Pressure Relief Valve (PRV) reached maximun allowed opening count
523009	10	833	Pressure relief valve (PRV) reached maximun allowed open time
523212	9	171	Timeout Error of CAN-Receive-Frame ComEngPrt; Engine Protection
523216	9	198	Timeout Error of CAN-Receive-Frame PrHtEnCmd; pre-heat command, engine command
523240	9	179	Timeout CAN-message FunModCtl; Function Mode Control
523350	4	565	Injector cylinder-bank 1; short circuit
523352	4	566	Injector cylinder-bank 2; short circuit
523354	12	567	Injector powerstage output defect
523470	2	826	Pressure Relief Valve (PRV) forced to open; performed by pressure increase
523470	2	827	Pressure Relief Valve (PRV) forced to open; performed by pressure shock
523470	7	876	Maximum rail pressure in limp home mode exceeded (PRV)
523470	11	831	The PRV can not be opened at this operating point with a pressure shock
523470	11	832	Rail pressure out of tolerance range
523470	12	828	Open Pressure Relief Valve (PRV); shut off condition
523470	12	829	Open Pressure Relief Valve (PRV); warning condition
523470	14	830	Pressure Relief Valve (PRV) is open
523550	12	980	T50 start switch active for too long
523601	13	948	Sensor supply voltage monitor 3 error (ECU)
523603	9	126	Timeout Error of CAN-Receive-Frame AMB; Ambient Temperature Sensor

Deutz D 2.9 L4 Engine Fault Codes

SPN = Suspect Parameter Number
FMI = Failure Mode Identifier
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SPN	FMI	KWP	Description
523605	9	300	Timeout Error of CAN-Receive-Frame TSC1AE; Traction Control
523606	9	301	Timeout Error of CAN-Receive-Frame TSC1AR; Retarder
523612	12	387	Internal software error ECU; injection cut off
523612	12	612	Internal ECU monitoring detection reported error
523612	12	613	Internal ECU monitoring detection reported error
523612	12	614	Internal ECU monitoring detection reported error
523612	12	615	Internal ECU monitoring detection reported error
523612	12	616	Internal ECU monitoring detection reported error
523612	12	617	Internal ECU monitoring detection reported error
523612	12	618	Internal ECU monitoring detection reported error
523612	12	619	Internal ECU monitoring detection reported error
523612	12	620	Internal ECU monitoring detection reported error
523612	12	621	Internal ECU monitoring detection reported error
523612	12	623	Internal ECU monitoring detection reported error
523612	12	624	Internal ECU monitoring detection reported error
523612	12	625	Internal ECU monitoring detection reported error
523612	12	627	Internal ECU monitoring detection reported error
523612	12	628	Internal ECU monitoring detection reported error
523612	12	637	Internal ECU monitoring detection reported error
523612	12	1170	Internal software error ECU
523612	14	973	Softwarereset CPU SWReset_0
523612	14	974	Softwarereset CPU SWReset_1
523612	14	975	Softwarereset CPU SWReset_2
523613	0	856	Maximum positive deviation of rail pressure exceeded (RailMeUn0)
523613	0	857	Maximum positive deviation of rail pressure in metering unit exceeded (RailMeUn1)
523613	0	858	Railsystem leakage detected (RailMeUn10)
523613	0	859	Maximum negative deviation of rail pressure in metering unit exceeded (RailMeUn2)
523613	0	860	Negative deviation of rail pressure second stage (RailMeUn22)
523613	0	862	Maximum rail pressure exceeded (RailMeUn4)
523613	1	861	Minimum rail pressure exceeded (RailMeUn3)
523613	2	864	Setpoint of metering unit in overrun mode not plausible
523615	3	594	Metering unit (Fuel-System); short circuit to battery highside
523615	3	596	Metering unit (Fuel-System); short circuit to battery low side
523615	4	595	Metering unit (Fuel-System); short circuit to ground high side
523615	4	597	Metering Unit (Fuel-System); short circuit to ground low side
523615	5	592	Metering unit (Fuel-System); open load
523615	12	593	Metering unit (Fuel-System); powerstage over temperature
523619	2	488	Physical range check high for exhaust gas temperature upstrem (SCR-CAT)
523698	11	122	Shut off request from supervisory monitoring function

Deutz D 2.9 L4 Engine Fault Codes

SPN = Suspect Parameter Number
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SPN	FMI	KWP	Description
523717	12	125	Timeout Error of CAN-Transmit-Frame AmbCon; Weather environments
523718	3	1488	SCR mainrelay; short circuit to battery (only CV56B)
523718	4	1489	SCR mainrelay; short circuit to ground (only CV56B)
523718	5	1486	SCR mainrelay; open load (only CV56B)
523718	12	1487	SCR mainrelay; powerstage over temperature (only CV56B)
523766	9	281	Timeout Error of CAN-Receive-Frame Active TSC1AE
523767	9	282	Timeout Error of CAN-Receive-Frame Passive TSC1AE
523768	9	283	Timeout Error of CAN-Receive-Frame Active TSC1AR
523769	9	284	Timeout Error of CAN-Receive-Frame Passive TSC1AR
523770	9	285	Timeout Error of CAN-Receive-Frame Passive TSC1DE
523776	9	291	Timeout Error of CAN-Receive-Frame TSC1TE - active
523777	9	292	Passive Timeout Error of CAN-Receive-Frame TSC1TE; Setpoint
523778	9	293	Active Timeout Errorof CAN-Receive-Frame TSC1TR
523779	9	294	Passive Timeout Error of CAN-Receive-Frame TSC1TR

SPN	FMI	SPN	Description
523788	12	299	Timeout Error of CAN-Transmit-Frame TrbCH; Status Wastegate
523793	9	202	Timeout Error of CAN-Receive-Frame UAA10; AGS sensor service message
523794	9	203	Timeout Error of CAN-Receive-Frame UAA11; AGS sensor data
523895	13	559	Check of missing injector adjustment value programming (IMA) injector 1 (in firing order)
523896	13	560	check of missing injector adjustment value programming (IMA) injector 2 (in firing order)
523897	13	561	check of missing injector adjustment value programming (IMA) injector 3 (in firing order)
523898	13	562	check of missing injector adjustment value programming (IMA) injector 4 (in firing order)
523910	6	1261	Air Pump; over current
523913	3	74	Sensor error glow plug control diagnostic line voltage; signal range check high
523913	4	75	Sensor error glow plug control diagnostic line voltage; signal range check low
523914	3	78	Glow plug control; short circuit to battery
523914	4	79	Glow plug control; short circuit to ground
523914	5	76	Glow plug control; open load
523914	5	1216	Glow plug control release line; short circuit error
523914	11	1217	Glow plug control; internal error
523914	12	77	Glow plug control; powerstage over temperature
523919	2	1378	Sensor air pump airpressure; plausibility error
523920	2	1379	Sensor exhaust gas back pressure burner; plausibility error

Deutz D 2.9 L4 Engine Fault Codes

SPN = Suspect Parameter Number
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SPN	FMI	KWP	Description
523922	7	1262	Burner Shut Off Valve; blocked closed
523922	7	1264	Burner Shut Off Valve; blocked closed
523929	0	109	Fuel Balance Control integrator injector 1 (in firing order); maximum value exceeded
523929	1	115	Fuel Balance Control integrator injector 1 (in firing order); minimum value exceeded
523930	0	110	Fuel Balance Control integrator injector 2 (in firing order); maximum value exceeded
523930	1	116	Fuel Balance Control integrator injector 2 (in firing order); minimum value exceeded
523931	0	111	Fuel Balance Control integrator injector 3 (in firing order); maximum value exceeded
523931	1	117	Fuel Balance Control integrator injector 3 (in firing order); minimum value exceeded
523932	0	112	Fuel Balance Control integrator injector 4 (in firing order); maximum value exceeded
523932	1	118	Fuel Balance Control integrator injector 4 (in firing order); minimum value exceeded
523935	12	168	Timeout Error of CAN-Transmit-Frame EEC3VOL1; Engine send messages
523936	12	169	Timeout Error of CAN-Transmit-Frame EEC3VOL2; Engine send messages
523946	0	1158	Zero fuel calibration injector 1 (in firing order); maximum value exceeded
523946	1	1164	Zero fuel calibration injector 1 (in firing order); minimum value exceeded
523947	0	1159	Zerofuel calibration injector 2 (in firing order); maximum value exceeded
523947	1	1165	Zerofuel calibration injector 2 (in firing order); minimum value exceeded
523948	0	1160	Zerofuel calibration injector 3 (in firing order); maximum value exceeded
523948	1	1166	Zerofuel calibration injector 3 (in firing order); minimum value exceeded
523949	0	1161	Zerofuel calibration injector 4 (in firing order); maximum value exceeded
523949	1	1167	Zerofuel calibration injector 4 (in firing order); minimum value exceeded
523960	0	1011	Physical range check high for EGR cooler downstream temp.
523960	0	1458	High exhaust gas temperature EGR cooler downstream; warning threshold exceeded
523960	1	1012	Physical range check low for EGR cooler downstream temp.
523960	1	1459	High exhaust gas temperature EGR cooler downstream; shut off threshold exceeded
523980	14	1187	Bad quality of reduction agent detected
523981	11	918	Urea-tank without heating function (heating phase)
523982	0	360	Powerstage diagnosis disabled; high battery voltage
523982	1	361	Powerstage diagnosis disabled; low battery voltage

Deutz D 2.9 L4 Engine Fault Codes

SPN = Suspect Parameter Number
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SPN	FMI	KWP	Description
523988	3	1245	Charging lamp; short circuit to battery
523988	4	1246	Charging lamp; short circuit to ground
523988	5	1243	Charging lamp; open load
523988	12	1244	Charging lamp; over temp.
523998	4	1327	Injector cylinder bank 2 slave; short circuit
523999	12	1328	Injector powerstage output Slave defect
524014	1	1254	Air pressure glow plug flush line; below limit
524016	2	1259	Amount of air is not plausible to pump speed
524016	2	1260	Calculated amount of air is not plausible to HFM reading
524016	11	1258	HFM sensor; electrical fault
524021	11	1263	Burner fuel line pipe leak behind Shut Off Valve
524024	11	1302	Deviation of the exhaust gas temp. setpoint to actual value downstream (DOC) too high
524028	2	1431	CAN message PROEGRActr; plausibility error
524029	2	1432	Timeout Error of CAN-Receive-Frame ComEGRActr - exhaust gas recirculation positioner
524030	7	1440	EGR actuator; internal error
524031	13	1441	EGR actuator; calibration error
524032	2	1442	EGR actuator; status message EGRCust is missing
524033	7	1443	EGR actuator; due to overload in Save Mode
524034	3	1438	Disc separator; short circuit to battery
524034	4	1439	Disc separator; short circuit to ground
524034	5	1436	Disc Separator; open load
524034	12	1437	Disc Separator; powerstage over temperature
524035	12	1341	Injector diagnostics; time out error in the SPI communication
524057	2	1505	Electric fuel pump; fuel pressure build up error
524097	9	1663	Timeout error of CAN-Transmit-Frame DPFBrnAirPmpCtl
524098	9	1664	Timeout error of CAN-Transmit-Frame ComDPFBrnPT
524099	9	1665	Timeout error of CAN-Transmit-Frame ComDPFC1
524100	9	1666	Timeout error of CAN-Transmit-Frame ComDPFHisDat
524101	9	1667	Timeout error of CAN-Transmit-Frame ComDPFTstMon

Deutz D 2.9 L4 Engine Fault Codes

SPN = Suspect Parameter Number
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SPN	FMI	KWP	Description
524102	9	1674	Timeout error of CAN-Receive-Frame ComRxDPFBrnAirPmpCtl
524103	9	1675	Timeout error of CAN-Receive-Frame ComRxDPFBrnAirPmp
524104	9	1676	Timeout error of CAN-Receive-Frame ComRxDPFCtl
524105	9	1668	Timeout error of CAN-Transmit-Frame ComEGRMsFlw
524106	9	1677	Timeout error of CAN-Receive-Frame ComRxEGRMsFlw1
524107	9	1678	Timeout error of CAN-Receive-Frame ComRxEGRMsFlw2
524108	9	1669	Timeout error of CAN-Transmit-Frame ComEGRTVActr
524109	9	1679	Timeout error of CAN-Receive-Frame ComRxEGRTVActr
524110	9	1670	Timeout error of CAN-Transmit-Frame ComETVActr
524111	9	1680	Timeout error of CAN-Receive-Frame ComRxETVActr
524112	9	1671	Timeout ComITVActr
524113	9	1681	Timeout error of CAN-Receive-Frame ComRxITVActr
524114	9	1659	Timeout error of CAN-Transmit-Frame A1DOC
524115	9	1660	Timeout error of CAN-Transmit-Frame AT1S
524116	9	1661	Timeout error of CAN-Transmit-Frame SCR2
524117	9	1662	Timeout error of CAN-Transmit-Frame SCR3
524118	9	1672	Timeout error of CAN-Receive-Frame ComRxCM1
524119	9	1673	Timeout error of CAN-Receive-Frame ComRxCustSCR3
524120	9	1682	Timeout error of CAN-Receive-Frame ComRxSCRHtDiag
524121	9	1683	Timeout error of CAN-Receive-Frame ComRxTrbChActr
524122	9	1684	Timeout error of CAN-Receive-Frame ComRxUQSens
524123	9	1685	Timeout error of CAN-Receive-Frame ComSCRHtCtl
524124	9	1686	Timeout error of CAN-Receive-Frame ComTxAT1IMG
524125	9	1687	Timeout error of CAN-Receive-Frame ComTxTrbChActr

Schematics



Observe and Obey:

- ☑ Troubleshooting and repair procedures shall be completed by a person trained and qualified on the repair of this machine
- ☑ Immediately tag and remove from service a damaged or malfunctioning machine.
- ☑ Repair any machine damage or malfunction before operating the machine.

Before Troubleshooting:

- ☑ Read, understand and obey the safety rules and operating instructions in the appropriate operator's manual on your machine.
- ☑ Be sure that all necessary tools and test equipment are available and ready for use.

About This Section

There are two groups of schematics in this section.

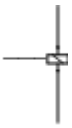
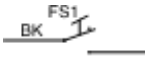
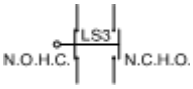
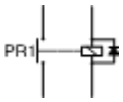
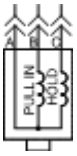
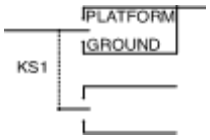
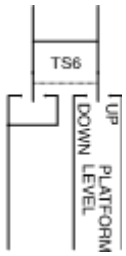
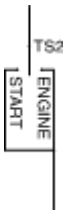
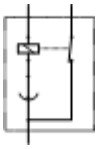
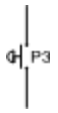
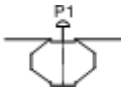
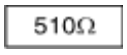
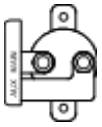
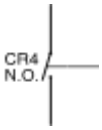
Electrical Schematics

⚠WARNING Electrocution/burn hazard. Contact with electrically charged circuits could result in death or serious injury. Remove all rings, watches and other jewelry.

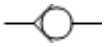
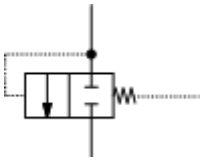
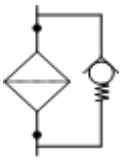
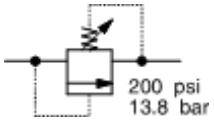
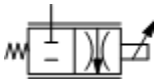
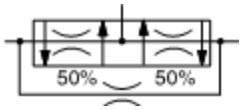
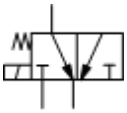
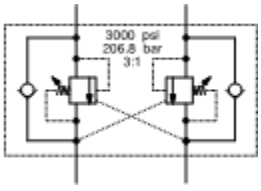
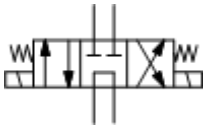
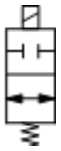
Hydraulic Schematics

⚠WARNING Bodily injury hazard. Spraying hydraulic oil can penetrate and burn skin. Loosen hydraulic connections very slowly to allow the oil pressure to dissipate gradually. Do not allow oil to squirt or spray.

Electrical Symbol Legend

 Battery	 Coil, solenoid or relay	 Horn or alarm	 Flashing beacon	 Gauge
 Diode	 Hour meter	 LED	 Fuse with amperage	 Foot switch
 T-circuits connect	 Limit switch	 Power relay	 Coil with suppression	 Fuel or RPM solenoid
 Connection - no terminal	 T-circuits connect at terminal	 Circuits crossing no connection	 Quick disconnect terminal	 Circuit breaker with amperage
 Key switch	 Toggle Switch DPDT	 Toggle Switch SPDT	 Pump or Motor	 Tilt sensor
 Horn button - normally open	 Emergency Stop button - normally closed	 Resistor with ohm value	 Battery separator	 Gauge sending unit
 Oil temperature switch normally open	 Coolant temperature switch - normally open	 Oil pressure switch normally closed	 Control relay contact normally open	 Diode starting aid, glow plug or flame ignitor

Hydraulic Symbols Legend

 Orifice with size	 Check valve	 Shut off valve	 Brake
 Pump, fixed displacement	 Pump, bi-directional variable displacement	 Motor, bi-directional	 Motor, 2 speed bi-directional
 Cylinder, double acting	 Pump, prime mover (engine or motor)	 Shuttle valve. 2 position, 3 way	 Differential sensing valve
 Filter with bypass relief valve	 Relief valve with pressure setting	 Priority flow regulator valve	 Solenoid operated proportional valve
 Directional valve (mechanically activated)	 Flow divider/combiner valve	 Pilot operated 3 position, 3 way shuttle valve	 Solenoid operated 2 position, 3 way directional valve
 Counterbalance valve with pressure and pilot ratio	 Solenoid operated 3 position 4 way directional valve	 Solenoid operated 3 position, 4 way proportional directional valve	 Solenoid valve, 2 position 2 way

Electrical Component and Wire Color Legends

Item	Description
B	**Battery**
B1	Engine Start - 12V DC
C	**Connector**
C1	Control cables connector
C3	Control cables connector
C5	Engine control connector
C6	Valve output - function manifold
C7	Power to platform, 12V cable connector
C9	Foot switch input connector
C32	Load sense option connector
C54	Platform box option connector
CB	**Circuit Breaker**
CB1	Circuit breaker, engine, 15A
CB2	Circuit breaker, controls, 15A
CB3	Circuit breaker, cooling fan, 15A
CB4	Circuit breaker, drive lights, 15A
CB5	Circuit breaker, starter, 15A
CB7	Circuit breaker, controls, 10A engine throttle solenoid
CB9	Circuit breaker, 6A
CR	**Control Relay**
CR1	Start relay
CR2	Ignition power relay
CR4	High idle relay
CR5	Horn relay
CR6	Fuel pump relay
CR7	Secondary boom up/down
CR8	Primary boom up/down
CR9	Primary boom extend/retract
CR13	Jib relay (jib option)
CR14	Jib relay (jib option)
CR17	Hydraulic oil cooling fan (option)
CR18	Platform level up/down
CR23	Drive/work lights (option)
CR39A	Auxiliary relay
CR75	Tilt alarm relay
CR76	Auxiliary pump relay
CR78	Aircraft protection (option)
CR87	Tilt/load sense relay

G	**Gauge**
G1	Volt meter (option)
G2	Engine oil pressure
G3	Water temperature sender (option)
G6	Gauge display
F	**Fuse**
F7	Fuse, 20A, horn/hydraulic oil cooler
F8	Fuse, 30A, ECU power
F17	Fuse, 15A, ignition on
F19	Fuse, 10A, engine accessory
F20	Fuse, 20A, fuel pump/auxiliary pump
FB	**Flashing Beacon**
FB1	Flashing beacon (option)

Electrical Component and Wire Color Legends

Item	Description
H	**Horn or Alarm**
H1	Tilt/load sense alarm
H4	Descent (ground)
H6	Load sense (ground)
JC	**Joystick**
JC1	Boom proportional joystick: secondary boom up/down
JC2	Boom proportional joystick: primary up/down, turntable rotate
JC3	Drive proportional joystick, drive fwd/rev, steer right/left
KS	**Key switch**
KS1	Key switch
L	**LED or Light**
L1	Drive enable led
L2	Check engine led
L4	Platform overload led (ce only)
L29	Drive lights
L45	Load sense led
L48	Tilt alarm led
LS	**Limit Switch**
LS1	Primary boom extend
LS2	Primary boom up
LS3	Drive enable
LS4	Secondary boom up
LS18	CE limit switch

Item	Description
M	**Motor**
M1	Cooling Fan (option)
M2	Auxiliary pump
M3	Engine starter
P	**Button**
P1	Red emergency stop button
P2	Emergency stop button
P3	Horn Button
P4	Function enable button
PR	**Power Relay**
PR1	Auxiliary pump (M2)
PR2	Engine starter (M3)
PR3	Starting aid / glow plugs
PR4	Secondary glow plug (option)
R	**Resistor**
R4	Speed limiting variable resistor 20 ohms
R14	Up/down speed resister 7.5 ohms
SW	**Switch**
SW2	Engine oil pressure
SW3	Engine oil temperature

Electrical Component and Wire Color Legends

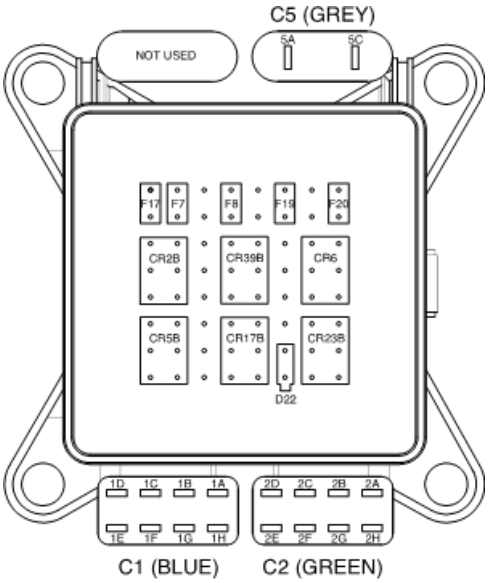
Item	Description
TS	**Toggle Switch**
TS1	Auxiliary pump switch
TS2	Start engine switch
TS3	Fuel select switch (ford efi only)
TS4	Hi/low rpm switch
TS6	Glow plug switch
TS7	Platform rotate switch
TS8	Jib boom up/down (jib option)
TS9	Platform level switch
TS13	Primary boom extend/retract switch
TS14	Drive speed switch
TS15	Drive enable switch
TS46	Aircraft protection switch (option)
TS47	Generator switch (option)
TS51	Auxiliary pump toggle switch
TS52	Engine start toggle switch
TS53	Fuel select toggle switch
TS54	Rpm select toggle switch
TS56	Glow plug toggle switch
TS57	Platform rotate toggle switch
TS58	Jib boom up/down toggle switch (option)
TS59	Platform level up/down toggle switch
TS60	Secondary boom up/down toggle switch
TS61	Primary boom up/down toggle switch
TS62	Turntable rotate toggle switch
TS63	Primary boom extend/retract toggle switch

Item	Description
U	**Module**
U1	Ignition start module
U4	EDC - drive pump
U13	Alc 500 joystick controller card
U33	Load sense module
U34	Time delay relay - 2 seconds, 10A
U35	Time delay relay
U38	Time delay relay
U39	J1939 Ground Control Box Display
X	**ALC500 connectors**
X101	ALC500 power connector
X101	ALC500 input/out connectors
X102	ALC500 input/out connectors
X103	ALC500 input/out connectors
X108	ALC500 input/out connectors
X109	ALC500 input/out connectors
X1-4	Circuit splice

Electrical Component and Wire Color Legends

Wire Color Legend	
Item	**Description**
BL	Blue
BK	Black
BR	Brown
GN	Green
OR	Orange
PP	Purple
RD	Red
WH	White
YL	Yellow
BL/RD	Blue/Red
BL/WH	Blue/White
BK/RD	Black/Red
OR/WH	Orange/White
RD/BK	Red/Black
RD/WH	Red/White
WH/BL	White/Blue
WH/BK	White/Black
WH/RD	White/Red
WH/YL	White/Yellow
YL/BK	Yellow/Black

Engine Relay Layout - Deutz D 2.9 L4



Deutz D 2.9 L4

Fuses

F7	20A	Horn, Hydraulic Oil Cooler
F8	30A	ECU Power
F17	15A	Ignition
F19	10A	Engine accessory
F20	20A	Fuel Pump

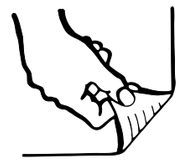
Diode

D22	6A	Alternator Ext.

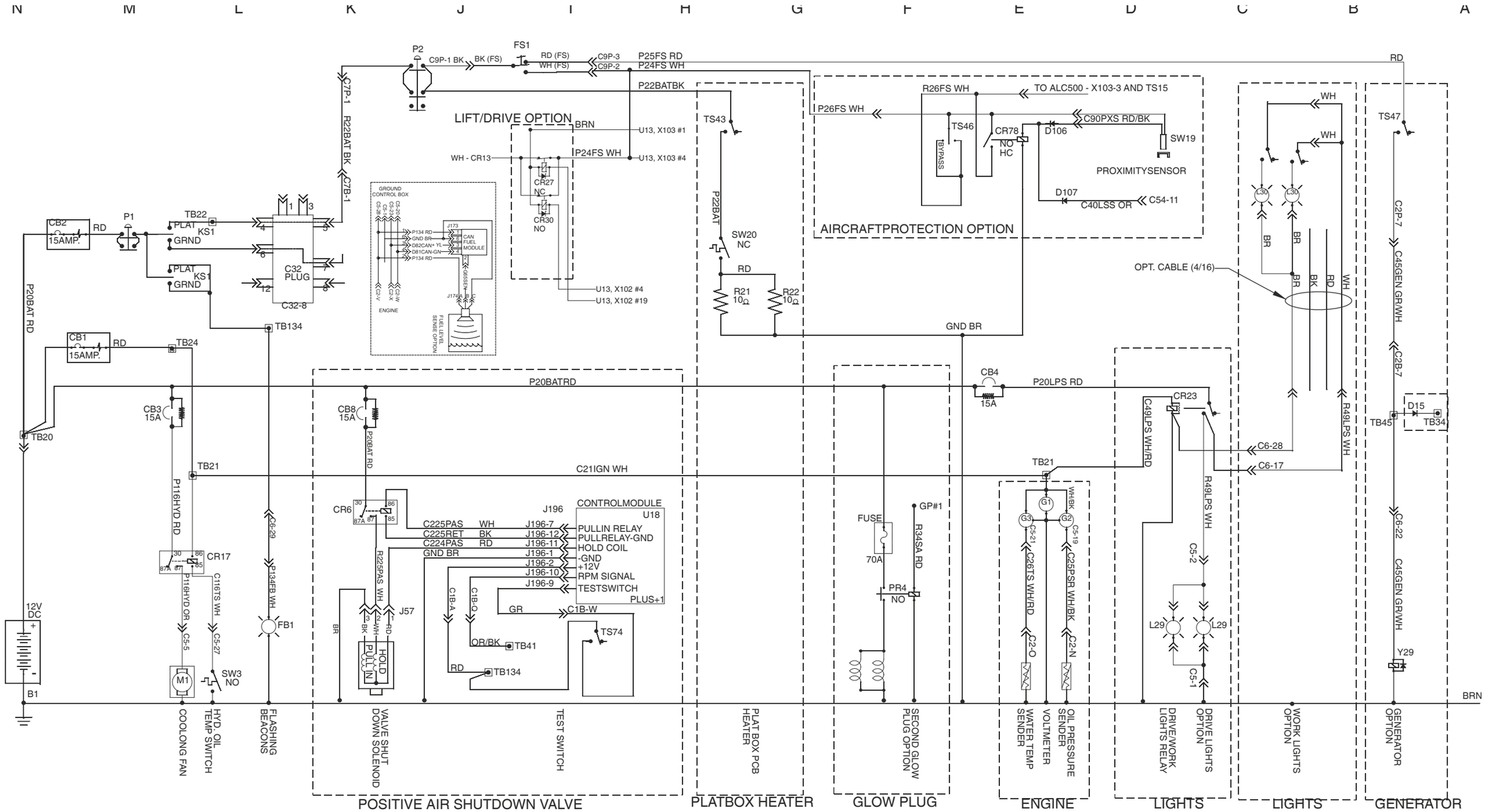
Relays

CR2B	Ignition on
CR5B	Horn
CR6	Fuel pump
CR17B	Hydraulic oil cooler (option)
CR23B	Engine accessory
CR39B	Auxiliary pump

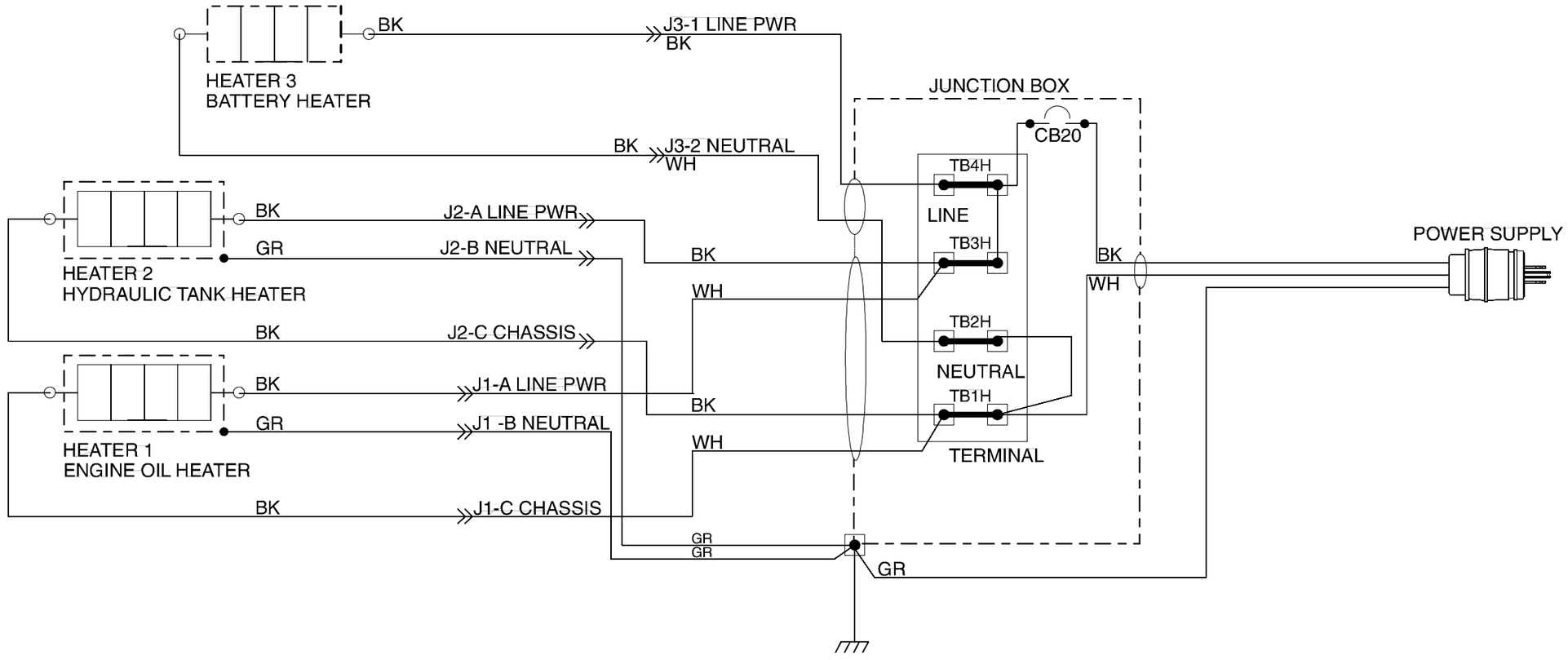
Electrical Schematic, Options



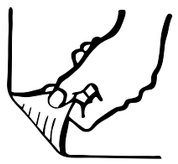
Electrical Schematic, Options



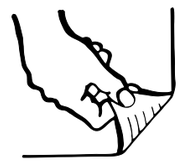
Wiring Diagram - Battery, Hydraulic Oil and Engine Oil Heater Options



Wiring Diagram - Battery, Hydraulic Oil and Engine Oil Heater Options



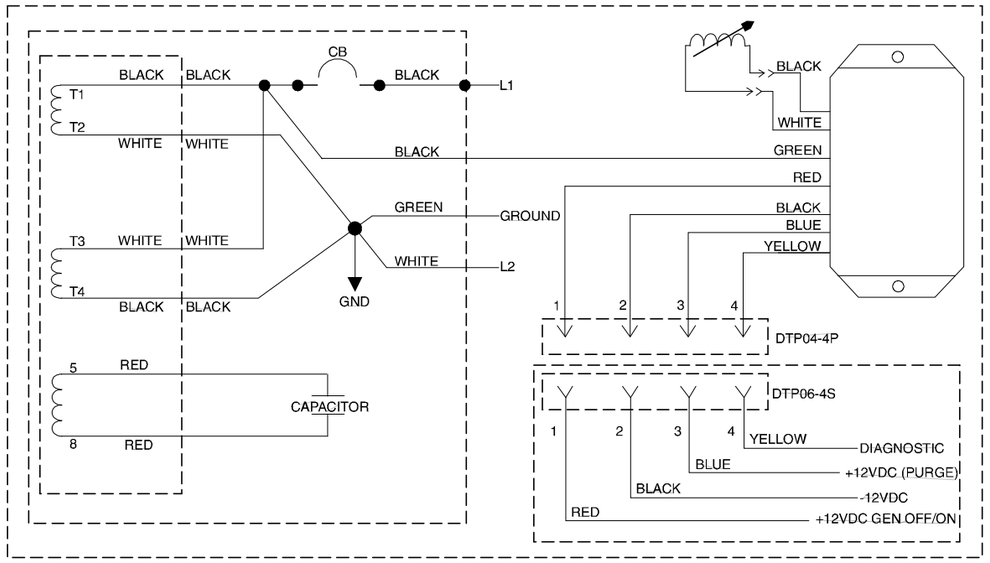
Wiring Diagram, 2.2kW Hydraulic Generator



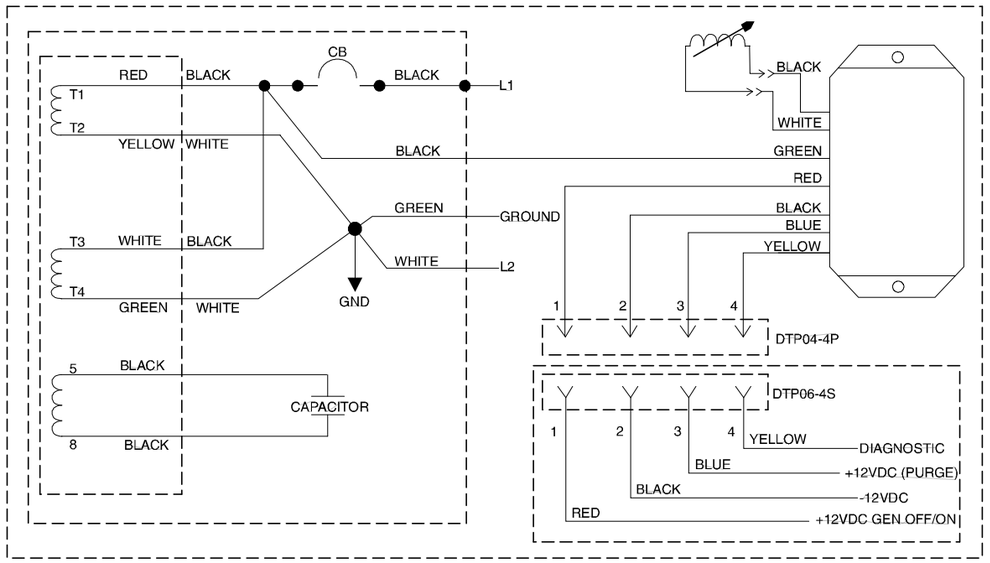
Wiring Diagram, 2.2kW Hydraulic Generator

M L K J I H G F E D C B A

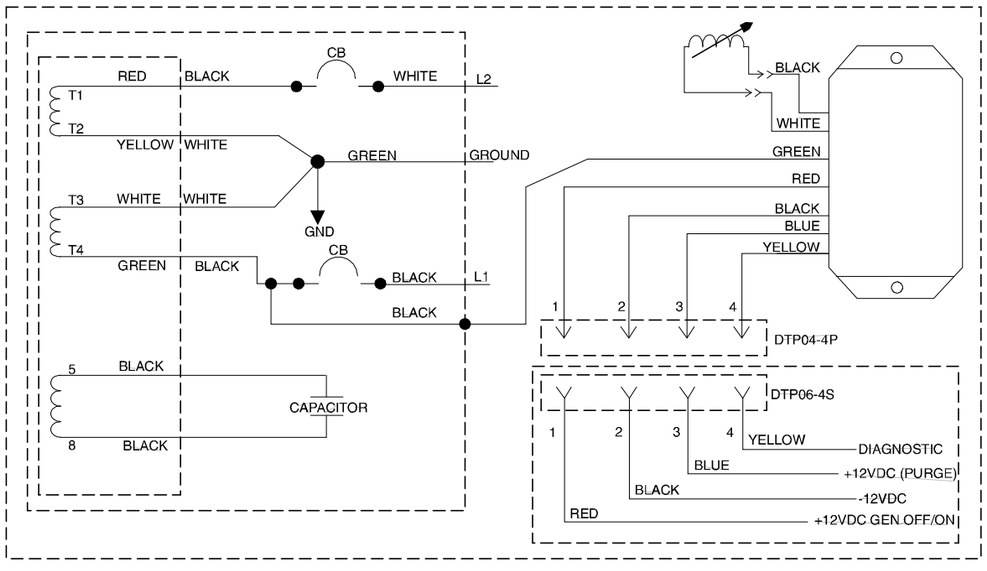
120V AC 60HZ



120V AC 50HZ

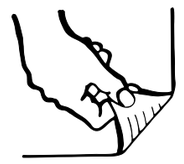


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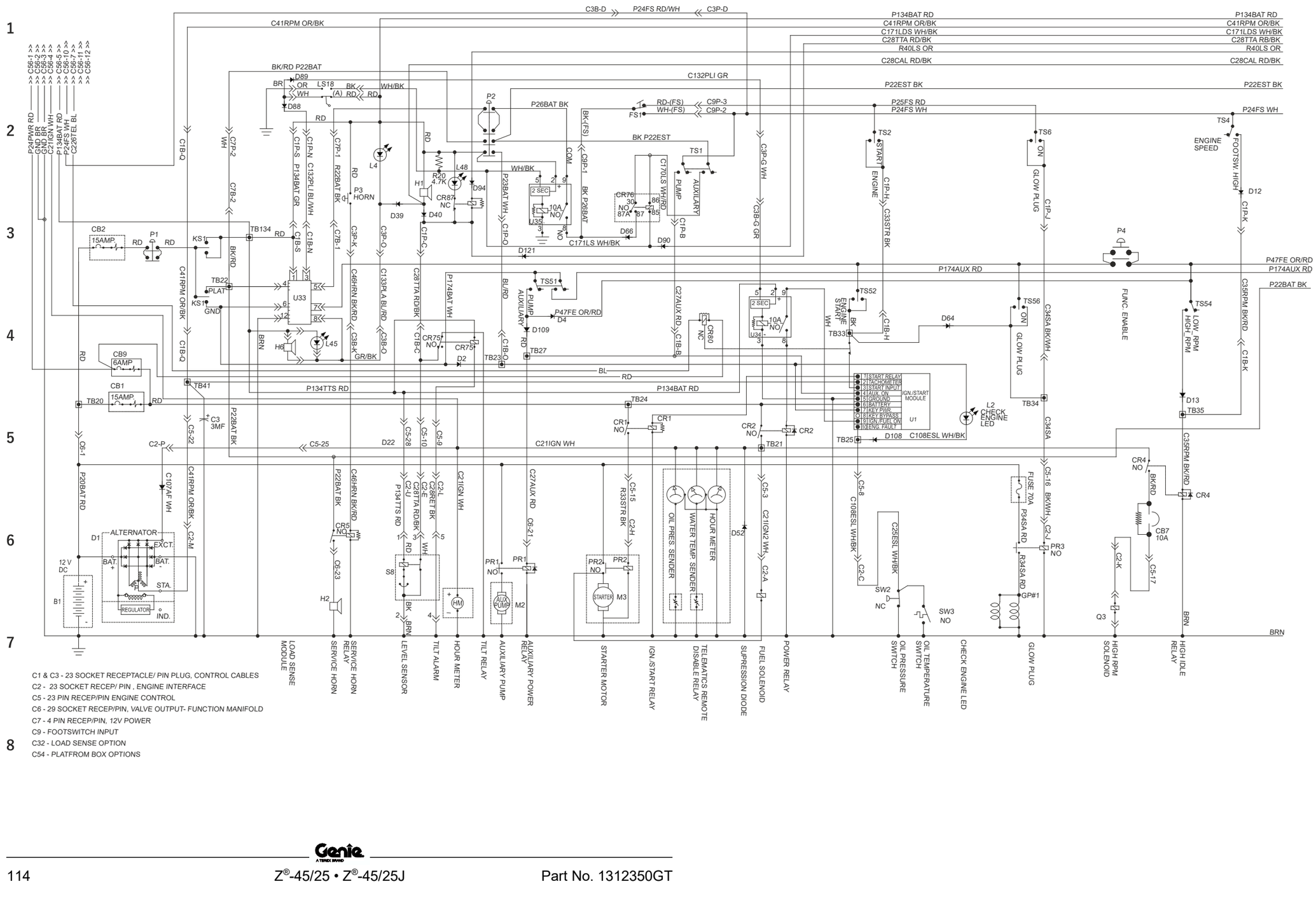


1 2 3 4 5 6 7 8

Electrical Schematic, Kubota D1105

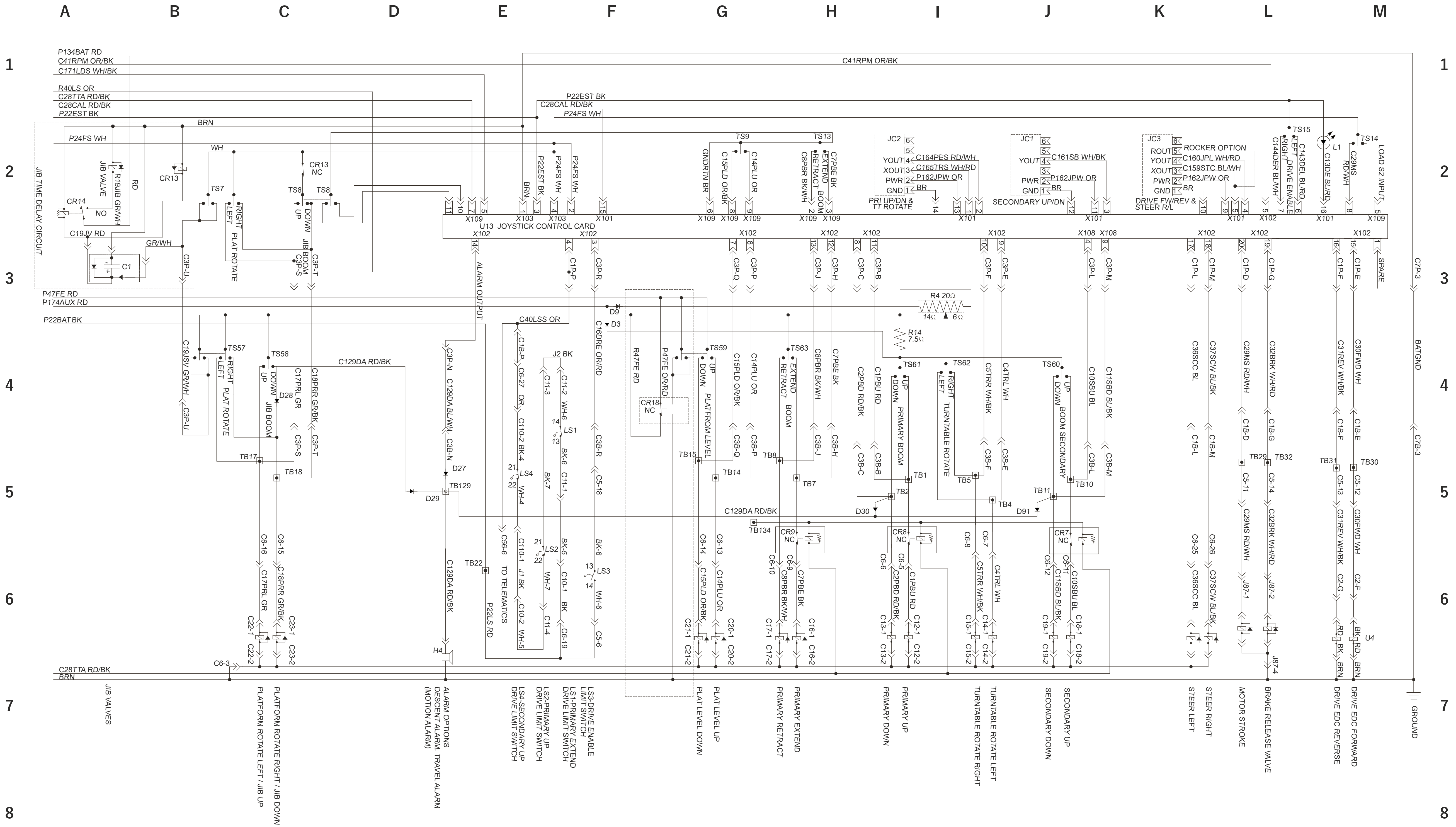


Electrical Schematic, Kubota D1105 Models

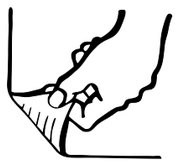


C1 & C3 - 23 SOCKET RECEPTACLE/ PIN PLUG, CONTROL CABLES
C2 - 23 SOCKET RECEP/ PIN , ENGINE INTERFACE
C5 - 23 PIN RECEP/PIN ENGINE CONTROL
C6 - 29 SOCKET RECEP/PIN, VALVE OUTPUT- FUNCTION MANIFOLD
C7 - 4 PIN RECEP/PIN, 12V POWER
C9 - FOOTSWITCH INPUT
C32 - LOAD SENSE OPTION
C54 - PLATFROM BOX OPTIONS

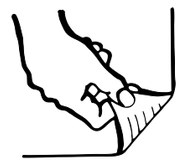
Functions, Electrical Schematic



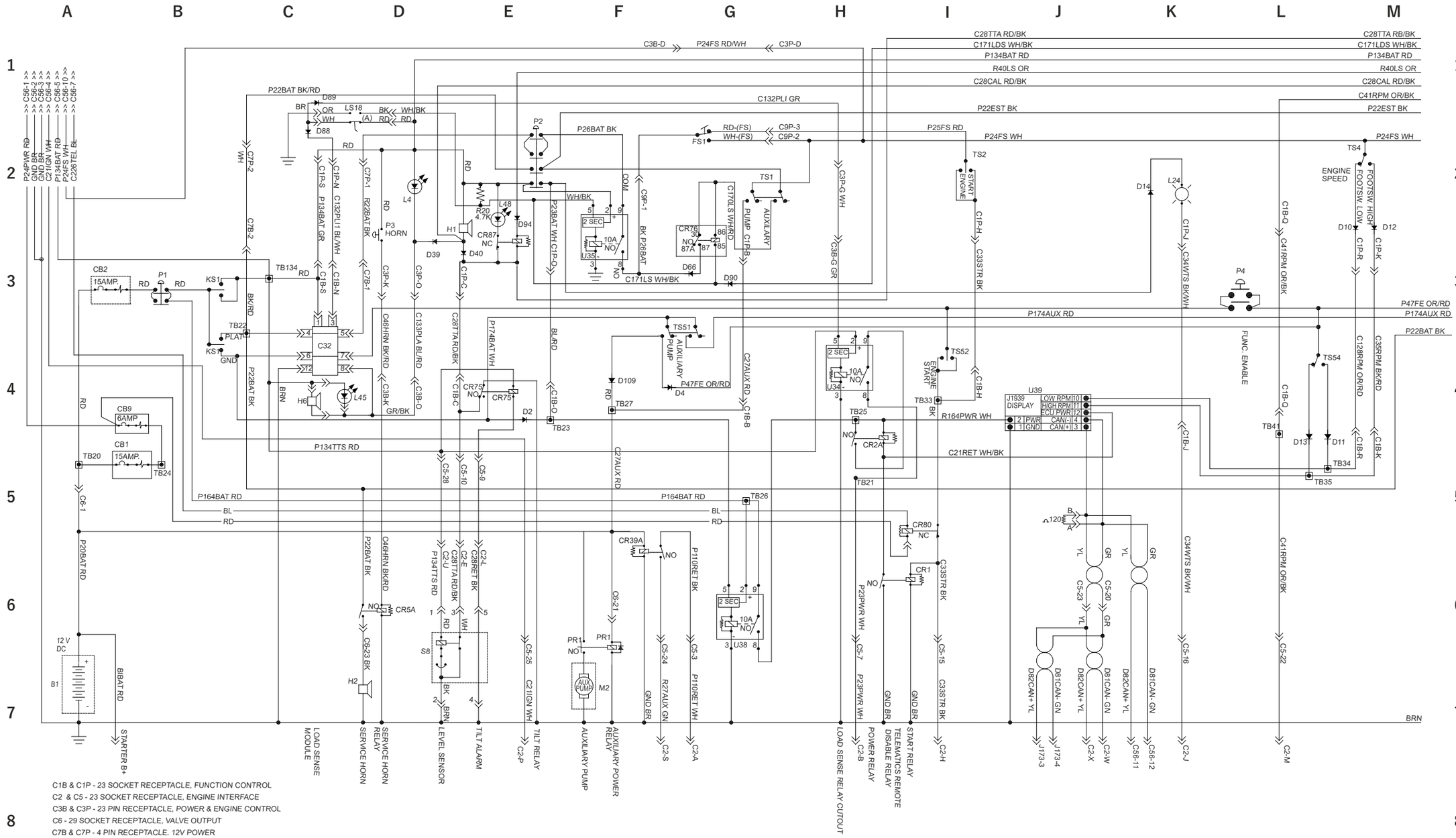
Functions, Electrical Schematic



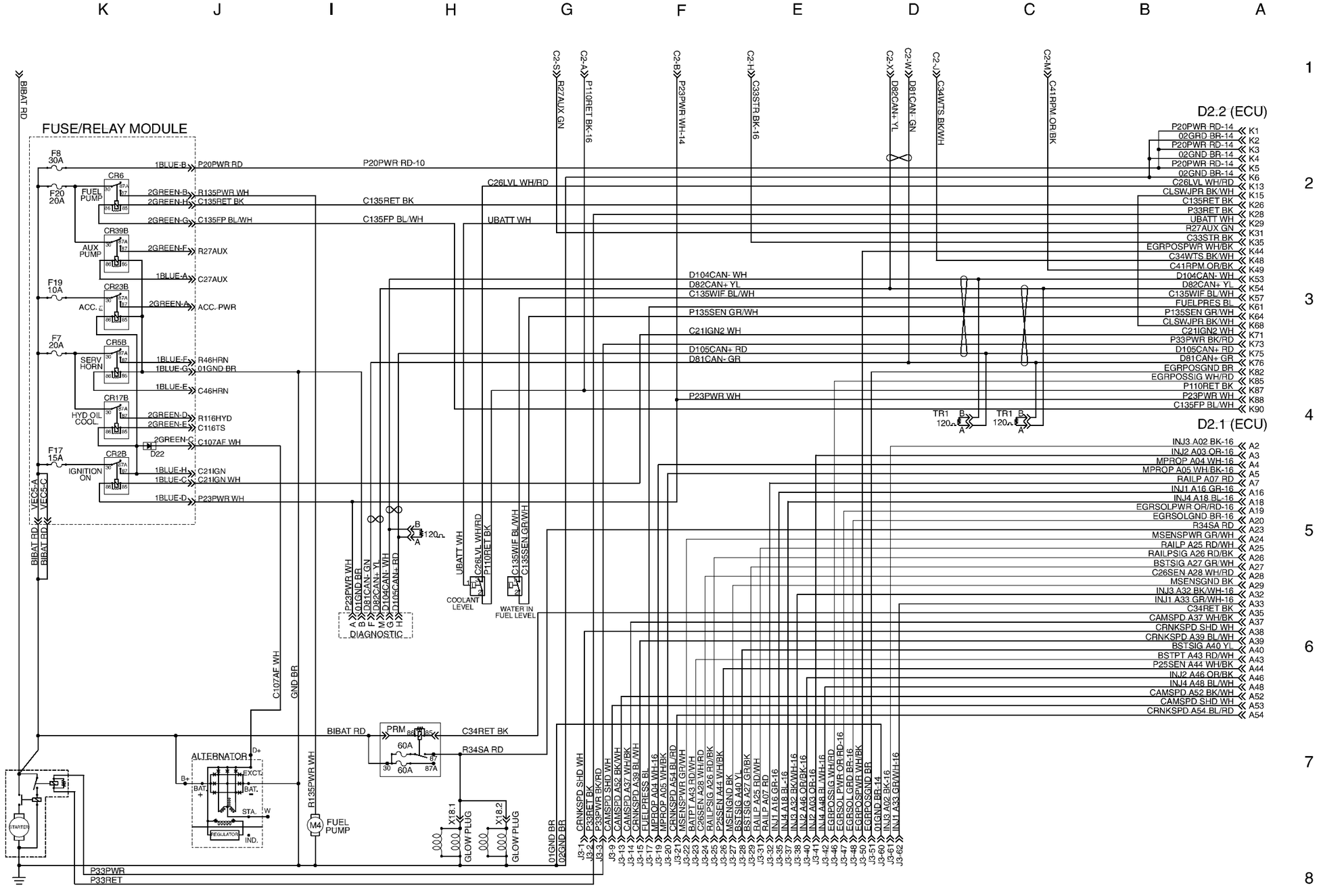
Electrical Schematic, Deutz D2.9



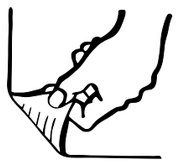
Electrical Schematic, Deutz D2.9 Models



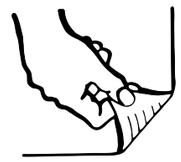
Deutz D 2.9 L4 Engine Wire Harness



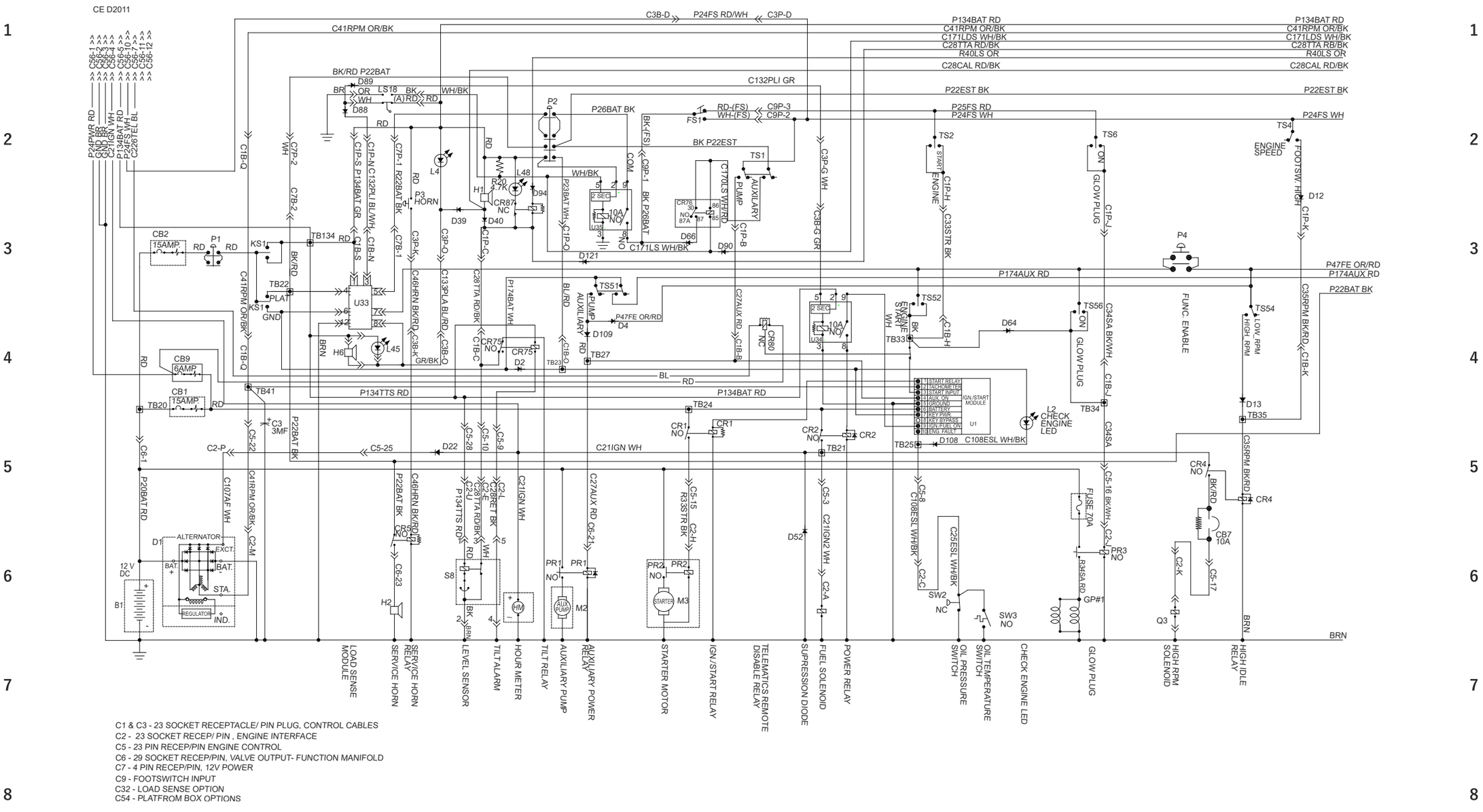
Deutz D2.9 L4 Engine Wire Harness



Electrical Schematic, Deutz 2011 L03i

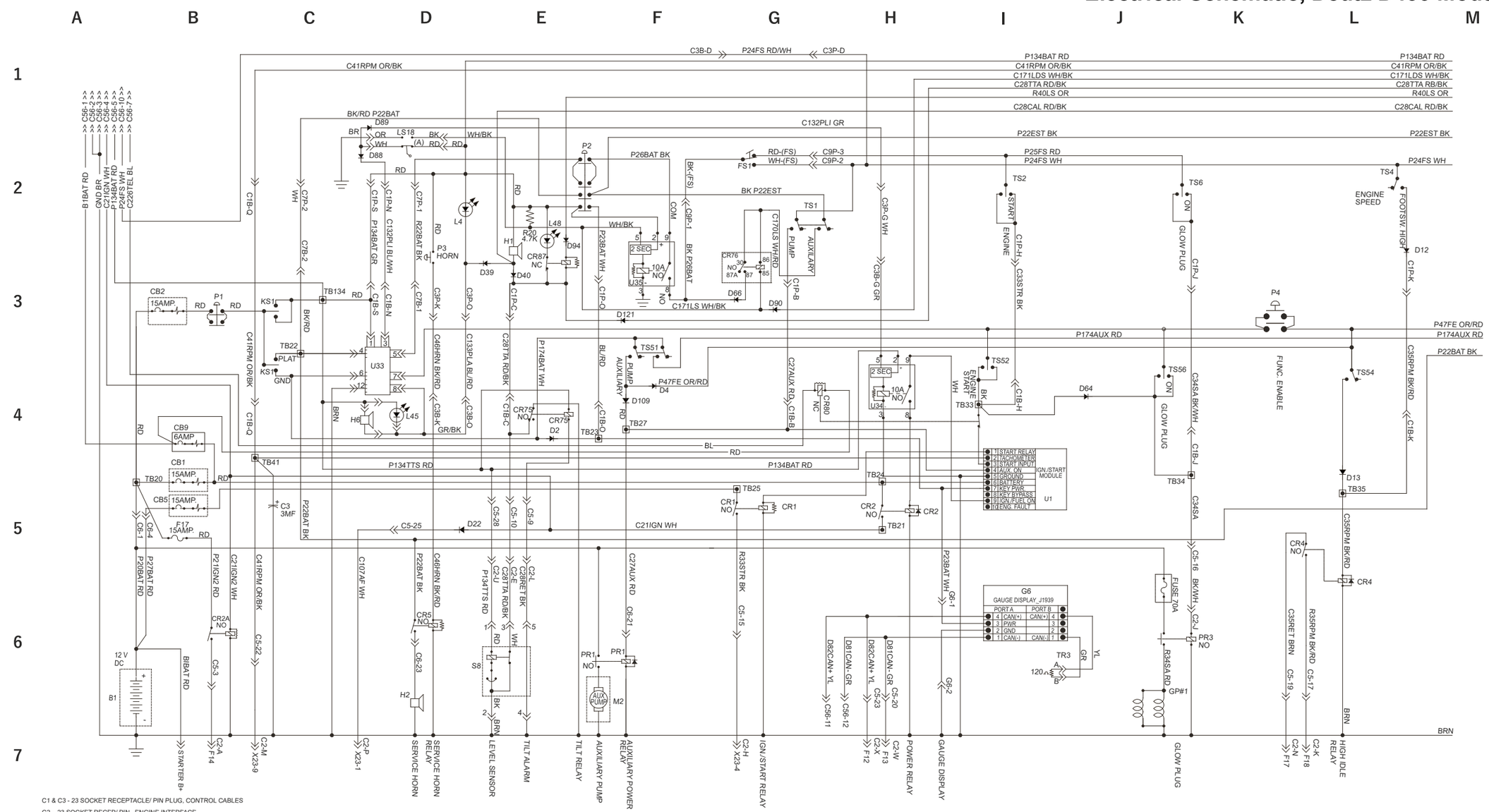


Electrical Schematic, Deutz 2011 L03i Models

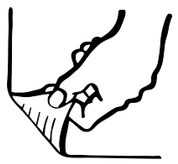


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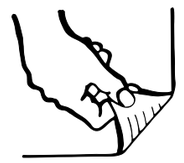
Electrical Schematic, Deutz D436 Models - 1



Electrical Schematic, Deutz D436 - 1

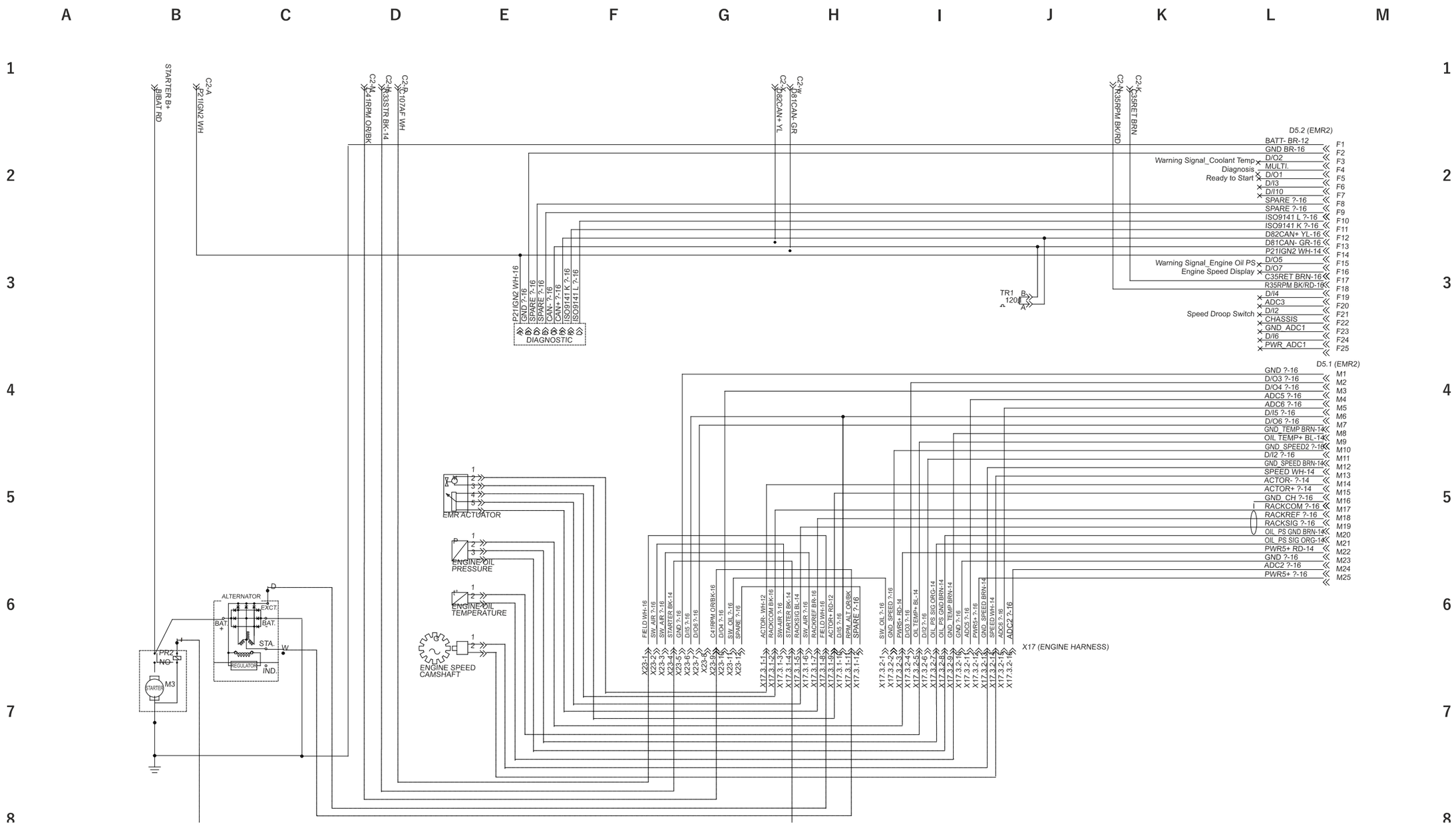


Electrical Schematic, Deutz D436 - 2

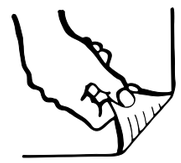


Electrical Schematic, Deutz D436 - 2

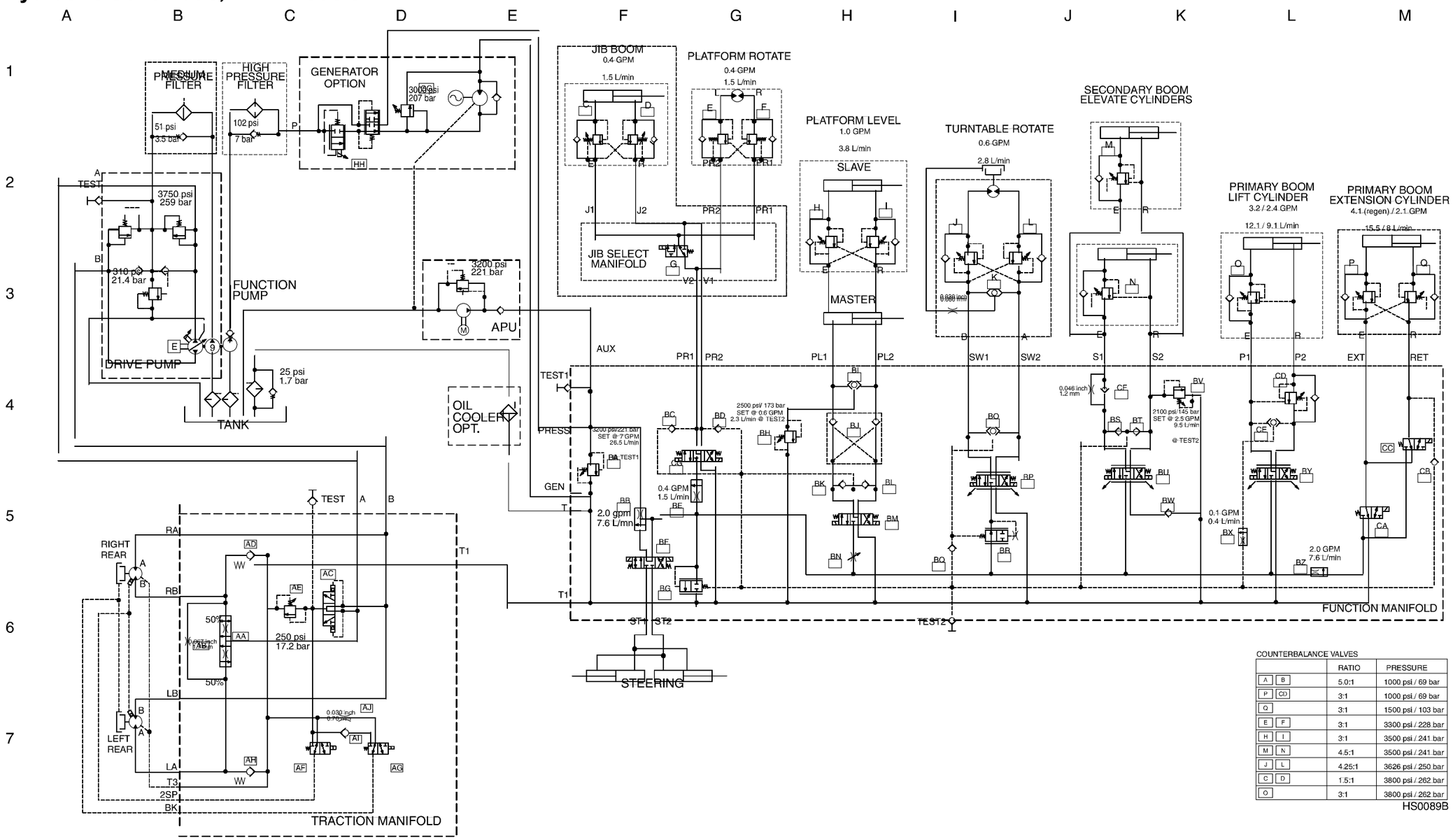
Electrical Schematic, Deutz D436 Models - 2



Hydraulic Schematic, 2WD Models



Hydraulic Schematic, 2WD Models

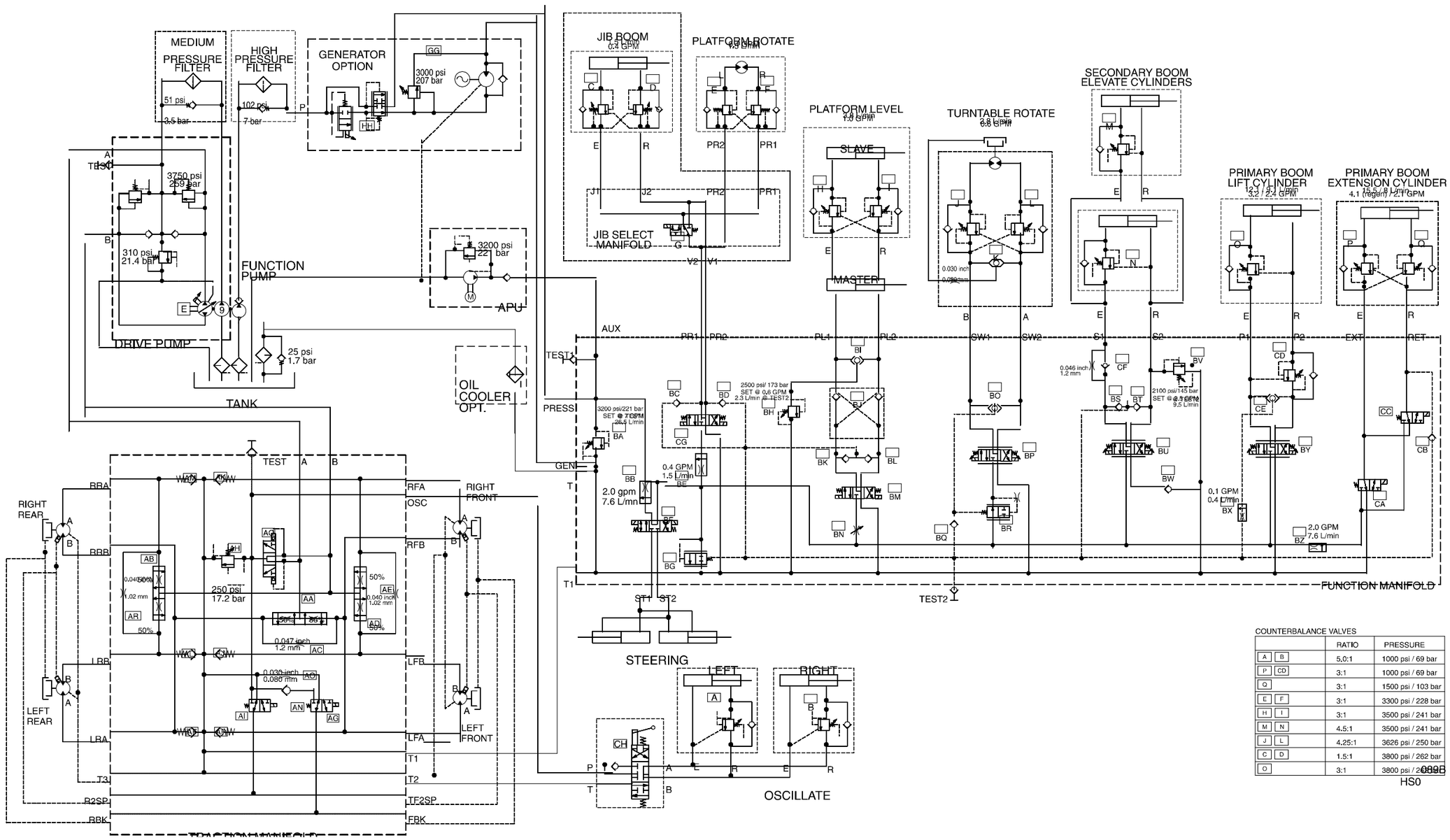


COUNTERBALANCE VALVES

	RATIO	PRESSURE
A B	5.0:1	1000 psi / 69 bar
P CD	3:1	1000 psi / 69 bar
Q	3:1	1500 psi / 103 bar
E F	3:1	3300 psi / 228 bar
H I	3:1	3500 psi / 241 bar
M N	4.5:1	3500 psi / 241 bar
J L	4.25:1	3626 psi / 250 bar
C D	1.5:1	3800 psi / 262 bar
O	3:1	3800 psi / 262 bar

HS0089B

Hydraulic Schematic, 4WD Models

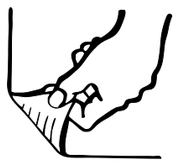


COUNTERBALANCE VALVES

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C D	1.5:1	3800 psi / 262 bar
O	3:1	3800 psi / 262 bar

HS0

Hydraulic Schematic, 4WD Models



California Proposition 65

WARNING

Operating, servicing and maintaining this equipment can expose you to chemicals including engine exhaust, carbon monoxide, phthalates, and lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. These chemicals can be emitted from or contained in other various parts and systems, fluids and some component wear by-products. To minimize exposure, avoid breathing exhaust, do not idle the engine except as necessary, service your equipment and vehicle in a well-ventilated area and wear gloves or wash your hands frequently when servicing your equipment or vehicle and after operation. For more information go to www.P65Warnings.ca.gov/passenger-vehicle.

Breathing diesel engine exhaust exposes you to chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

- Always start and operate the engine in a well-ventilated area.
- If in an enclosed area, vent the exhaust to the outside.
- Do not modify or tamper with the exhaust system.
- Do not idle the engine except as necessary.

For more information go to www.P65warnings.ca.gov/diesel.

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